

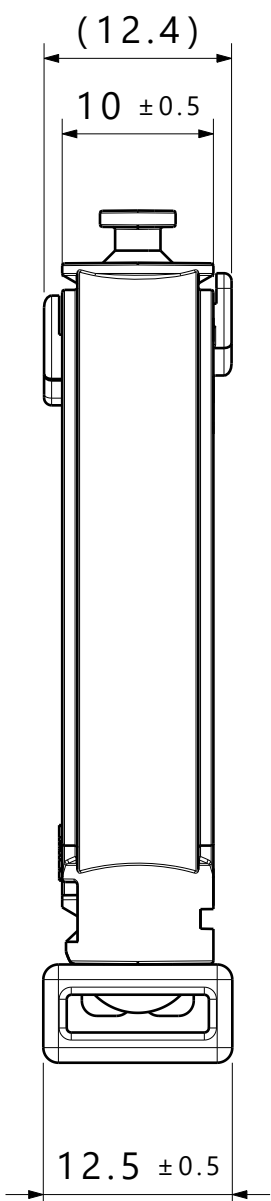
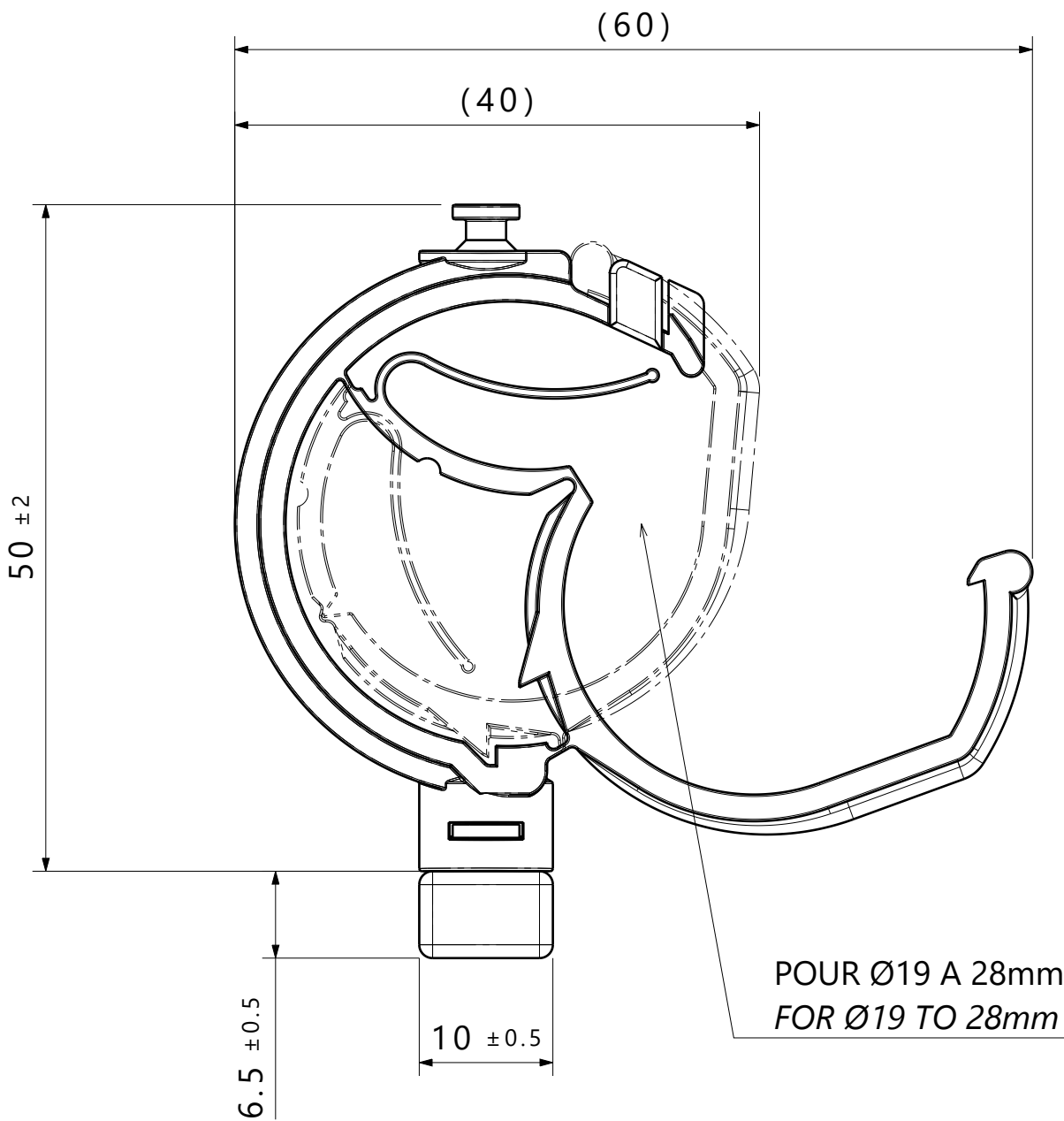
LES EVENTUELLES ADAPTATIONS DE GEOMETRIES RELATIVES AUX PROCEDES DE FABRICATION ET LES DEFAUTS D'INJECTION SANS IMPACT FONCTIONNEL SUIVANTS SONT ADMIS ET A L'APPRECIATION DE HELLERMANNNTYTON : SEUIL D'INJECTION, BAVURES NON DETACHABLES, DEFAUT MANQUE MATIERE, TRACES ET BAVURES SUR EJECTEURS, DECALAGES DE PLANS DE JOINT, BRULURES ET AUTRES DEFAUTS D'ASPECT.

