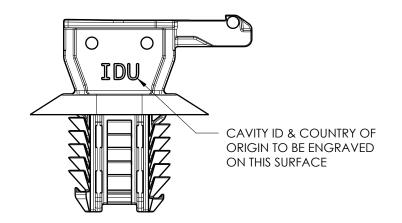
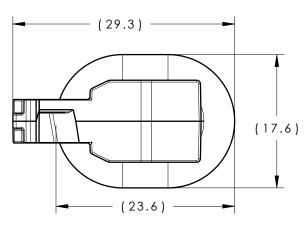


Revision Level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part	rtevision record	Orlanged	Bate	пррготса	Bate
0.00	Design Release	-	SEE ECN# 015525	EJF	11/7/19	HDC	11/7/19







ISOMETRIC VIEW SCALE 1:1

REFERENCE:

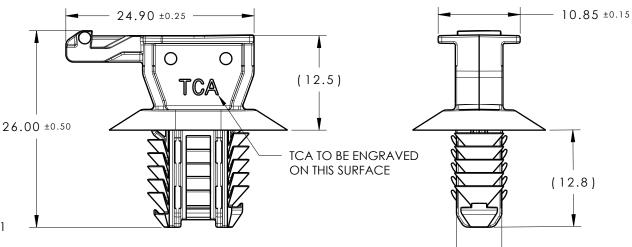
PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

- 1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN EACH APPLICABLE NOMINAL OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN EACH APPLICABLE NOMINAL OVAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 3. SHEET METAL THICKNESS RANGE: 0.60mm 6.75mm
- 4.APPLICABLE OVAL HOLE SIZES:
 - A. 6.2 X 12.2mm +/-0.2
 - B. 6.5 X 12.5mm +0.2/-0.4
 - C. 6.5 X 13.0mm +/-0.2
 - D. 7.0 X 12.0mm +/-0.2
- 5. DESIGNED TO MEET PUSH ON/PULL OFF FORCES OF SAE/USCAR-2
- 6. FITS INTO USCAR CLIP SLOT SPECIFICATION EWCAP-005-11 (NOT A TEST SPEC.)
- 7. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%

Units

millimeters

- 8. MAX ALLOWABLE FLASH TO BE: 0.50mm
- 9. MAX ALLOWABLE MISMATCH TO BE: 0.1mm



GLOBAL PART DESCRIPTION

SEE CHART
COLOR: SEE CHART
Tolerance defined on each dimension

Material

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	Article/Type-No CCOVAL12.5SO	Scale	9	2:1
 ก	Title 6.5 X 12.5 OVAL FIR TREE WITH 12.5MM STAND-OFF 11MM CONNECTOR CLIP	Proje	ect Num	
	Drawing-No Production: Phase	Form	at	Λ LI

19-1755-001-CSU

Format AH
Sheet 1/1

COLOR

BLACK

6.00 ±0.10

MATERIAL

PA66HIRHSUV