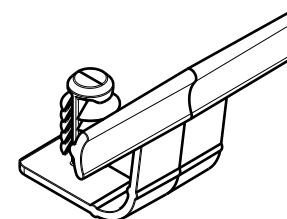
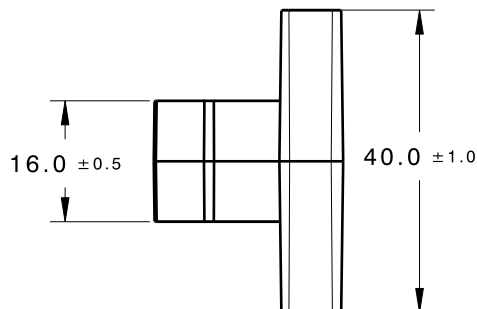


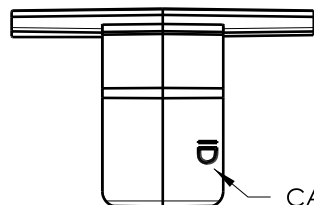
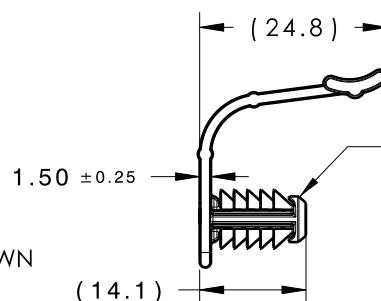
CATIA V5



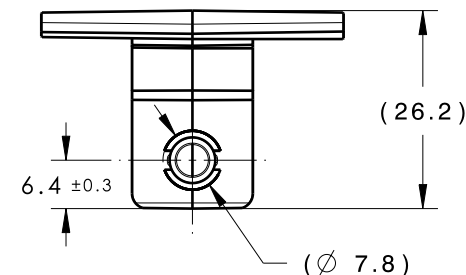
Revision Level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
01.1	Design Release	-	SEE ECN# 014855	NHK	01/11/18	EJH	01/11/18



ISOMETRIC VIEW

CAVITY ID TO BE SHOWN  
ON THIS SURFACE

01.1  
MAX ALLOWABLE FLASH OR  
MISMATCH TO BE: 0.1mm



## REFERENCE:

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX  
IN THE APPLICABLE NOMINAL HOLE SIZE AND A  
PLATE THICKNESS OF 1.8mm.
2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN  
IN THE APPLICABLE NOMINAL HOLE SIZE AND A  
PLATE THICKNESS OF 1.8mm.
3. SHEET METAL THICKNESS RANGE: 0.60mm - 6.1mm
4. APPLICABLE HOLE SIZE:  
A. 6.5mm +0.5/- 0.4
5. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%

GLOBAL PART DESCRIPTION	MATERIAL	COLOR
SOC18OS-21FT6.5-PA66HIRHSUV-BK	PA66HIRHSUV	BLACK

Material  COLOR: SEE CHART	Units <b>millimeters</b>  Tolerance defined on each dimension	The copyright of this drawing is reserved by HellermannTyton. It is issued on condition that it is not reproduced, copied or disclosed to a third party, either wholly or in part, without the consent of HellermannTyton.	Drawn	NHK	08/14/18	Article/Type-No	SOC18OS-21FT6.5	Scale	1:1
			Approved	HDC	08/14/18	Title	HARNESS CLIP WITH 6.5mm FIR TREE	Project Number	18-1962
			<b>HellermannTyton</b> North America Email: corp@htamericas.com Web: www.hellermann.tyton.com			Drawing-No	18-1962-001-CSU	Format	AH
						PRODUCTION Phase	01.1	Sheet	1/1