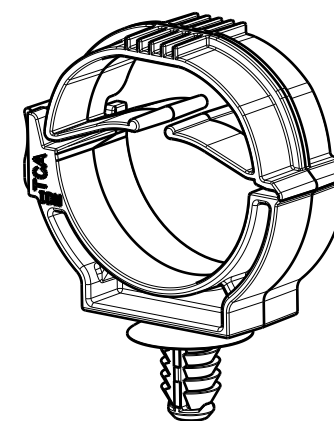
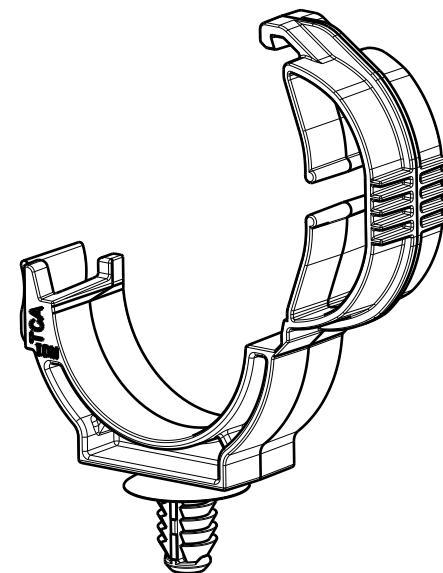
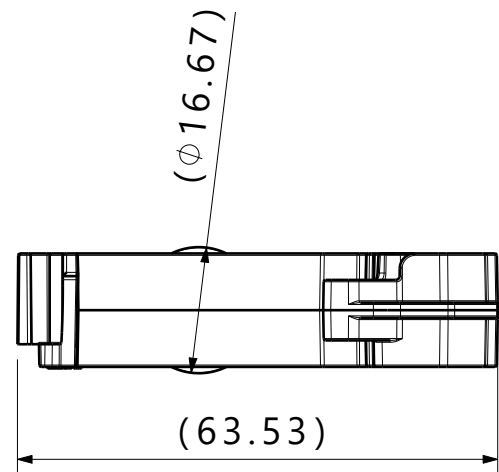
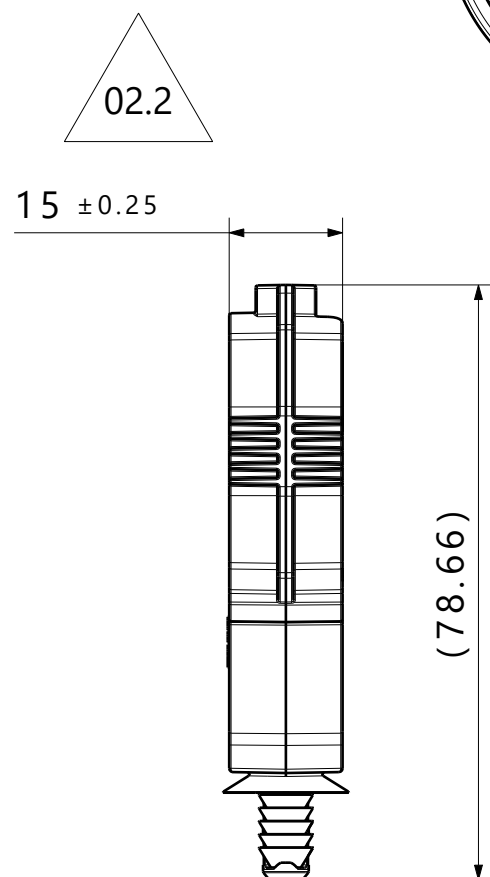




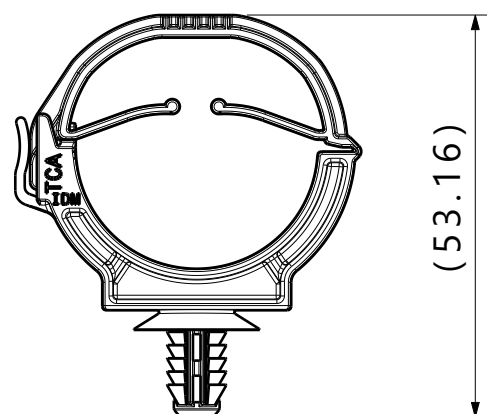
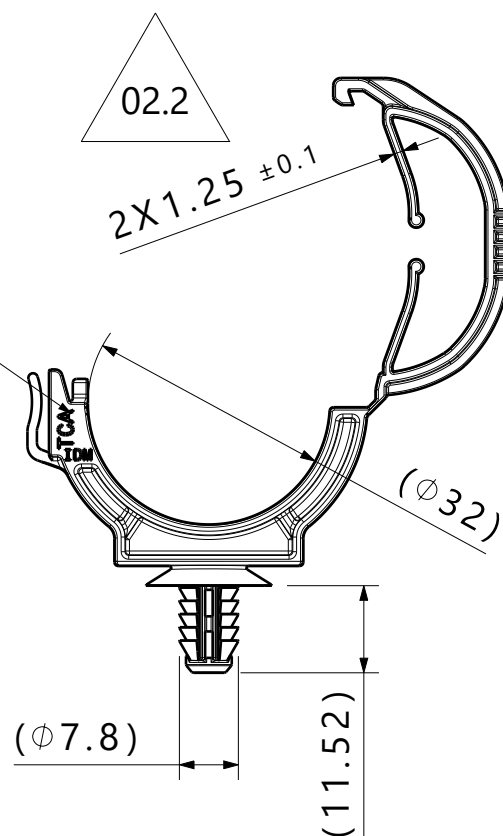
Isometric view
Closed position



Isometric view



TCA, cavity ID & country of origin to be located on this surface here



Closed position

Reference:

Performance requirements at dry as molded:

1. Fir tree push in force: 45 newtons (10 lbf) max in the applicable nominal hole size and a plate thickness of 1.8mm.
2. Fir tree pull out force: 110 newtons (25 lbf) min in the applicable nominal hole size and a plate thickness of 1.8mm.

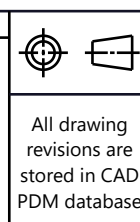
Notes:

1. Material: See chart
2. Material color: See chart
3. Maximum percent regrind permissible: 25%
4. Max allowable flash to be: 0.5mm
5. Max allowable mismatch to be: 0.1mm
6. Sheet metal thickness range: 0.60mm - 4.00mm
7. Applicable hole size:
 - A. 6.5mm +0.5/- 0.4
 - B. 6.35mm +/-0.25 Hex

Global Part Description	Material	Color
LOC25-30FT6.5-PA66HIRHSUV-BK	PA66HIRHSUV	Black

Revision Level		
Drawing	State	Part
02.2	Design Release	-
Changed	Date (YYYY/MM/DD)	
Fish	2024/01/30	
Approved	Date (YYYY/MM/DD)	
Van Hulst	2024/01/30	

Revision Record	
ECN 310769	



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Drawn	Date (YYYY/MM/DD)
Fish	2019/01/19
Approved	Date (YYYY/MM/DD)
Van Hulst	2019/01/19

Title		Scale	1:1
Locking pipe clip for 25-30mm with 6.5mm fir tree		Global Project Number	
Drawing-No		19-0226	
19-0226-001-CSU		Format	
		A3	
		Sheet	
		1 / 1	

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