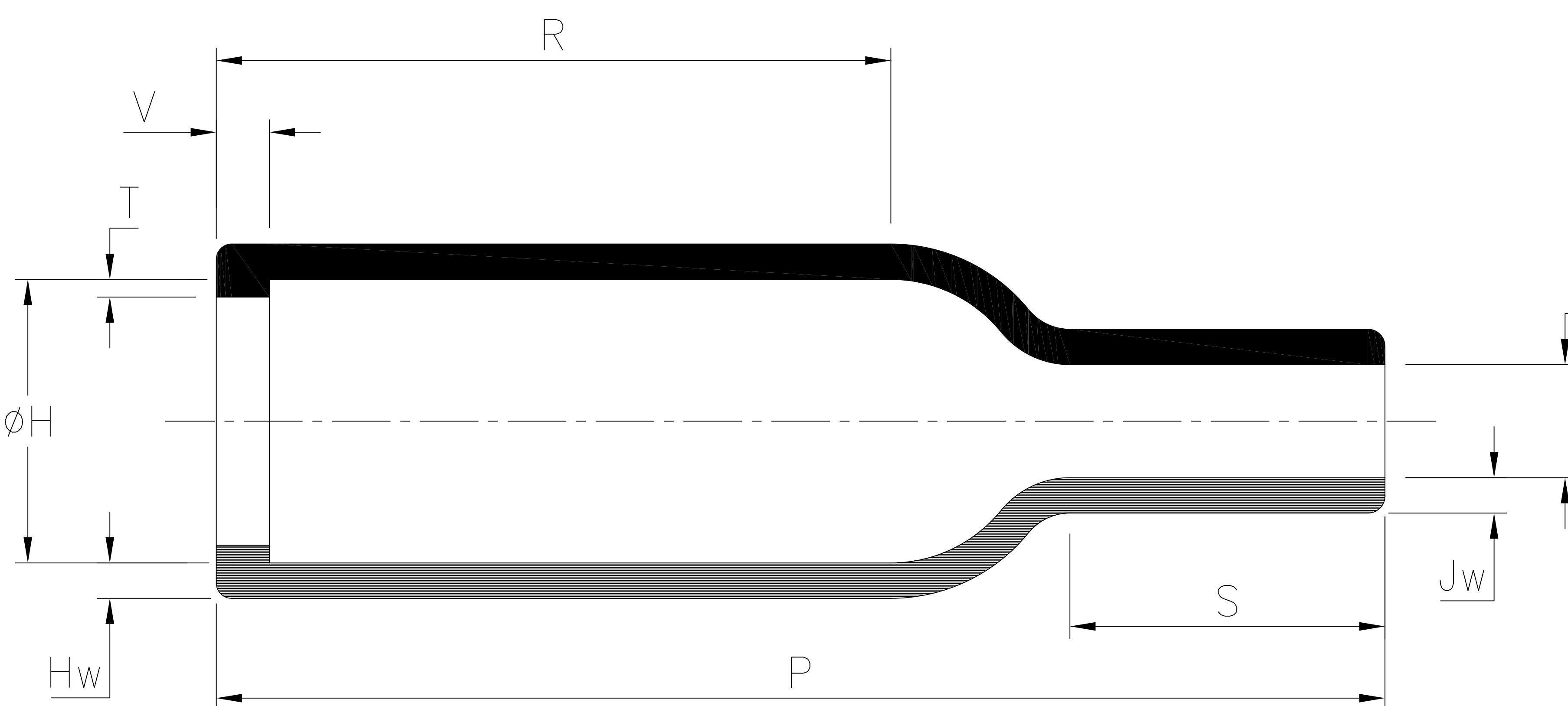