THE MANUFACTURING-RELATED GEOMETRY CHANGES AND THE INJECTION DEFECTS WITHOUT FONCTIONAL IMPACT ARE ADMITTED AND SUBMITTED TO THE APPRECIATION OF HELLERMANNNTYTON :

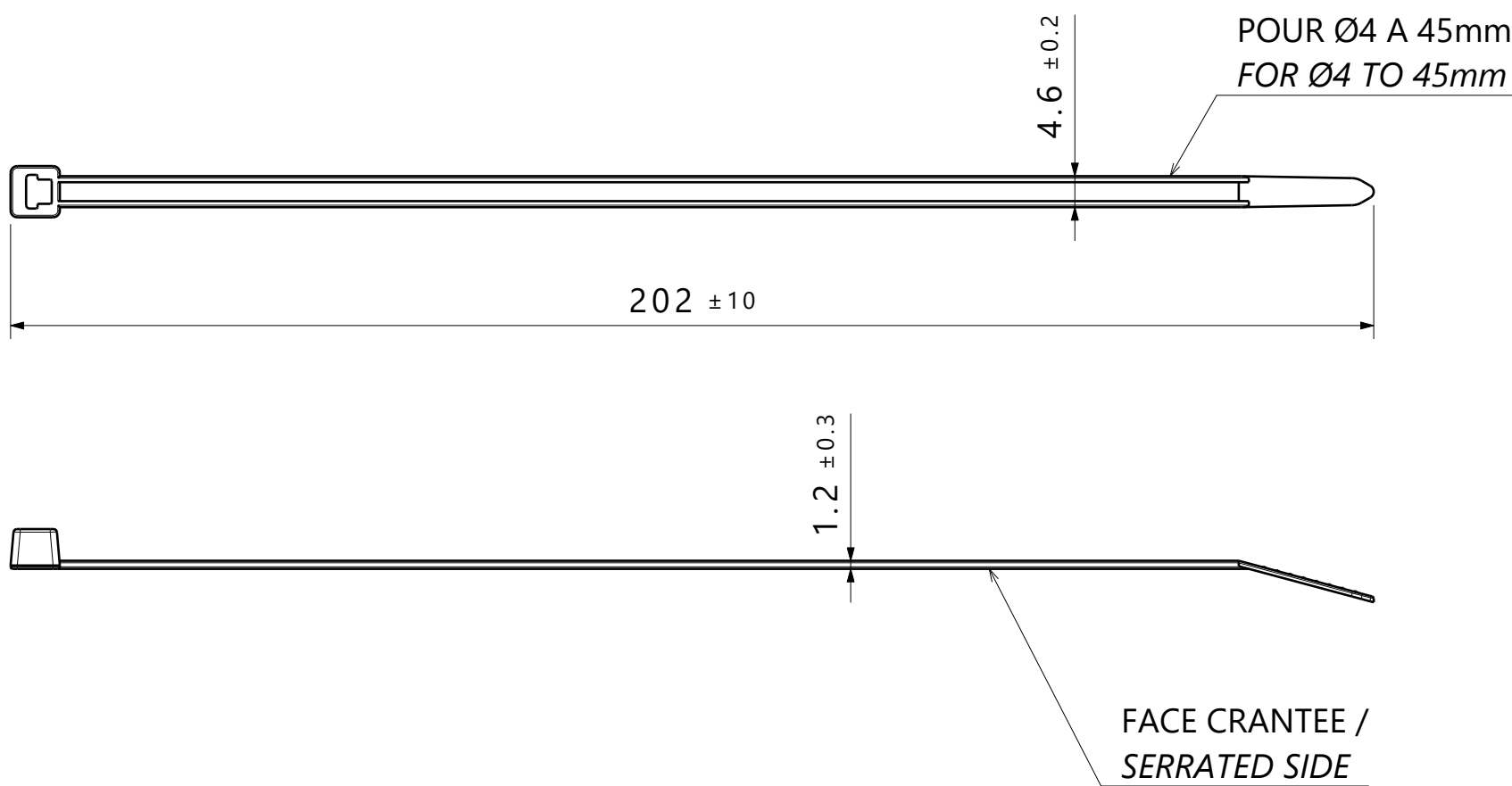
INJECTION POINT, NO REMOVABLE FLASH, LACK OF MATERIAL, MARK AND FLASH ON EJECTOR, PARTING LINE OFFSET, BURN AND OTHER DEFAULT ASPECT.

