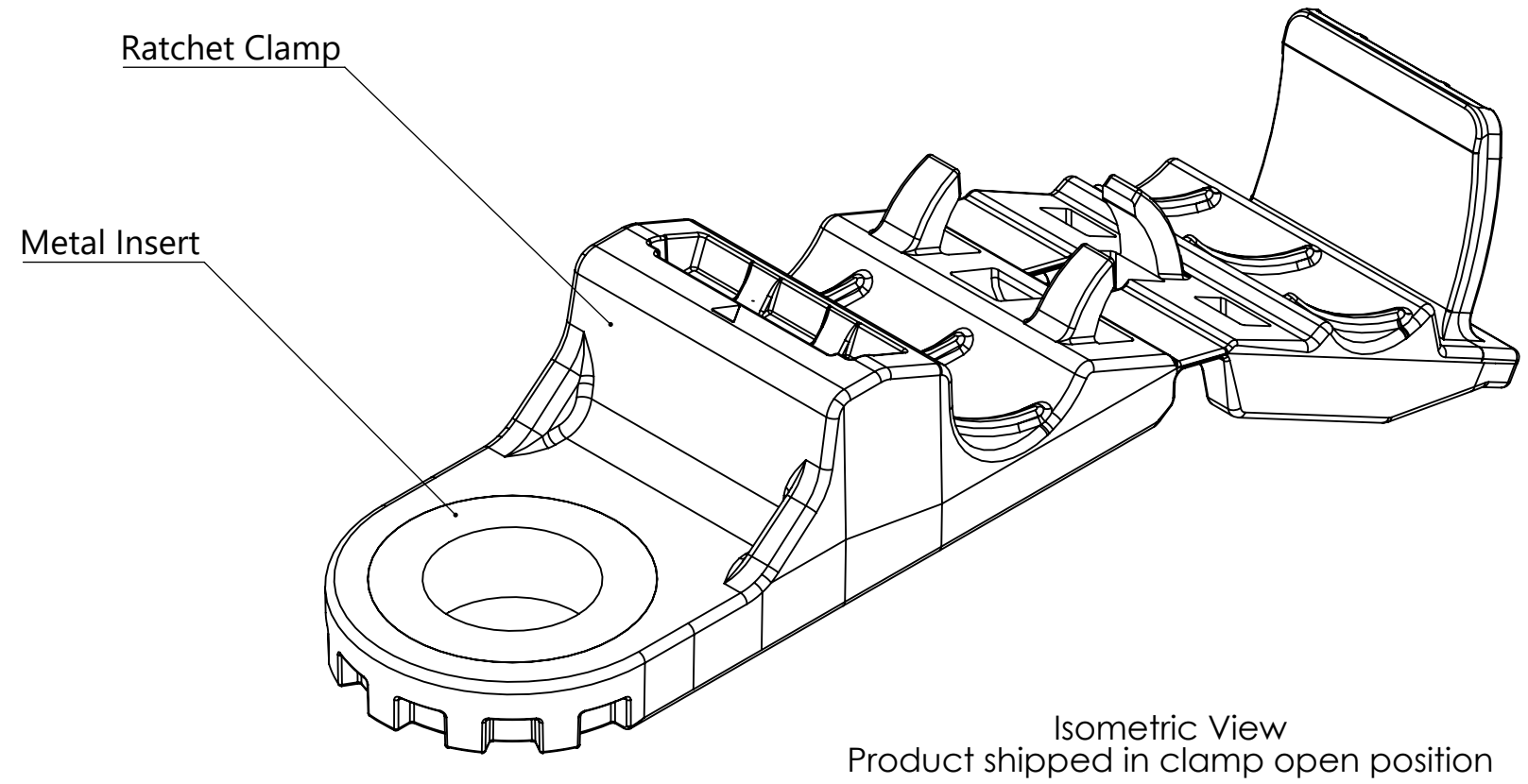
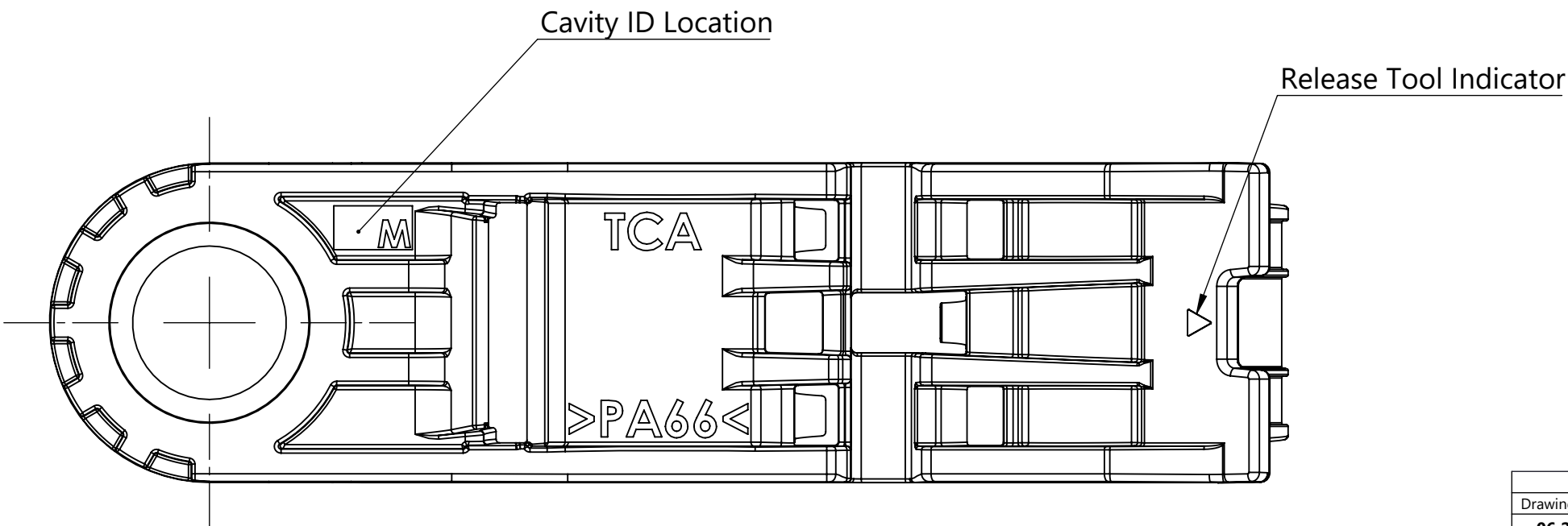
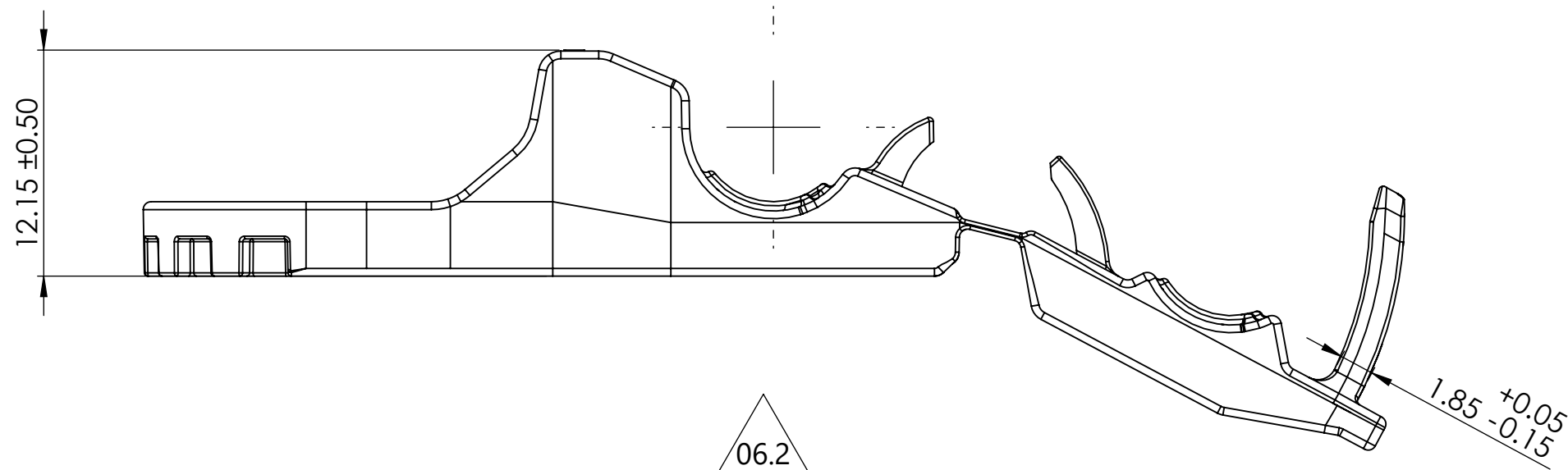
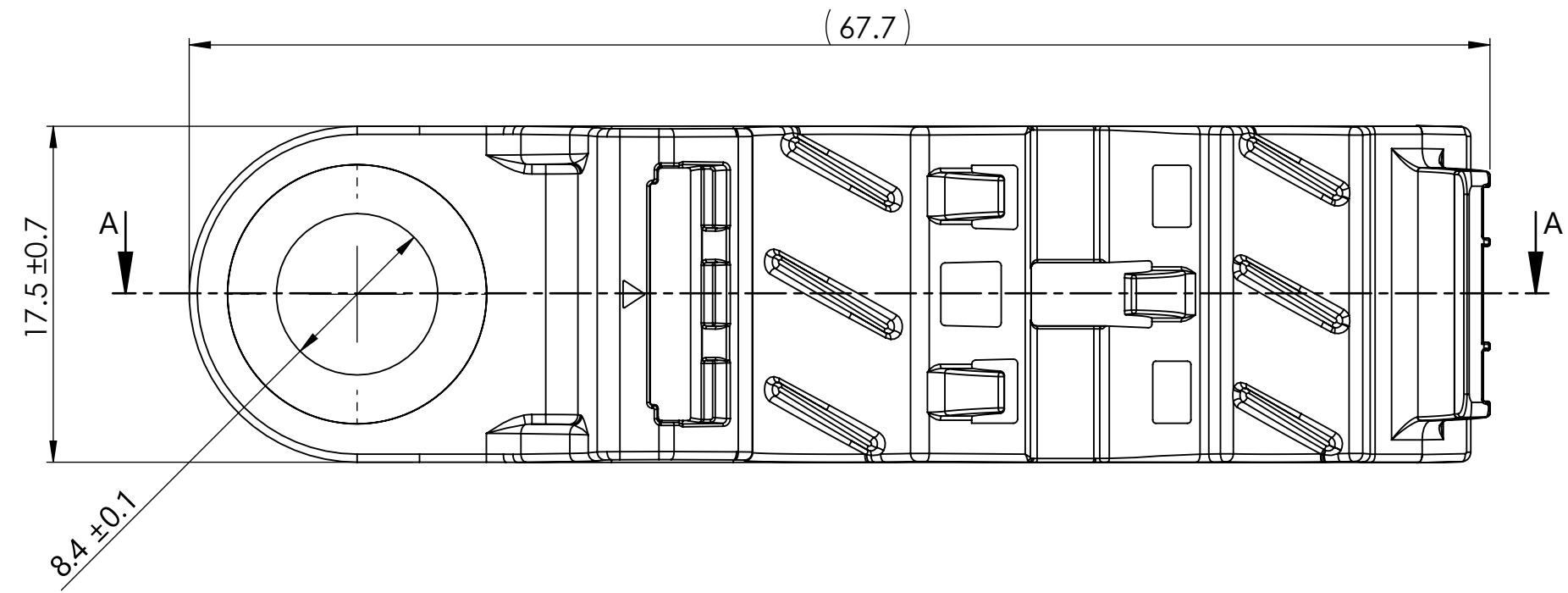
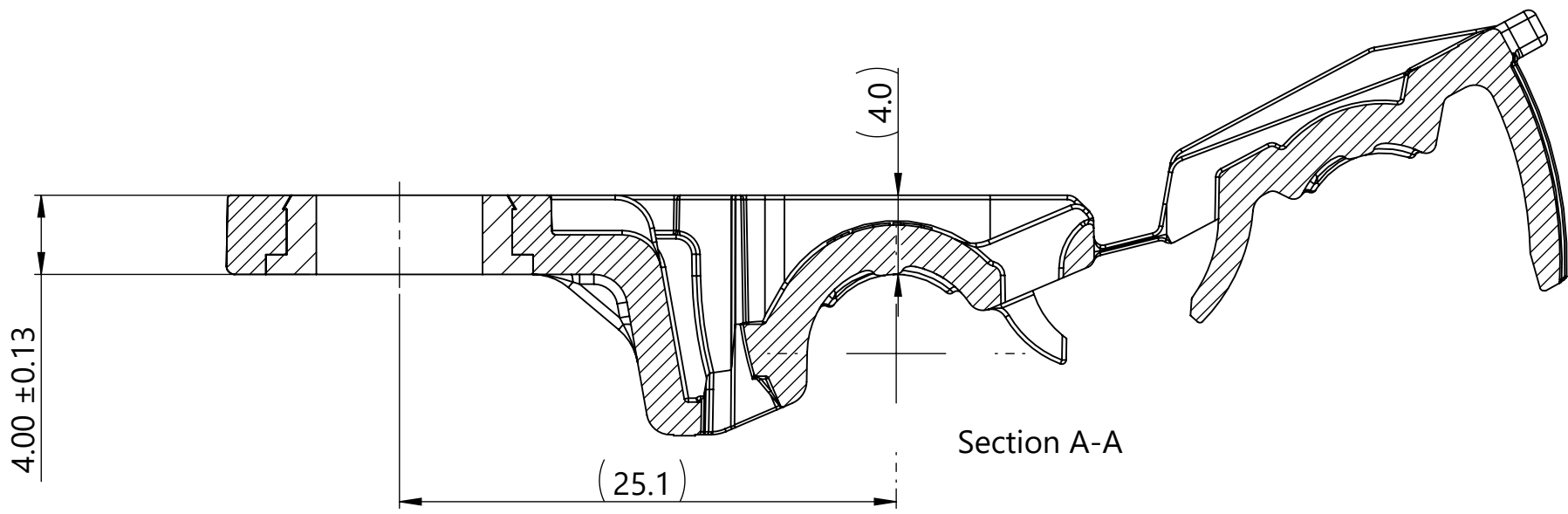


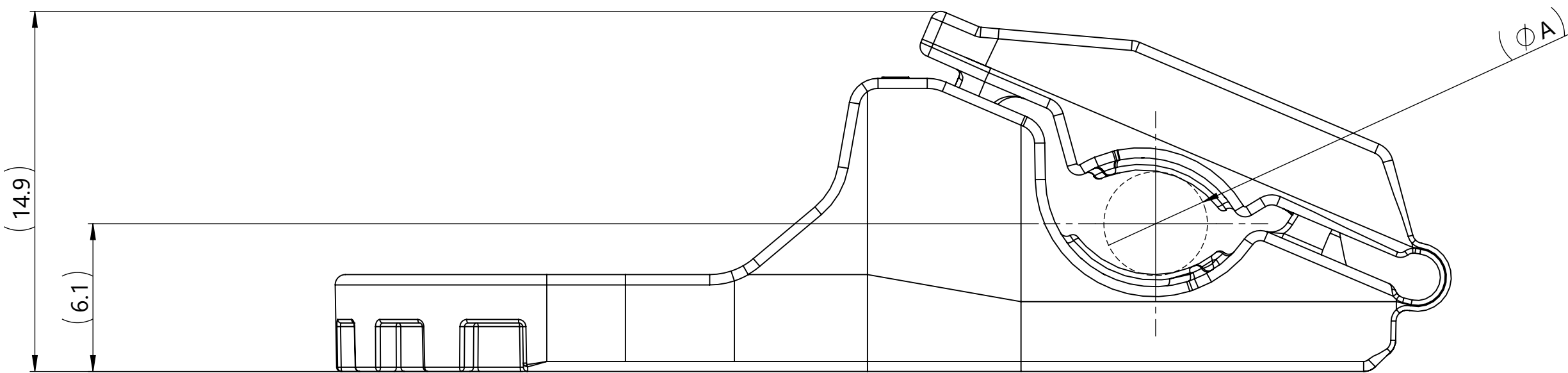


- Performance Requirements:**
Dry as molded with $\leq 0.5\%$ moisture content:
- ITS-0001 Ratchet Clamp, Split Mandrel Test: 223 newtons (50lbf) minimum at a nominal bundle diameter of 6.35mm (0.250in)

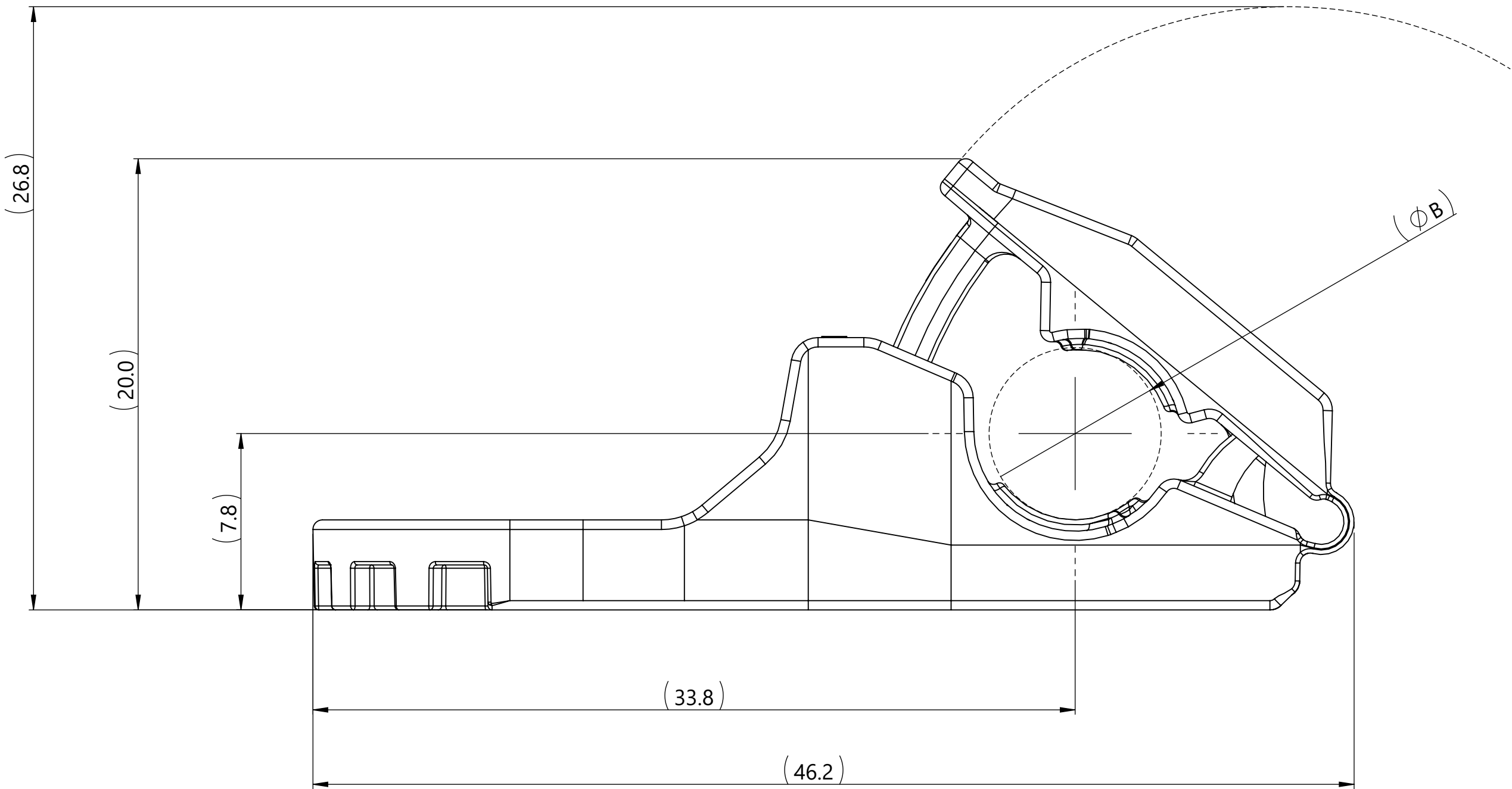
- Notes:
- Material: See chart
 - Material color: See chart
 - Maximum in-process regrind permissible: 25%
 - Maximum allowable flash to be: 0.25mm
 - Maximum allowable mismatch to be: 0.25mm

Global Part Description	Ratchet Clamp			Metal Insert			
	Drawing	Material	Color	Drawing	Material	Color	Mounting Hole Size
