

LES EVENTUELLES ADAPTATIONS DE GEOMETRIES RELATIVES AUX PROCEDES DE FABRICATION ET LES DEFAUTS D'INJECTION SANS IMPACT FONCTIONNEL SUIVANTS SONT ADMIS ET A L'APPRECIATION DE HELLERMANNTYTON:

SEUIL D'INJECTION, BAVURES NON DETACHABLES, DEFAUT MANQUE MATIERE, TRACES ET BAVURES SUR EJECTEURS, DECALAGES DE PLANS DE JOINT, BRULURES ET AUTRES DEFAUTS D'ASPECT.

THE MANUFACTURING-RELATED GEOMETRY CHANGES AND THE INJECTION DEFECTS WITHOUT FONCTIONAL IMPACT ARE ADMITTED AND SUBMITTED TO THE APPRECIATION OF HELLERMANNTYTON :

INJECTION POINT, NO REMOVABLE FLASH, LACK OF MATERIAL, MARK AND FLASH ON EJECTOR, PARTING LINE OFFSET, BURN AND OTHER DEFAULT ASPECT.

TABLEAU DE RESERVES	RESERVES TABLE
DEVELOPEMENT: DIMENSIONS FINALES ET TOLERANCES APRES ESSAIS ESSAI: *SOUS RESERVE D'ESSAIS PHYSIQUES	DEVELOPMENT: FINAL DIMENSIONS AND TOLERANCE AFTER TEST TEST: *SUBJECT TO PHYSICAL TESTING

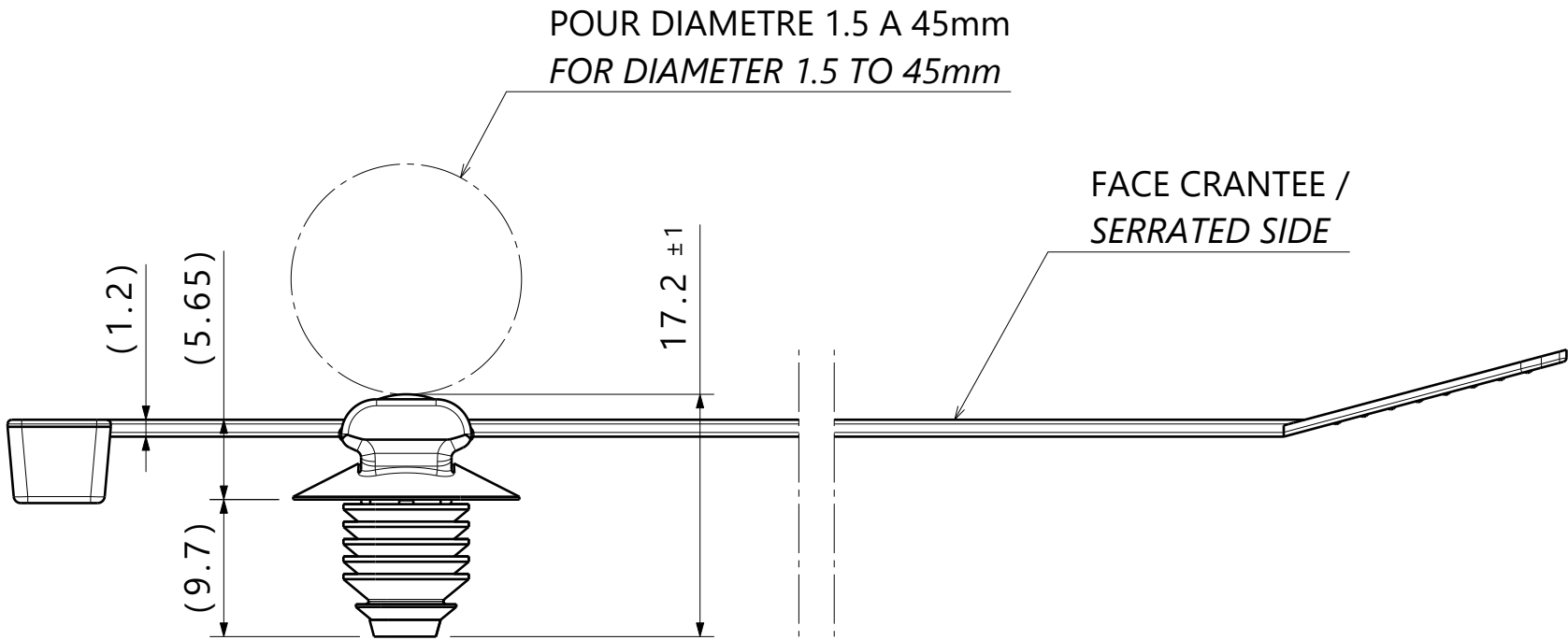
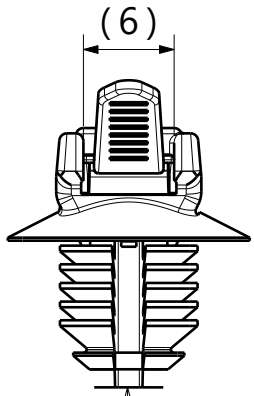
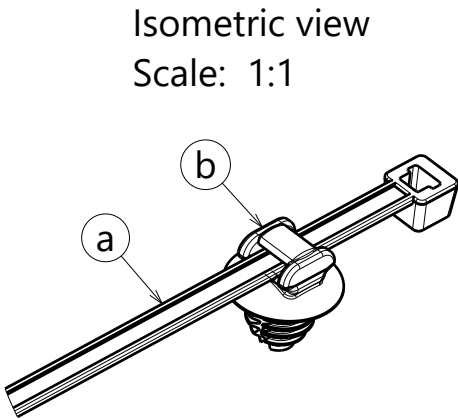
PIECE SEMI-FINIE SEMI-FINISHED PART	NUMERO DE PROJET PROJECT NUMBER	MATIERE MATERIAL	COULEUR COLOUR	TENUE AU SERRAGE TENSILE FORCE	QUANTITE QUANTITY	MASSE UNITAIRE MASS PER UNIT (g)	MASSE TOTALE TOTAL MASS (g)
T50R	12-0123	PA66W	NOIR / BLACK	225 N	1	1.4	1.4
	03-680	PA66W	NOIR / BLACK	-	1	0.7	0.7
a							
b							

