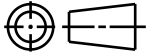
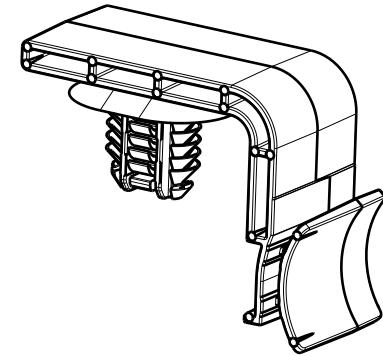


CATIA V5



Revision Level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
03.1	Design Release		SEE ECN# 311387	SAR	08/06/24	EJH	08/06/24

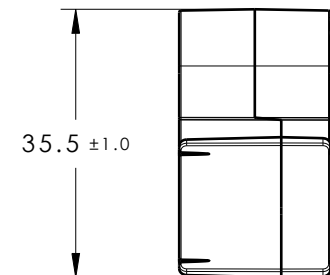
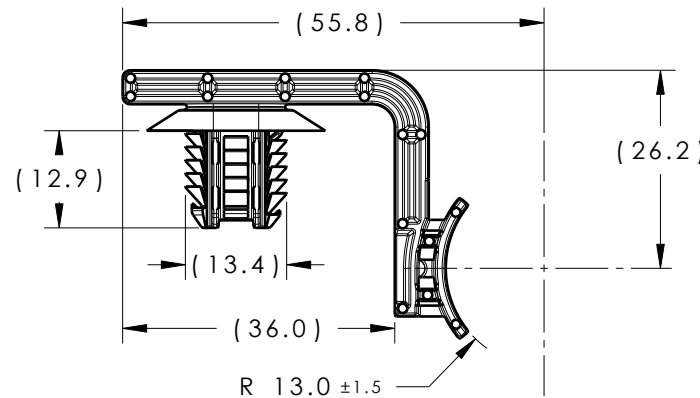


ISOMETRIC VIEW

REFERENCE:

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN EACH APPLICABLE OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
3. SHEET METAL THICKNESS RANGE: 0.60mm - 6.75mm
4. APPLICABLE OVAL HOLE SIZES:
 - A. 6.2 X 12.2mm
 - B. 6.5 X 12.5mm
 - C. 6.5 X 13.0mm
 - D. 7.0 X 12.0mm
5. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
6. MAX ALLOWABLE FLASH OR MISMATCH TO BE: 0.25mm



Material
PA66HIRHSUV
COLOR: BLACK



Units millimeters

Tolerance defined on each dimension

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Drawn CJR 4/15/16
Approved SJA 4/15/16

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Article/Type-No BCFTOVALPILLAR/ 151-01681

Title
90 DEGREE OVAL FIR TREE WITH
SADDLE MOUNT

Drawing-No PRODUCTION : Phase

16-0378-001-CSU

Scale 1:1

Project Number
16-0378

Format AH

Sheet 1/1