

DRAWING No.
152138

SHT. 1

OF

1 SHTS.

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THIRD ANGLE PROJECTION

BS 8888

DO NOT SCALE IF IN DOUBT ASK

Q.A.

H/S Q.A.

H/S PROD

H/S SETT

REL. INSP.

EXT.ISS.CODE

5/12

STANDARD PART (AFTER UNRESTRICTED RECOVERY)

R

V

RAD Hw/2

Hw

P

T

M

Jw

S

RAD Jw/2

ØJ

EXPANDED (AS SUPPLIED)

øh

øj

OPTION TO STANDARD PART
FILLER PORT/DRAIN HOLES (CODE P & D)

HOLES 'E' & 'F' ONLY

'E' ø3.0mm NOM (.12) (use 'X' DIM)

'F' ø4.5mm NOM (.18)

HOLES 'A' 'B' 'C' 'D' & 'E' (use 'Z' DIM)

SPEC	PART No.	EXPANDED DIAMETERS (AS SUPPLIED)		RECOVERED DIAMETERS		RECOVERED DIMENSIONS							
		øh	øj	øH	øJ	M	P	R	S	T	V	Hw	Jw
		MIN	MIN	MAX	MAX	NOM	±10%	±10%	NOM	±20%	MAX	±20%	±30%
MIL SPEC	1104-4	30.9 (1.22)	30.9 (1.22)	17.8 (.70)	7.1 (.28)	20.6 (.81)	35.6 (1.40)	30.5 (1.20)	8.6 (.34)	1.0 (.04)	3.3 (.13)	1.8 (.07)	1.8 (.07)
		26.9	26.9	17.8	7.1	20.6	35.6	30.5	8.6	1.0	3.3	1.8	1.8

OPTIONAL FILLER PORT/DRAIN HOLES DETAIL							
SPEC	PART No.	RECOVERED DIMENSIONS				CODE & TYPE	RECOVERED HOLE DETAILS
		W	X	Y	Z		
		±20%	±20%	±10%	±10%		
MIL SPEC	1104-4	19.0 (.75)	25.0 (.98)	11.9 (.47)	27.7 (1.09)	P FILLER PORT	HOLES 'E' & 'F' ONLY 'E' ø3.0mm NOM (.12) (use 'X' DIM) 'F' ø4.5mm NOM (.18)
		19.0	25.0			D DRAIN	HOLES 'A' 'B' 'C' 'D' & 'E' (use 'Z' DIM)

Heatshrinkable Moulded Shapes Bulbous Right Angles HellermannTyton

For information only, not subject to technical changes.

4P1500DC9/3/2015

3P1389CM14/08/12

2P1347GL16/06/11

1P1201S.Almond28/05/08

ISSUENOTE No.DRAWNDATE

HellermannTyton

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NAME S.AlmondSCALE NTS

DATE 28/05/08DIMS IN mm(in)

TITLE RT. ANGLE SLEEVE (RIBBED)

ADHESIVE

PART No. 1104

A3ORIGINAL SHEET SIZE 420mm × 297mm

DRAWING No. 152138

SHT. 1 OF 1 SHTS.

				HellermannTyton William Prance Road, Plymouth International Med. & Tech. Park, Plymouth, PL6 5WR Tel ++44 (0) 1752 701261 Fax ++44 (0) 1752 790058	NAME	S.Almond	SCALE	NTS	ADHESIVE	A3 ORIGINAL SHEET SIZE 420mm x 297mm	SHT. 1 OF 1 SHTS.
4	P1500	DC	9/3/2015		DATE	28/05/08	DIMS IN	mm (in)			
3	P1389	CM	14/08/12		TITLE				PART No.	DRAWING No.	
2	P1347	GL	16/06/11		RT. ANGLE SLEEVE (RIBBED)				1104	152138	
1	P1201	S.Almond	28/05/08								
ISSUE	NOTE No.	DRAWN	DATE								