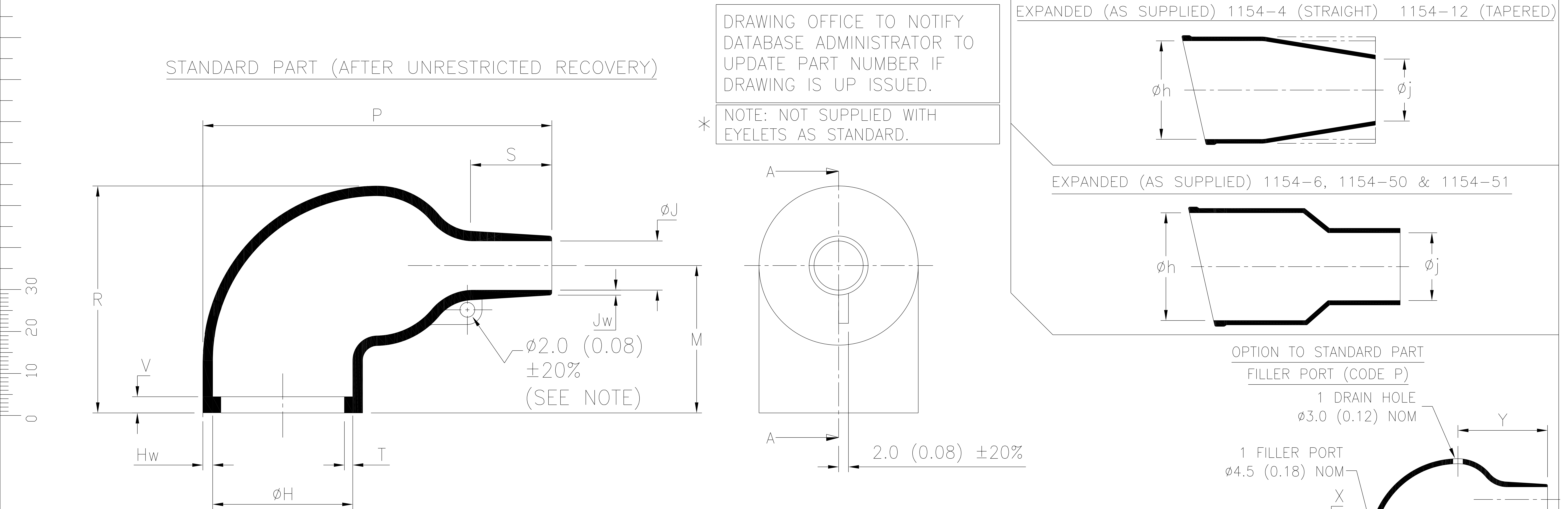




SECTION A-A													
SPEC.	PART No.	EXPANDED DIAMETERS (AS SUPPLIED)		RECOVERED DIAMETERS		RECOVERED DIMENSIONS							
		øh	øj	øH	øJ	M	P	R	S	T	V	Hw	Jw
		MIN	MIN	MAX	MAX	NOM	±20%	±10%	NOM	±20%	MAX	±20%	±30%
VG 95343 T06E002A	1154-4	30 (1.18)	30 (1.18)	14.5 (0.57)	6 (0.24)	20 (0.79)	41 (1.61)	27 (1.06)	12 (0.47)	1.0 (0.04)	3.3 (0.13)	1.5 (0.06)	1.0 (0.04)
VG 95343 T29D002A	1154-6	30 (1.18)	15 (0.59)	14.5 (0.57)	6 (0.24)	20 (0.79)	41 (1.61)	27 (1.06)	12 (0.47)	1.0 (0.04)	3.3 (0.13)	1.5 (0.06)	1.0 (0.04)
—	1154-12	18 (0.71)	12 (0.47)	14.5 (0.57)	6 (0.24)	20 (0.79)	41 (1.61)	27 (1.06)	12 (0.47)	1.0 (0.04)	3.3 (0.13)	1.6 (0.06)	1.0 (0.04)
—	1154-50	24 (0.94)	12 (0.47)	14.5 (0.57)	6 (0.24)	20 (0.79)	41 (1.61)	27 (1.06)	12 (0.47)	1.0 (0.04)	3.3 (0.13)	1.6 (0.06)	1.0 (0.04)
—	1154-51	30 (1.18)	15 (0.59)	14.5 (0.57)	6 (0.24)	20 (0.79)	41 (1.61)	27 (1.06)	12 (0.47)	1.0 (0.04)	3.3 (0.13)	1.5 (0.06)	1.0 (0.04)

OPTIONAL FILLER PORT DETAIL (CODE P)			
SPEC.	PART No.	RECOVERED DIMENSIONS	
		X	Y
		±20%	±20%
VG 95343 T07E002A	1154-4	18 (0.71)	20 (0.79)
—	1154-6	18 (0.71)	20 (0.79)
—	1154-12	18 (0.71)	20 (0.79)
—	1154-50	18 (0.71)	20 (0.79)
—	1154-51	18 (0.71)	20 (0.79)

OPTIONAL DRAIN HOLE DETAIL (CODE D3)		
SPEC.	PART No.	RECOVERED DIMENSIONS
		X
		±20%
—	1154-4	15.0 (0.59)
—	1154-6	15.0 (0.59)
—	1154-12	15.0 (0.59)
—	1154-50	15.0 (0.59)
—	1154-50	15.0 (0.59)

OPTION TO STANDARD PART
DRAIN HOLES (CODE D3)

3 X FILLER PORT
ø4.5 (0.18) NOM
90° APART