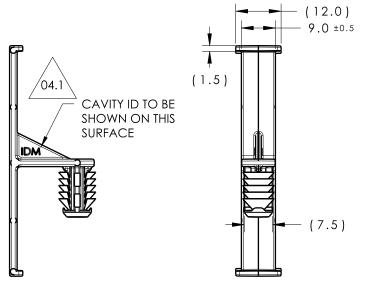
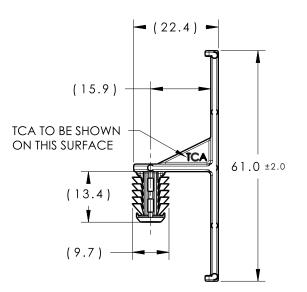
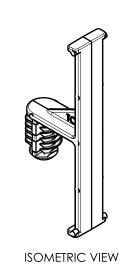


	Revision Level			Revision Record	Changed	Date	Approved	Date
	Drawing	State	Part	TREVISION TREGORD	Onlangea	Bate	пррготса	Bate
	04.1	Design Release	ı	SEE ECN# 014735	NHK	11/07/18	EJF	11/07/18







**COLOR** 

NATURAL

MATERIAL

PA66HIRHS

## **REFERENCE:**

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

- 1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN THE APPLICABLE HOLE SIZE AND PLATE THICKNESS:
  - A. 8mm HOLE, PLATE THICKNESS 1.8mm
  - B. M10x1.5 THREADED HOLE, PLATE THICKNESS 4.5mm
- 2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN THE APPLICABLE HOLE SIZE AND PLATE THICKNESS:
  - A. 8mm HOLE, PLATE THICKNESS 1.8mm
  - B. M10x1.5 THREADED HOLE, PLATE THICKNESS 4.5mm
- 3. SHEET METAL THICKNESS RANGE: 0.60mm 5.5mm
- 4. APPLICABLE HOLE SIZE:
  - A. 8.0mm +0.2/- 0.4
  - B. M10x1.5 THREADED HOLE
- 5. MAX ALLOWABLE FLASH TO BE: 0.25mm
- 6. MAX ALLOWABLE MISMATCH TO BE 0.10mm
- 7. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
- 8. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE.

millimeters

Units

Material

**COLOR: SEE CHART** 

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Drawn NHK 01/15/18 Approved EJH 01/15/18

> **North America** Email: corp@htamericas.com Web: www.hellermann.tyton.com

	18-0372-001-	Sheet	1/1		
	Drawing-No	PRODUCTION : Phase	Format	АН	
n	8mm FIR TREE		18-0372		
	Title STAND-OFF TA	Project Nu	ımber		
	Article/Type-No SOC8FT8		Scale	1:1	

**-** (3.5)

GLOBAL PART NAME

SOC8FT8-PA66HIRHS-NA