

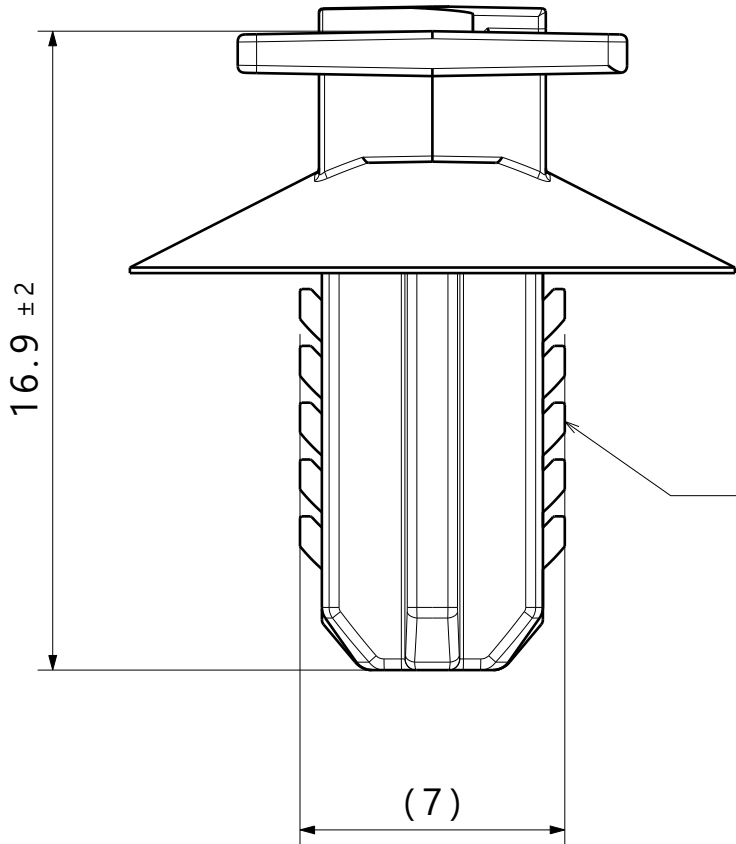
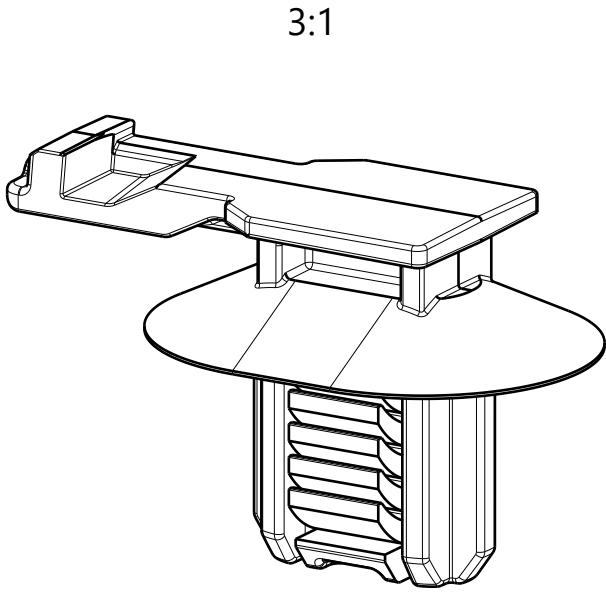
LES EVENTUELLES ADAPTATIONS DE GEOMETRIES RELATIVES AUX PROCEDES DE FABRICATION ET LES DEFAUTS D'INJECTION SANS IMPACT FONCTIONNEL SUIVANTS SONT ADMIS ET A L'APPRECIATION DE HELLERMANNITYTON:

SEUIL D'INJECTION, BAVURES NON DETACHABLES, DEFAUT MANQUE MATIERE, TRACES ET BAVURES SUR EJECTEURS, DECALAGES DE PLANS DE JOINT, BRULURES ET AUTRES DEFAUTS D'ASPECT.