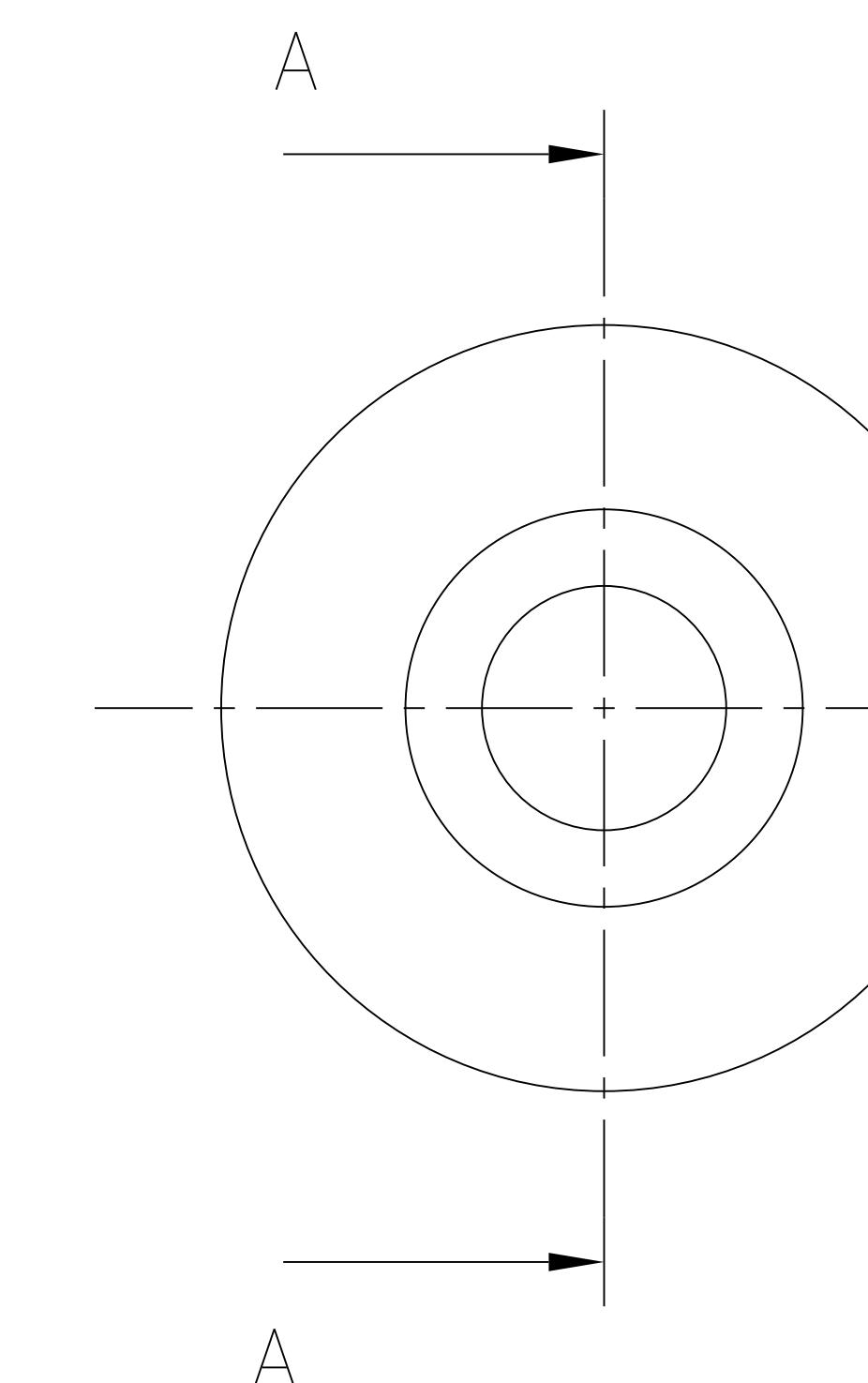