LEGENDE / *LEGEND*

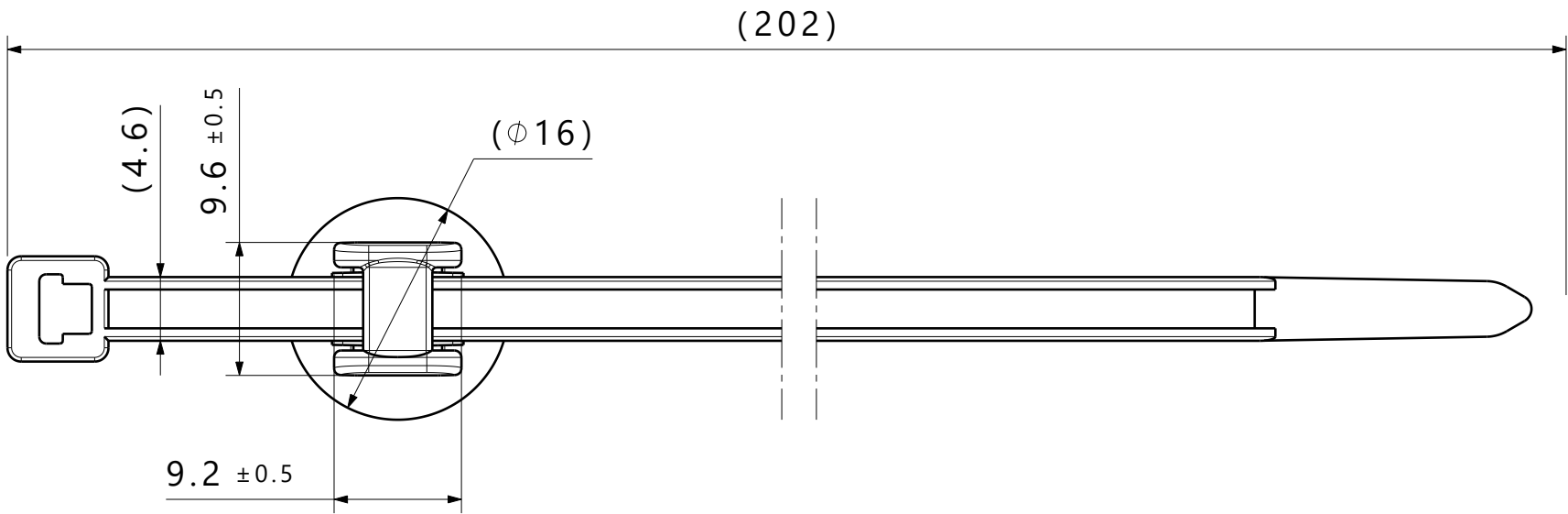
(...) POUR INFORMATION, PAS DE CONTROLE / *FOR INFORMATION, NO CHECK*

TABLEAU DES MATIERES / *MATERIAL TABLE*

POUR Ø8.25mm +/-0.25 ET EPAISSEUR DE TOLE 1.5 - 4mm
OU TROU TARAUDE M10 x 1.5 /
*FOR Ø8.25mm +/-0.25 AND PANEL THICNKESS 1.5 - 4mm
OR THREADED HOLE M10 x 1.5*



LE COLLIER PEUT ETRE INSERE DE COTE GAUCHE OU DU COTE DROIT SELON CETTE VUE /
CABLE TIE CAN BE INSERTED FROM EITHER LEFT OR RIGHT SIDE RELEVANT TO THIS VIEW



TOLERANCES DIMENSION WITHOUT TOLERANCES						
ANGLE	≤ 6mm	≤ 30mm	≤ 60mm	≤ 120mm	≤ 400mm	≤ 1000mm
± 3°	± 0.3mm	± 0.5mm	± 0.7mm	± 1.5mm	± 5mm	± 10mm

Revision Level			Revision Record			The copyright of this drawing is reserved by HellermannTyton.	Drawn	Date (YYYY/MM/DD)	Title		Scale
Drawing	State	Part	ADDED DIAMETER MIN AND MAX				D.Nampon	2023/04/19			
00.2	En cours de traitement	00.0			All drawing revisions are stored in CAD PDM database		Approved	Date (YYYY/MM/DD)	T50RFT8GSD		2:1
Changed	Date (YYYY/MM/DD)						P.Cherdo	2023/04/19			03-0680
D.Nampon	2023/10/11										
Approved	Date (YYYY/MM/DD)								Drawing-No		Format
P.Cherdo	2023/10/11										A2
							Units		03-0680-003-CSF		Sheet
							mm				1 / 1
							HellermannTyton				
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