

REFERENCE NOTES:

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. FOR ALL OTHER DIMENSIONS NOT SHOWN, SEE MATH MODEL.

- 2. DRAWING TO BE INTERPRETED IN ACCORDANCE WITH ANSI Y14.5M-1994 AS AMENDED BY THE GW GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE. ALL DIMENSIONS ARE IN MILLIMETERS.
- 3. (1.5) X (0.05) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".
- 4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER SPEC: S-QA-10.3-9

PERFORMANCE REQUIREMENTS:

- 1. SHEET METAL THICKNESS RANGE: 0.8mm 1.5mm
- 2. APPLICABLE HOLE SIZES:
 - A. 6.3mm +/- 0.15
 - B. 6.5mm +/- 0.5mm
- 3. WIRE ASSEMBLY DIA:

MINIMUM - APPROXIMATELY 4-6 MM MAXIMUM - 28 MM TAPED BUNDLE 22 MM CONCUIT SECURED BUNDLE

4. TEMPERATURE RANGE: -40°C TO 125°C.

PROCESS NOTES:

1. TO AID THE MOLDING PROCESS, A 0.1 - 0.2%, BY VOLUME, OF ALUMINUM STEARATE, MAY BE ADDED TO THE MOLD MATERIAL.

ASSEMBLY PROCESSING NOTES:

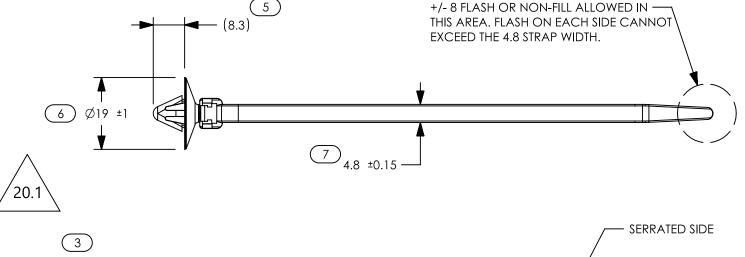
1. APPLY WITH MANUAL HELLERMANNTYTON APPLICATION TOOL EVO 7 OR PNEUMATIC TOOL MK7P.

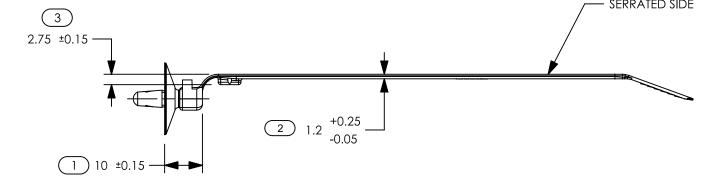


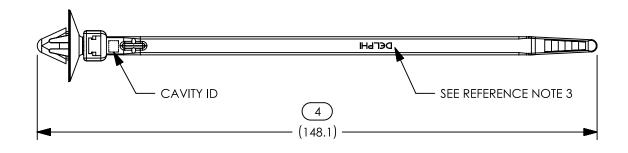
PART DESCRIPTION	DELPHI PART NUMBER	MATERIAL	COLOR
T50SOSAH6.5-PA66HIRHS-GY	15448016	PA66HIRHS SAME AS POLYAMID	GRAY
T50SOSAH6.5-PA66HIRHS-BK	15369298	PA66HIRHS SAME AS POLYAMID	BLACK

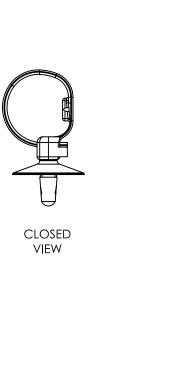
SYMBOL DEFINITION A DIMENSION WITHOUT AN INSPECTION REPORT TOTAL NO. OF SYMBOL ODES NOT REQUIRE INSPECTION. INSPECTIONS 7 IT MAY BE CONTROLLED ON THE INDIVIDUAL REQUIRED COMPONENT DRAWING. LAST NO. USED

MISSING SYMBOLS		Revision Level		Revision Record	Changed	Date	Approved	Date
NO MISSING	Drawing	State	Part					
SYMBOL NUMBER	20.1	DESIGN RELEASE	-	SEE ECN# 311428	KOR	10/31/24	EJH	10/31/24
		-						









ISOMETRIC VIEW

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED

Material Units millimeters SEE CHART Tolerance defined on each dimension

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Drawn TWH 11/1/16 EJH Approved 12//21/16 **Hellermann**Tyton

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	THIS DRAWING SUPERCEDES DELPHI DWG: 15453942 REV17					
	Article/Type-No SEE CHART		Scale 1:1			
	Title TAXI MOUNT WIRE TIE CL	IP HD ROSEBUD	Project Number			
<u>]</u>			16-1630			
_	Drawing-No PF	RODUCTION: Phase	Format B			

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