DRAWING No.	SHT. 1	© THE COPYRIGHT OF THIS DRAWING IS RESERVED BY HELLERMANN TYTON. IT IS ISSUED ON CONDITION THAT IT IS NOT COPIED, REPRODUCED OR DISCLOSED TO A THIRD PARTY EITHER WHOLLY OR IN PART WITHOUT THE CONSENT IN WRITING OF HELLERMANN TYTON.	THIRD ANGLE PROJECTION	BS 8888	DO NOT SCALE IF IN DOUBT ASK	Q.A.	H/S SETT
152130	OF 1 SHTS.					H/S Q.A.	REL. INSP.
						H/S PROD	EXT.ISS.CODE 12

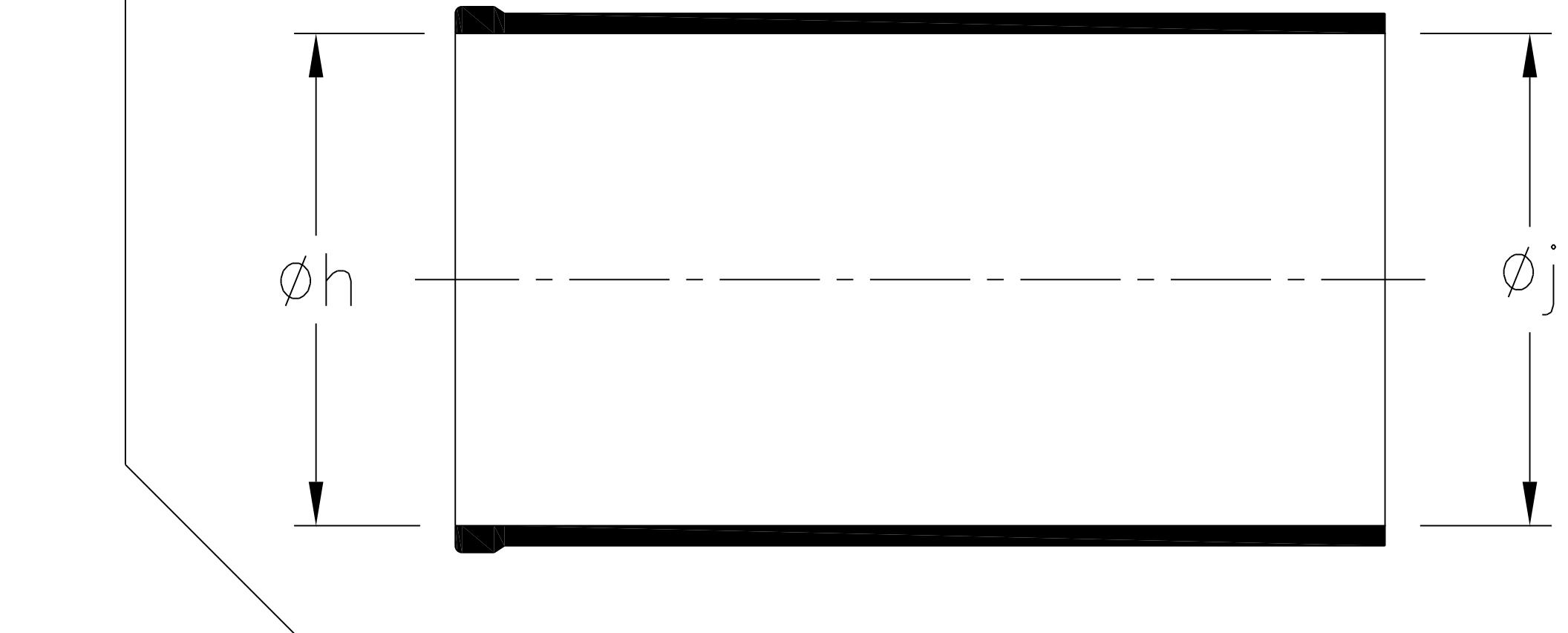
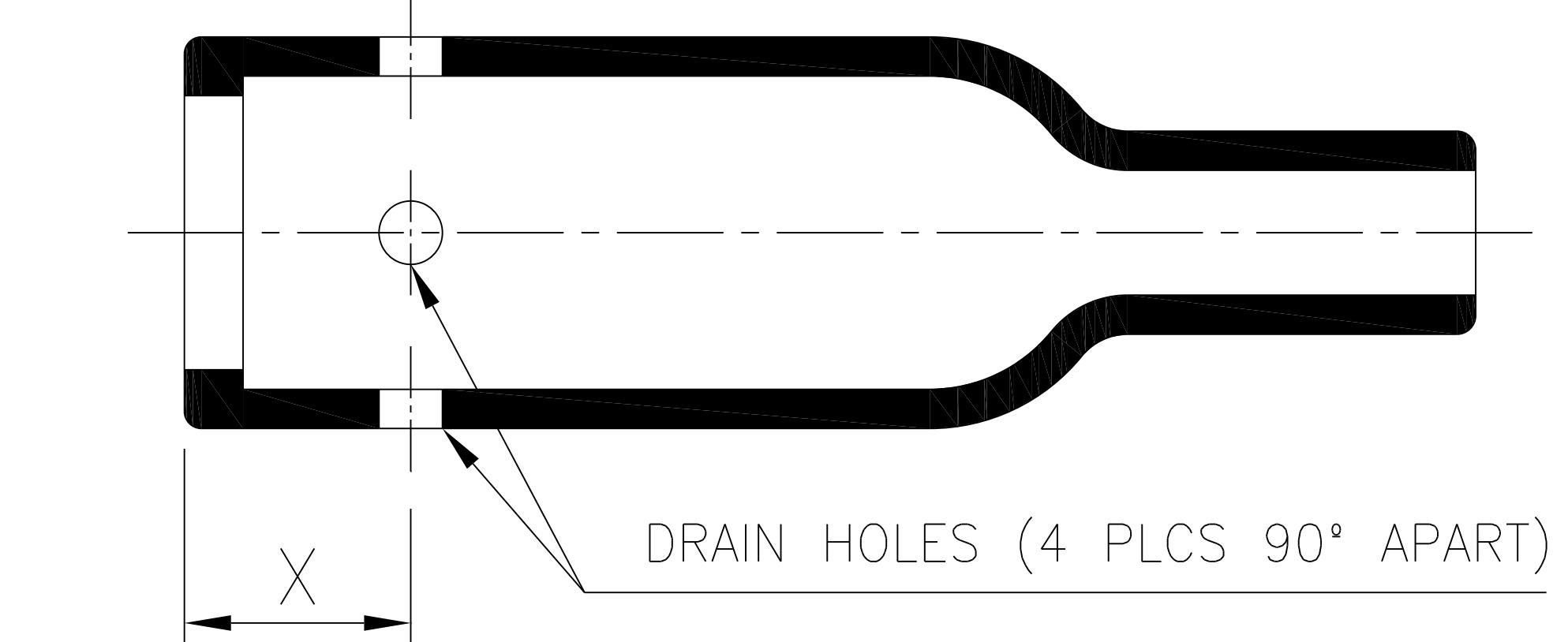
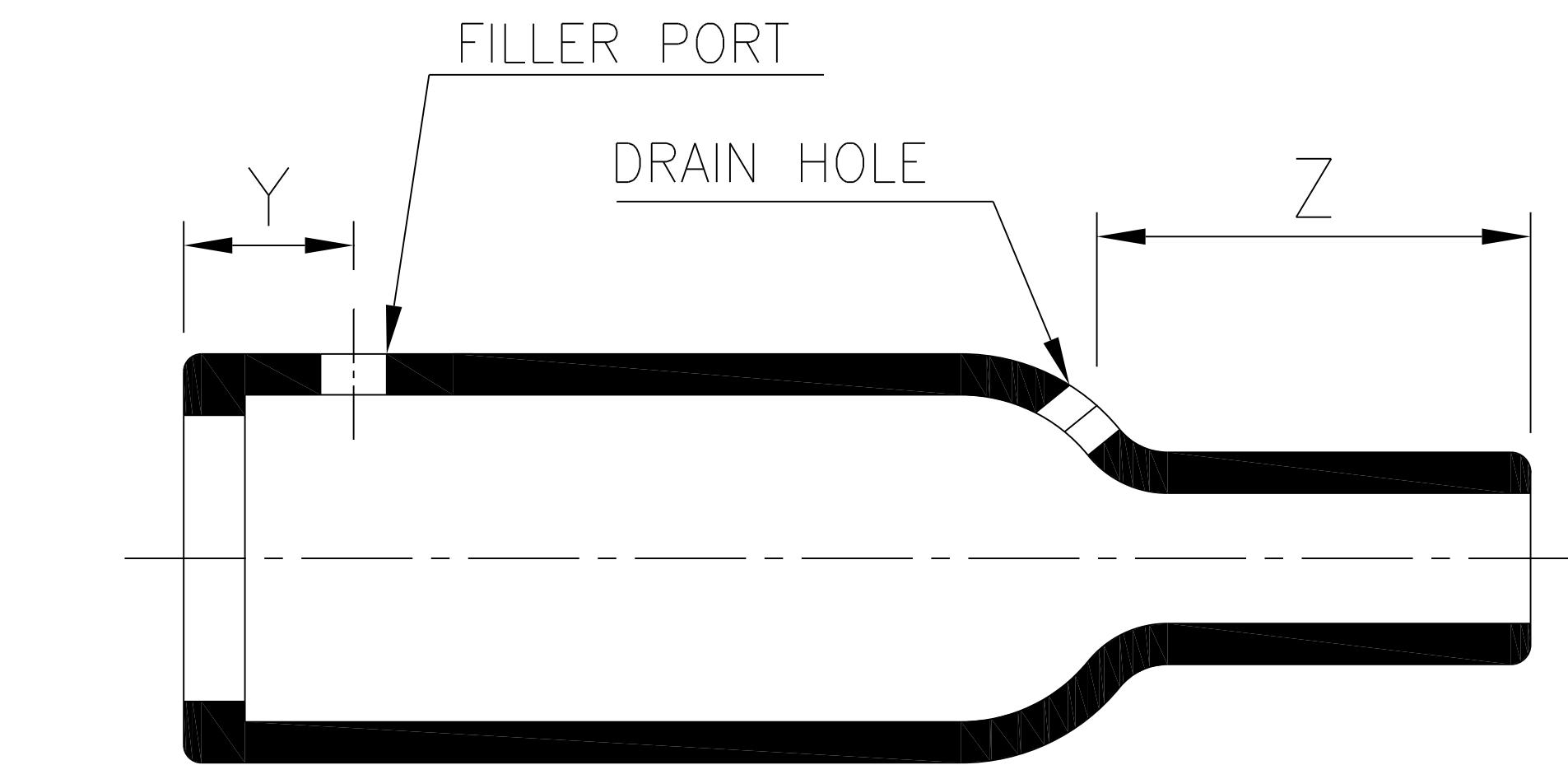
## STANDARD PART (AFTER UNRESTRICTED RECOVERY)



