

REFERENCE:

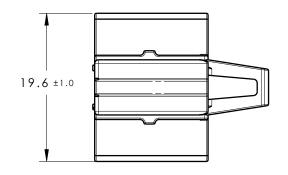
PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

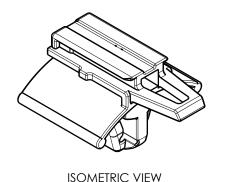
- 1. ARROWHEAD PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 2. ARROWHEAD PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 3. SHEET METAL THICKNESS RANGE: 0.70mm 3.00mm
- 4. APPLICABLE OVAL HOLE SIZES:
 - C. 6.5 X 13.0mm +/-0.25
- 5. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
- 6. MAX ALLOWABLE FLASH OR MISMATCH TO BE: 0.25mm

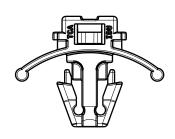
Units

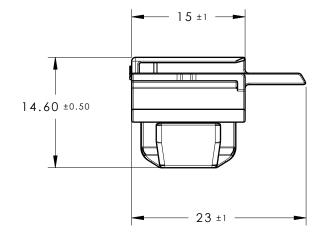
millimeters

| Revision Level | | | Revision Record | Changed | Date | Approved | Date |
|----------------|----------------|------|-----------------|----------|----------|----------|----------|
| Drawing | State | Part | revision record | Orlanged | Bate | прргочец | Bate |
| 06.3 | Design Release | 1 | SEE ECN# 311066 | SH | 04/15/24 | EJH | 04/15/24 |











| GLOBAL PART NAME | MATERIAL | COLOR | |
|-----------------------------|-------------|-------|--|
| CCIVSFT6.5x130-PA66HIRHS-BK | PA66HIRHSUV | BLACK | |

COLOR: SEE TABLE

Material

Tolerance defined on each dimension

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| | 05-024- | Sheet | 1/1 | | |
|--------|-----------------|----------------|-----|--------|-----|
| | Drawing-No | | | Format | AH |
| — อ | | 05-024 | | | |
| | Title | Project Number | | | |
| | Article/Type-No | CCIVSFT6.5X1 | 30 | Scale | 2:1 |