TABLEAU DE RESERVES	RESERVES TABLE
DEVELOPEMENT:	DEVELOPMENT:
DIMENSIONS FINALES	FINAL DIMENSIONS
ET TOLERANCES	AND TOLERANCE
APRES ESSAIS	AFTER TEST
ESSAI:	TEST:
*SOUS RESERVE	*SUBJECT TO
D'ESSAIS PHYSIQUES	PHYSICAL TESTING

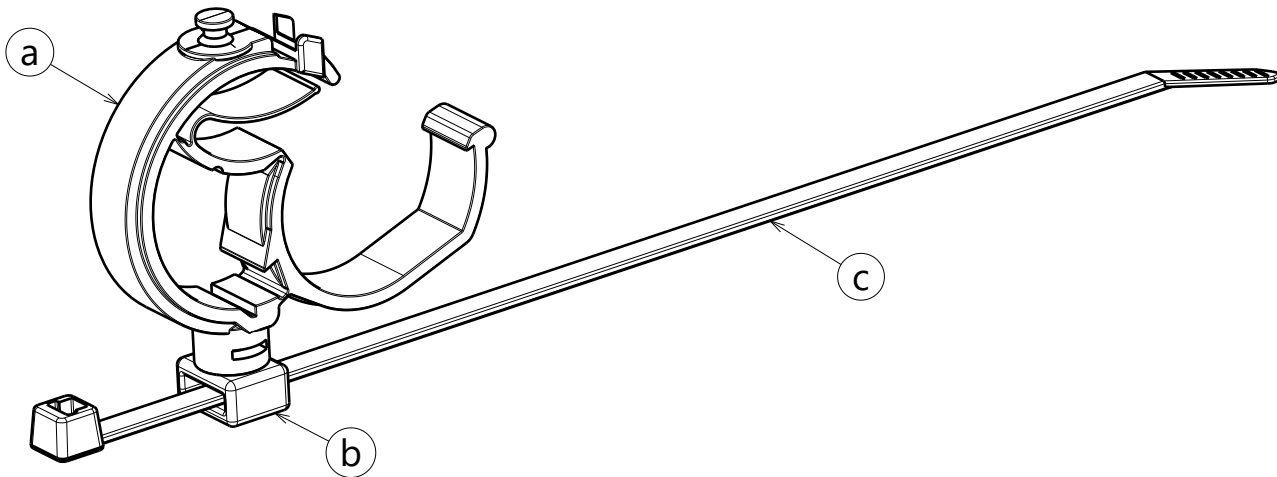
CONDITION DE LIVRAISON / *DELIVERY CONDITION*
 AGRAFE ET PONTET / *BRAKET AND SOCKET*
 (GPN 20-2258)
 ECHELLE / *SCALE* : 2:1



CONDITION DE LIVRAISON / *DELIVERY CONDITION*
COLLIER DE SERRAGE T50R / *CABLE TIE T50R*
ECHELLE / *SCALE* : 1:1



EXEMPLE D'UTILISATION / ASSEMBLY EXAMPLE
ECHELLE / SCALE: 1:1



ROTATION LIBRE ENTRE CLIP A ET COLLIER C
FREE ROTATION BETWEEN CLAMP A AND CABLE TIE C

		PIECE SEMI-FINIE SEMI-FINISHED PART	NUMERO DE PROJET PROJECT NUMBER	MATIERE MATERIAL	TENUE AU SERRAGE TENSILE FORCE	QUANTITE QUANTITY	COULEUR COLOUR	MASSE MASS (g)	
x		a	1AHC3T	GPN 17-0953	PA66 HIRHS	—	1	NOIR / BLACK	5.6
x		b	ICR	GPN 10-0016	PA66 HIRHS	—	1	NOIR / BLACK	0.7
x		c	T50R	GPN 12-0123	PA66	225N	1	NOIR / BLACK	1.4

TABLEAU DES MATIERES / MATERIAL TABLE

DESIGNATION DESCRIPTION		NUMERO DE PROJET PROJECT NUMBER	MASSE TOTALE TOTAL MASS (g)
1	T50RIAHC3T	GPN 20-2236	7.7

TOLERANCES						
DIMENSION WITHOUT TOLERANCES						
ANGLE	≤ 6mm	≤ 30mm	≤ 60mm	≤ 120mm	≤ 400mm	≤ 1000mm
± 3°	± 0.3mm	± 0.5mm	± 0.7mm	± 1.5mm	± 5mm	± 10mm

Revision Level			Revision Record		 		The copyright of this drawing is reserved by HellelmannTyton.		Drawn		Date (YYYY/MM/DD)		Title		Scale	
Drawing	State	Part	The diameters accepted by the cable tie has been modified				All drawing revisions are stored in CAD PDM database		D.Nampon		2020/12/23					
02.1	En cours de traitement	00.0			Approved				Date (YYYY/MM/DD)							
Changed	Date (YYYY/MM/DD)				P.Cherdo				2020/12/23							
D.Nampon	2021/04/19				Units mm				HellelmannTyton www.HellelmannTyton.com		Drawing-No		20-2236-002-CSF			
Approved	Date (YYYY/MM/DD)										Format		A2			
P.Cherdo	2021/04/19						Sheet		1 / 1							