

## REFERENCE:

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

- 1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN THE APPLICABLE NOMINAL HOLE SIZE AND A 03.1 PLATE THICKNESS OF 1.8mm.
- 3. SHEET METAL THICKNESS RANGE: 0.60mm 5.5mm
- 4. APPLICABLE HOLE SIZE:

A. 6.5mm +0.5/- 0.4

5. FITS USCAR MATING HOLE EWCAP -007 (NOT A TEST SPEC.)

## **NOTES:**

- 1. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
- 2. MAX ALLOWABLE FLASH TO BE 0.25mm.
- 3. MAX ALLOWABLE MISMATCH TO BE 0.1mm

\*PATENT PENDING 29/582,271

CAVITY ID NUMBER, 'TCA' AND PART DIAMETER TO BE LOCATED ON THIS SURFACE

03.1





## GLOBAL PART DESCRIPTION MOC14FT6.5-PA66HIRHSUV-BK

DIAMETER RANGE			
HARNESS	HOSE	HARD PIPE/TUBE	
13.0MM-15.0MM	13.0MM-15.0MM	14.0MM-15.8MM	

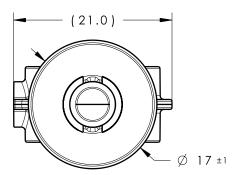
\*RECOMMENDED SIZES MAY DIFFER DEPENDING ON THE ND MATERIALS USED

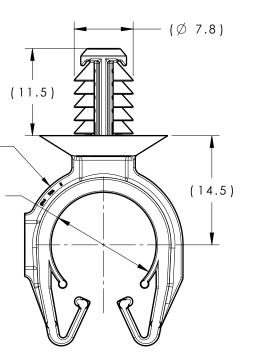
APPLICATION, PRODUCT	REQUIR	EMENIS AN
Material	Units	millimeters
PA66HIRHSUV		

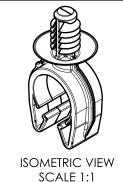
COLOR: BLACK Tolerance defined on each dimension

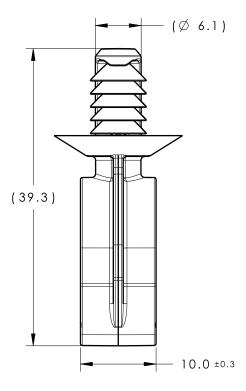
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	Revision Level		Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
03.1	Design Release	-	SEE ECN# 014537	TAT	7/20/18	EJH	7/20/18









3.	1			
	Drawn	CRB	7/21/16	7
	Approved	EJH	09/30/16	Ī
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	Drawing-No	^	Format	АН	
n N	03.1 14MM (9/16") MOC WITI	16-0320			
	Title		Project Nu	mber	
	Article/Type-No MOC14FT6.5		Scale	2:1	