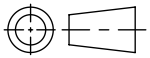
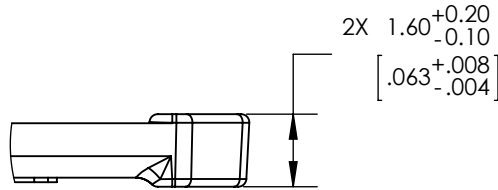


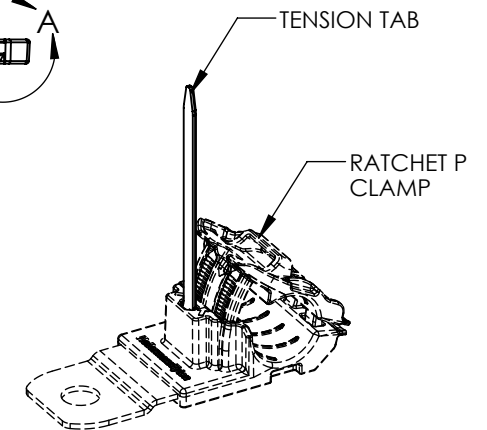
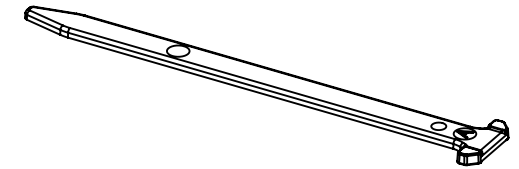
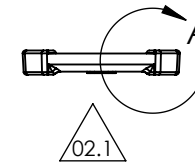
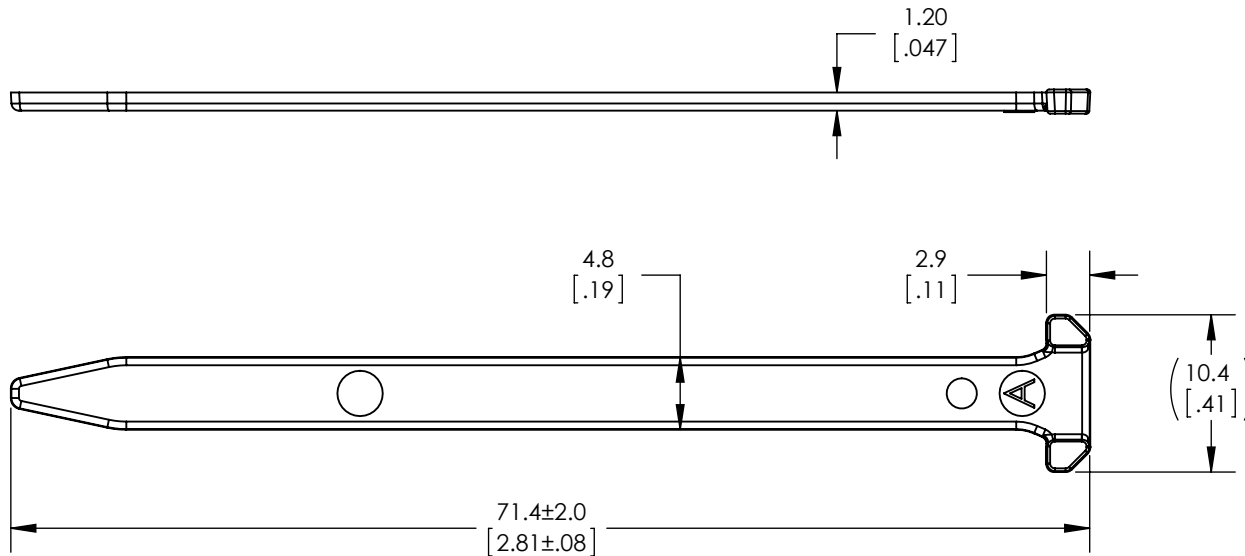
SW2014



Revision level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
02.1	Design Release	A	SEE ECN# 013422	MHT	04/25/2016	KAC	04/25/2016



DETAIL A
SCALE 6 : 1



ASSEMBLY INSTRUCTIONS:

1. INSERT TENSION TAB FROM BOTTOM OF RATCHET P CLAMP
2. PULL TENSION TAB END UNTIL IT SNAPS IN AND STAYS ATTACHED TO RATCHET P CLAMP (SIZE A, B, C, OR D)
3. CLOSE CLAMP BY HAND
4. TENSION AND CUT OFF WITH:
EVO7: SETTING 0-8
EVO9: SETTING 0-5

02.1

PERFORMANCE REQUIREMENTS:

1. MAXIMUM PERCENT REGRIND PERMISSABLE: 75%
2. MAXIMUM ALLOWABLE FLASH OR MISMATCH TO BE: 0.25mm

Material
PA66HIRHSUV

Units: **millimeters**

Dimension without
tolerances details to:

.xxx = ±.013

.xx = ±.13

.x = ±.3

None = ±.8

∠ = ±0.5°

Dimension Formatted mm/[in]

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Drawn MHT 04/17/2015

Approved KAC 07/16/2015

HellermannTyton

North America
Email: corp@htamericas.com
Web: www.hellermann.tyton.com

Article/Type-No RCTT

Title **RATCHET P CLAMP
TENSION TAB**

Drawing-No

15-0341-050-CSU

Production : Phase

Scale 2:1

Project Number

PRP 15-0341

Format AH

Sheet 1/1