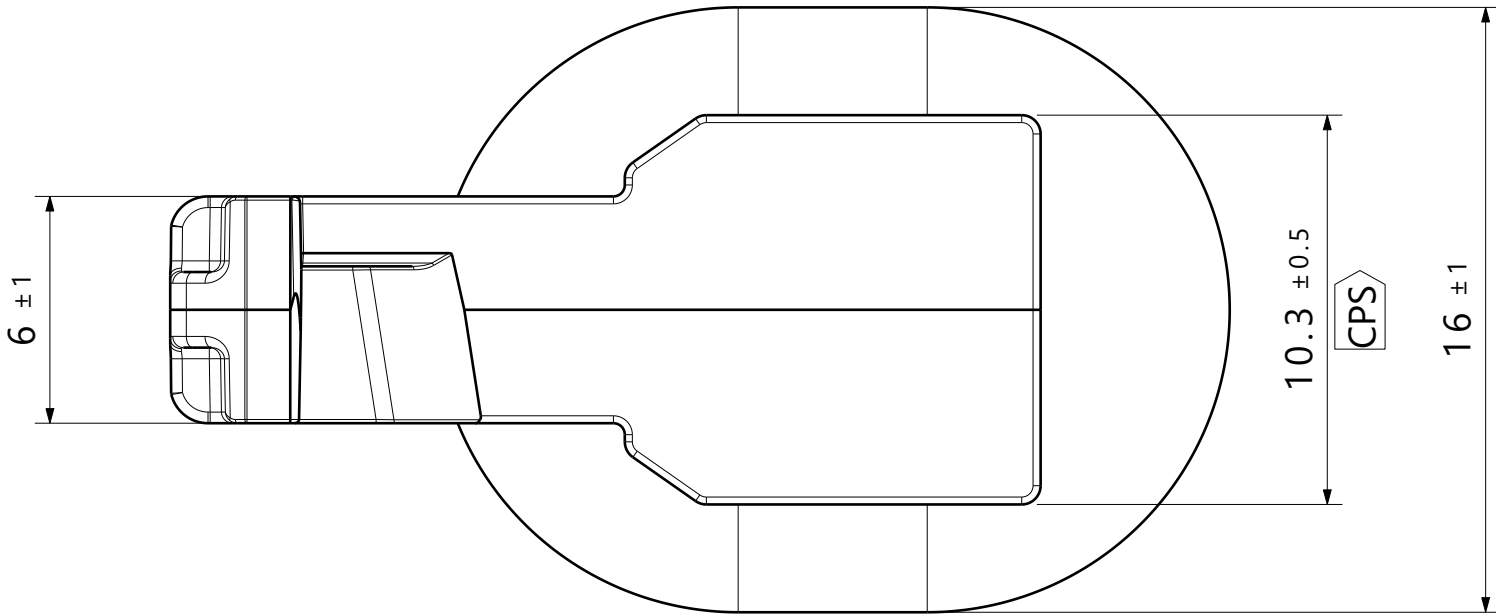
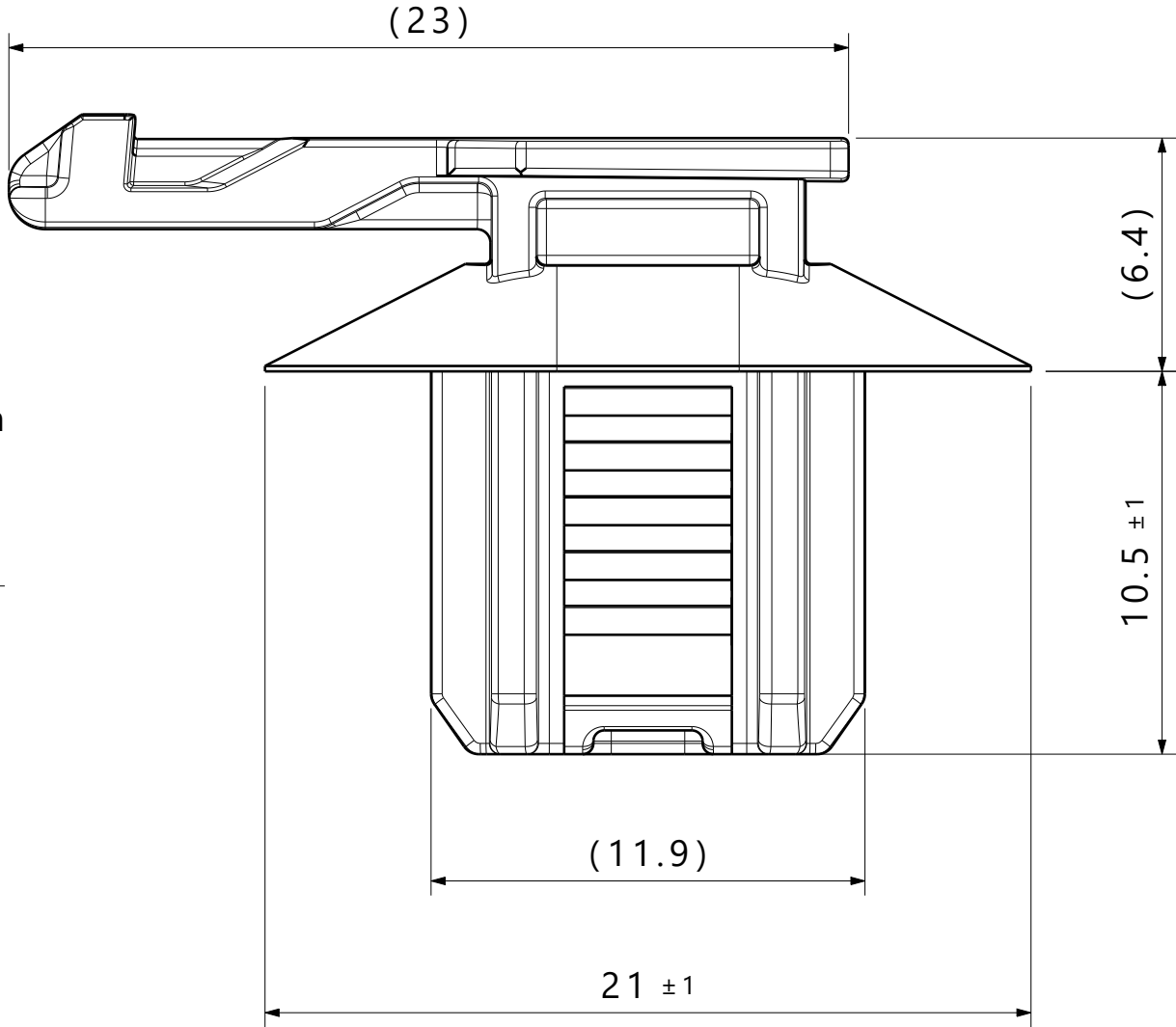
THE MANUFACTURING-RELATED GEOMETRY CHANGES AND THE INJECTION DEFECTS WITHOUT FONCTIONAL IMPACT ARE ADMITTED AND SUBMITTED TO THE APPRECIATION OF HELLERMANNITYTON :

