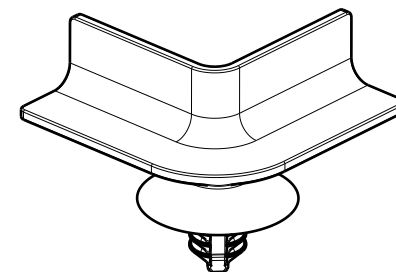


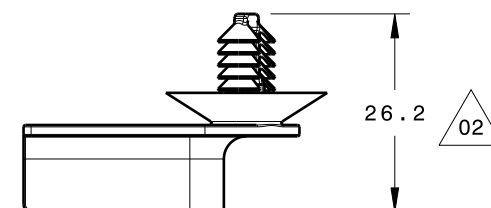
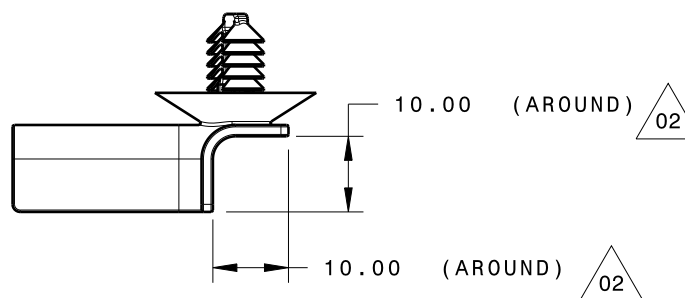
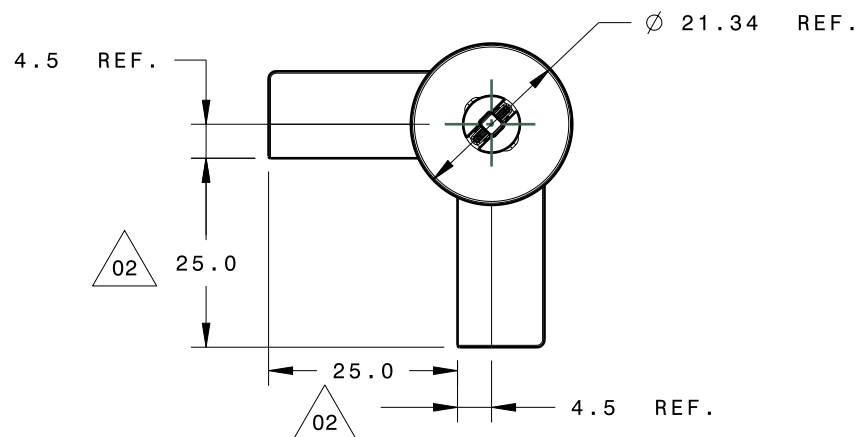
REFERENCE:

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

1. FIR TREE PUSH IN FORCE: REF. 10 LBS MAX IN A 6.5mm HOLE AND A PLATE THICKNESS OF 1.8mm
2. FIR TREE PULL OUT FORCE: REF. 25 LBS MIN IN A 6.5mm HOLE AND A PLATE THICKNESS OF 1.8mm
3. SHEET METAL THICKNESS RANGE: 0.7mm - 6.0mm
4. HOLE SIZE RANGE: 6.5 +/- 0.4mm



Isometric view



IN
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name	date	city state
S. ADAMS	10/18/11	MENOMONEE FALLS, WI.

R
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D R A W I N G	level	02
by	KVH	
date	11/13/12	
ECN #	012225	
part level	A	

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T O L E R A N C E S	.XXXX = ± 0.25
	.XXX = ± 0.50
	.XX = ± 0.75
	.X = ± 1.00
	∠ = ± 1.00
	unless otherwise specified
units	millimeters

P
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number	BC90FT6	phase	PRODUCTION
name	90 DEGREE BUNDLING CHANNEL WITH FT6 FIR TREE		
material	PA66HIRHS COLOR: BLACK		

D
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FORMAT	AH	CATIA V5	SCALE	1:1
VERSION	J	CAD	previous drawing number	
A- SIZE (landscape)_N01				
drawn	S. ADAMS	checked	A. CLARK	approved
	10/18/11		10/18/11	
type	CUSTOMER		sheet 1 of 1	
number	11-0593-001-CSU			