

Heatshrinkable moulded shapes bulbous Right-Angle Shapes, VG style/MIL style – HellermannTyton

DRAWING No.
152024

SHT. 1
OF
1 SHTS.

© THE COPYRIGHT OF THIS DRAWING IS RESERVED BY HELLERMANN TYTON. IT IS ISSUED ON CONDITION THAT IT IS NOT COPIED, REPRODUCED OR DISCLOSED TO A THIRD PARTY EITHER WHOLLY OR IN PART WITHOUT THE CONSENT IN WRITING OF HELLERMANN TYTON.

THIRD ANGLE PROJECTION

BS 8888

DO NOT SCALE
IF IN DOUBT ASK

Q.A.

H/S Q.A.

H/S PROD

H/S SETT

REL. INSP.

EXT.ISS.CODE

5

12

STANDARD PART (AFTER UNRESTRICTED RECOVERY)

EXPANDED (AS SUPPLIED)

OPTIONS TO STANDARD PART
ADHESIVE DETAIL (*1122–3 ONLY)

OPTIONS TO STANDARD PART
FILLER PORT/DRAIN HOLES (CODES P, D AND P1)

SPEC.	PART NO.	EXPANDED DIAMETERS (AS SUPPLIED)		RECOVERED DIAMETERS		RECOVERED DIMENSIONS						
		øh	øj	øH	øJ	P	R	S	T	V	Hw	Jw
		MIN	MIN	MAX	MAX	±10%	±10%	NOM	±20%	MAX	±20%	±30%
VG 95343 T06F002A	1122–1	25.5 (1.00)	25.5 (1.00)	15 (.59)	7.5 (.30)	79 (3.11)	20 (.79)	54 (2.13)	1.0 (.04)	3.3 (.13)	1.5 (.06)	1.1 (.04)
–	*1122–3	25.5 (1.00)	25.5 (1.00)	15 (.59)	7.5 (.30)	39.6 (1.56)	20 (.79)	15 (.59)	1.0 (.04)	3.3 (.13)	1.5 (.06)	1.1 (.04)
Mil Spec	1122–4	25.6 (1.01)	25.6 (1.01)	15 (.59)	7.5 (.30)	124 (4.88)	19.8 (.78)	99 (3.90)	1.0 (.04)	3.3 (.13)	1.5 (.06)	1.1 (.04)
–	1122–5	17.8 (.70)	10.2 (.40)	15 (.59)	7.5 (.30)	60.2 (2.37)	20 (.79)	35 (1.38)	1.0 (.04)	3.3 (.13)	1.5 (.06)	1.1 (.04)
–	1122–6	25.5 (1.00)	25.5 (1.00)	15 (.59)	5.1 (.20)	38.1 (1.50)	20 (.79)	13 (.51)	1.0 (.04)	3.3 (.13)	1.5 (.06)	1.1 (.04)
–	1122–40	25.6 (1.01)	25.6 (1.01)	15 (.59)	7.5 (.30)	39.6 (1.56)	19.8 (.78)	15 (.59)	1.0 (.04)	3.3 (.13)	1.5 (.06)	1.1 (.04)
–	1122–89	25.6 (1.01)	25.6 (1.01)	15 (.59)	7.5 (.30)	53.3 (2.10)	19.8 (.78)	28.3 (1.11)	1.0 (.04)	3.3 (.13)	1.5 (.06)	1.1 (.04)

OPTIONAL FILLER PORT/DRAIN HOLES DETAIL			
SPEC.	PART NO.	RECOVERED DIMENSIONS	
		X	Y
		±20%	±20%
VG 95343 T07F002A	1122–1	15 (.59)	9 (.35)
–	*1122–3	15 (.59)	9 (.35)
Mil Spec	1122–4	11.9 (.47)	9 (.35)
–	1122–5	15 (.59)	9 (.35)
–	1122–6	15 (.59)	9 (.35)
–	1122–40	15 (.59)	9 (.35)
–	1122–89	15 (.59)	9 (.35)

CODE & TYPE		RECOVERED HOLE DETAILS
P	FILLER PORT	HOLES 'A' & 'B' ONLY 'A' ø3mm NOM (.12) 'B' ø4.5mm NOM (.18)
D	DRAIN HOLES	4 HOLES 'A', 'B', 'C' and 'D' ALL 4 HOLES ø3mm NOM (.12)
P1	FILLER PORT (ALT)	HOLE 'B' ONLY 'B' ø4.5mm NOM (.18)
D5	DRAIN	5 HOLES 'A', 'B', 'C', 'D' and 'E'

Heatshrinkable moulded shapes bulbous Right-Angle Shapes, VG style/MIL style

For information only, not subject to technical changes.

6

5

4

3

2

ISSUE

P1526

P1393

P1344

P1291

P1209

NOTE No.

DC

CM

CM

G.B

A.S

DRAWN

13/11/15

03/09/12

03/10/11

11/08/09

04/06/08

DATE

HellermannTyton

William Prance Road,
Plymouth International Med. & Tech. Park,
Plymouth, PL6 5WR
Tel ++44 (0) 1752 701261
Fax ++44 (0) 1752 790058

NAME

DATE

TITLE

S.Almond

20/03/08

RT. ANGLE SLEEVE

SCALE

DIMS IN

NTS

mm (in)

ADHESIVE

PART No.

A3

1122

SHT. 1
OF
1 SHTS.

DRAWING No.

ORIGINAL SHEET SIZE
420mm × 297mm

152024