INJECTION POINT, NO REMOVABLE FLASH, LACK OF MATERIAL, MARK AND FLASH ON EJECTOR, PARTING LINE OFFSET, BURN AND OTHER DEFAULT ASPECT.

TABLEAU DE RESERVES	RESERVES TABLE
DEVELOPEMENT: DIMENSIONS FINALES ET TOLERANCES APRES ESSAIS ESSAI: *SOUS RESERVE D'ESSAIS PHYSIQUES	DEVELOPMENT: FINAL DIMENSIONS AND TOLERANCE AFTER TEST TEST: *SUBJECT TO PHYSICAL TESTING



POUR TROU OBLONG 6.2x12.2 ^{+0.1}_{-0.15} mm
ET EPAISSEUR 0.7 A 5mm
FOR OBLONG HOLE 6.2x12.2 ^{+0.1}_{-0.15} mm
AND PANEL THICKNESS 0.7 TO 5mm



LEGENDE / LEGEND

* COTES A CONTROLER PAR GABARITS / DIMENSIONS TO BE CONTROLLED WITH TEMPLATES

** A CONFIRMER PAR TESTS PHYSIQUES / TO BE CONFIRMED BY PHYSICAL TESTS

CTF CARACTERISTIQUES TECHNIQUES ET FONCTIONNELLES / FUNCTIONAL AND TECHNICAL CHARACTERISTICS

CPS CARACTERISTIQUE PRODUIT A SURVEILLER / PRODUCT CHARACTERISTIC TO BE MONITORED

CS CARACTERISTIQUE SPECIALE / SPECIAL CHARACTERISTIC

F COTES A L'ETAT LIBRE SUIVANT NORME ISO 10579 / DIMENSIONS IN FREE STATE ACCORDING TO ISO 10579 STANDARD

(...) POUR INFORMATION / FOR INFORMATION

TABLEAU DES MATIERES / MATERIAL TABLE

	DESIGNATION DESCRIPTION	MATIERE MATERIAL	QUANTITE QUANTITY	COULEUR COLOUR	MASSE (g) MASS (g)
1	CCDOP62x122	PA66HIRHS	1	NOIR / BLACK	1.1

TOLERANCES DIMENSION WITHOUT TOLERANCES						
ANGLE	≤ 6mm	≤ 30mm	≤ 60mm	≤ 120mm	≤ 400mm	≤ 1000mm
± 3°	± 0.3mm	± 0.5mm	± 0.7mm	± 1.5mm	± 5mm	± 10mm

Revision Level			Revision Record		 	Drawn		Date (YYYY/MM/DD)	Title		Scale	
Drawing	State	Part	ADDED INTERFACE DIMENSIONS				D.NAMPON	2022/04/12				
00.10	En cours de traitement	00.0					Approved	Date (YYYY/MM/DD)				
Changed	Date (YYYY/MM/DD)						P.CHERDO	2022/04/12				
D.NAMPON			2022/04/12		All drawing revisions are stored in CAD PDM database	Units mm	 www.HellermannTyton.com		Drawing-No		Global Project Number	
Approved			Date (YYYY/MM/DD)						17-0947			
P.CHERDO			2022/04/12						Format A2			
									Sheet 1 / 1			