SECTION A-A



## EXPANDED (AS SUPPLIED)

OPTION TO STANDARD PART  
DRAIN HOLES (CODE D)OPTION TO STANDARD PART  
FILLER PORT (CODE P)

SPEC.	PART No.	EXPANDED DIAMETERS (AS SUPPLIED)		RECOVERED DIAMETERS		RECOVERED DIMENSIONS						
		phiH	phiJ	phiH	phiJ	P	R	S	T	V	Hw	Jw
		MIN	MIN	MAX	MAX	±10%	NOM	NOM	±20%	MAX	±20%	±20%
Mil Spec.	118-4	66 (2.60)	66 (2.60)	44.5 (1.75)	20.3 (.80)	170.9 (6.73)	84 (3.31)	48.3 (1.90)	2.0 (.08)	3.3 (.13)	3.8 (.15)	3.8 (.15)
AS Spec.	118-53	66 (2.60)	45.7 (1.80)	44.5 (1.75)	20.3 (.80)	165.1 (6.50)	84.1 (3.31)	48.3 (1.90)	2.0 (.08)	3.3 (.13)	3.8 (.15)	3.8 (.15)

OPTIONAL FILLER PORT/DRAIN HOLES DETAIL				
SPEC.	PART No.	RECOVERED DIMENSIONS		
		X	Y	Z
±10%	±10%	±10%		
Mil Spec.	118-4	17.3 (0.68)	15.2 (0.60)	65.8 (2.59)
AS Spec.	118-53	17.3 (0.68)	15.2 (0.60)	65.8 (2.59)

CODE & TYPE		RECOVERED HOLE DETAILS
P	FILLER PORT/DRAIN HOLE	FILLER PORT = φ4.5mm NOM (.18) DRAIN HOLE = φ3.0mm NOM (.12)
D	DRAIN HOLES	ALL 4 HOLES φ3mm NOM (.12)

5	P1611	KH	15/11/17	<b>HellermannTyton</b> <i>William Prance Road, Plymouth International Med. &amp; Tech. Park, Plymouth, PL6 5WR Tel ++44 (0) 1752 701261 Fax ++44 (0) 1752 790058</i>	NAME	S.Almond	SCALE	NTS	ADHESIVE	A3	SHT. 1 OF 1 SHTS.			
4	P1462	CB	21/05/14			09/05/08	DIMS IN	mm (in)						
3	P1341	GB	16/05/11		TITLE	BOTTLE SLEEVE (RIBBED)								
2	P1306	DNH	10/03/10		PART No.	118	DRAWING No.	152130						
1	P1200	S.Almond	09/05/08		ISSUE	NOTE No.	DRAWN	DATE						