4-8RCM8-PA66HIRHSUV-BK	-	PA66HIRHSUV	Black	24-0573-001-CSC	Zinc-Nickel plated Steel	Silver	M8

Revision level			Revision Record			The copyright of this drawing is reserved by HellermannTyton.		Drawn		Date (YYYY/MM/DD)		Title 4-8mm Ratchet Clamp with M8 Bushing				Scale 3:1	
Drawing	State	Part	ECN 311007					Vaughn		2020/11/20							
06.2	Design Release	-			All drawing revision are stored in CAD PDM database	Units mm		Approved		Date (YYYY/MM/DD)		Drawing-No 20-0884-001-CSU				Global Project Number 20-0884	
Changed	Date (YYYY/MM/DD)							Toll		2020/11/20							
Vaughn		2024/03/29										Format A2					
Approved		Date (YYYY/MM/DD)															
Uhler		2024/03/29										Sheet 1/2					

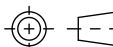


Minimum Bundle Diameter



Maximum Bundle Diameter

Bundle Type	A Minimum Diameter (Reference)	B Maximum Diameter (Reference)
Soft	5.2	8.7
Hard	4.3	8.0

Revision level			Revision Record			The copyright of this drawing is reserved by HellermannTyton.		Drawn	Date (YYYY/MM/DD)	Title 4-8mm Ratchet Clamp with M8 Bushing			Scale	5:1						
Drawing	State	Part	ECN 311007					Vaughn	2020/11/20				Global Project Number 20-0884							
06.2	Design Release	-						Approved	Date (YYYY/MM/DD)											
Changed	Date (YYYY/MM/DD)							Toll	2020/11/20											
Vaughn			2024/03/29		All drawing revision are stored in CAD PDM database		Units mm	HellermannTyton www.HellermannTyton.com		Drawing-No 20-0884-001-CSU		Format	A2							
Approved			Date (YYYY/MM/DD)																Sheet	2/2
Uhler			2024/03/29																	