

LES EVENTUELLES ADAPTATIONS DE GEOMETRIES RELATIVES AUX PROCEDES DE FABRICATION ET LES DEFAUTS D'INJECTION SANS IMPACT FONCTIONNEL SUIVANTS SONT ADMIS ET A L'APPRECIATION DE HELLERMANNITYTON:

SEUIL D'INJECTION, BAVURES NON DETACHABLES, DEFAUT MANQUE MATIERE, TRACES ET BAVURES SUR EJECTEURS, DECALAGES DE PLANS DE JOINT, BRULURES ET AUTRES DEFAUTS D'ASPECT.

THE MANUFACTURING-RELATED GEOMETRY CHANGES AND THE INJECTION DEFECTS WITHOUT FONCTIONAL IMPACT ARE ADMITTED AND SUBMITTED TO THE APPRECIATION OF HELLERMANNITYTON :

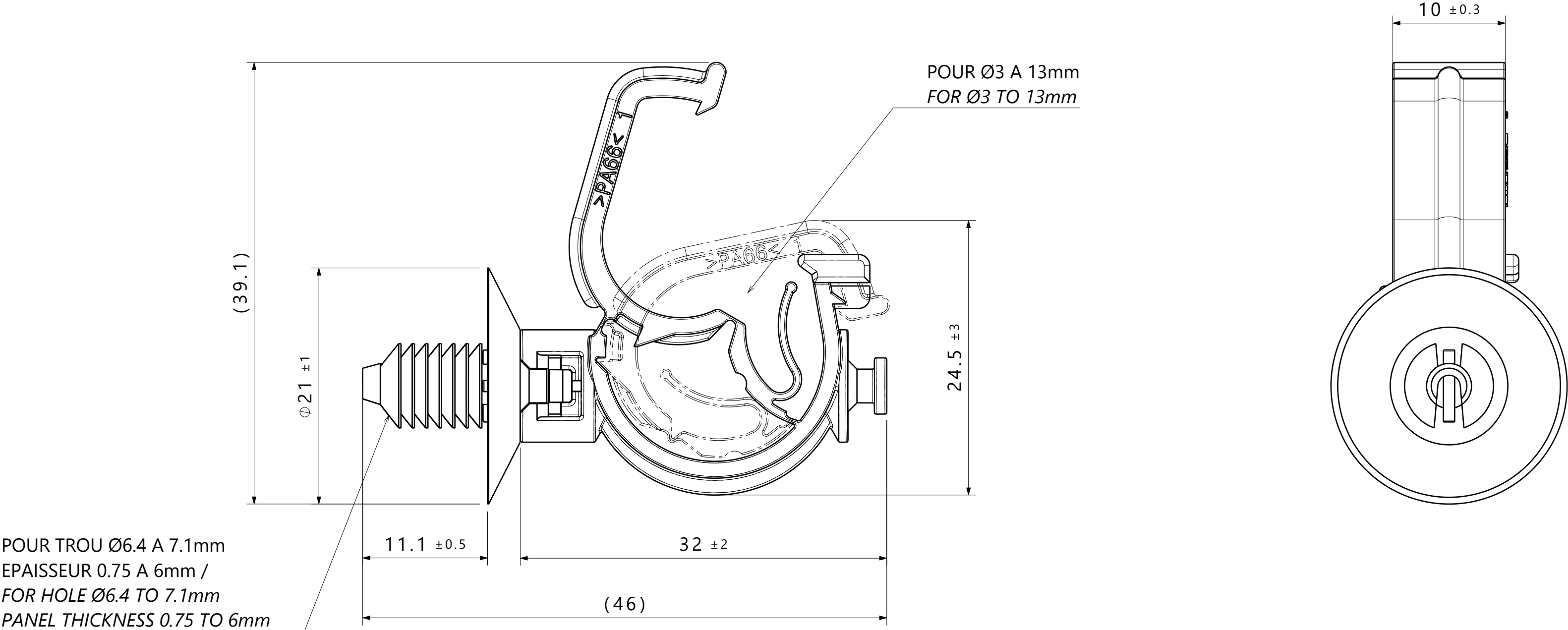
INJECTION POINT, NO REMOVABLE FLASH, LACK OF MATERIAL, MARK AND FLASH ON EJECTOR, PARTING LINE OFFSET, BURN AND OTHER DEFAULT ASPECT.

TABLEAU DE RESERVES	RESERVES TABLE
DEVELOPEMENT: DIMENSIONS FINALES ET TOLERANCES APRES ESSAIS ESSAI: *SOUS RESERVE D'ESSAIS PHYSIQUES	DEVELOPMENT: FINAL DIMENSIONS AND TOLERANCE AFTER TEST TEST: *SUBJECT TO PHYSICAL TESTING

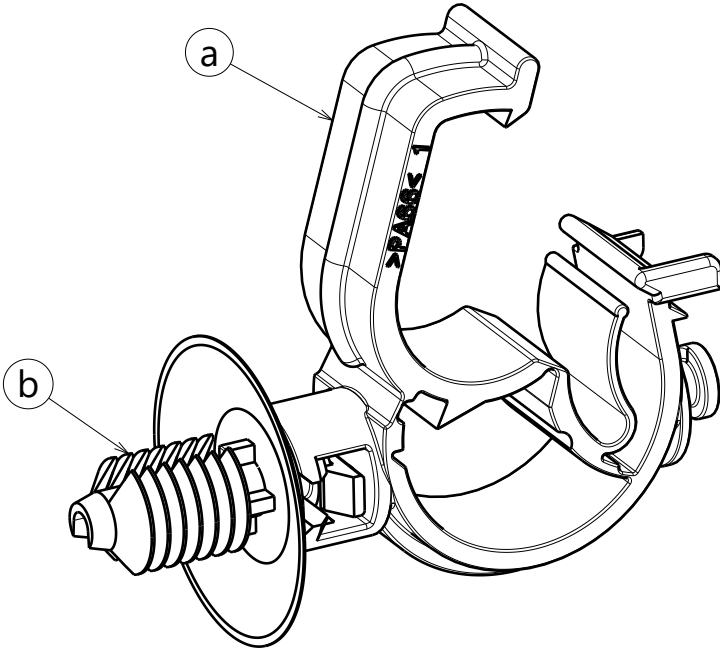
PIECE SEMI -FINIE SEMI -FINISHED PART	NUMERO DE PROJET PROJECT NUMBER	MATIERE MATERIAL	TENUE AU SERRAGE TENSILE FORCE	QUANTITE QUANTITY	COULEUR COLOUR	MASSE MASS (g)
IAHC1T	GPN 17-0934	PA66 HIRHS	-	1	NOIR / BLACK	2.7
FT6LGSTUD5	-	PA66 HIRHS	-	1	NOIR / BLACK	0.6
a						
b						

TABLEAU DES MATIERES / MATERIAL TABLE

DESIGNATION DESCRIPTION		NUMERO DE PROJET PROJECT NUMBER		MASSE TOTALE TOTAL MASS (g)	
1	IAHC1TFT6LGSTUD5	GPN 20-2245		3.3	



ECHELLE / SCALE : 2:1



TOLERANCES						
DIMENSION WITHOUT TOLERANCES						
ANGLE	≤ 6mm	≤ 30mm	≤ 60mm	≤ 120mm	≤ 400mm	≤ 1000mm
± 3 °	± 0.3mm	± 0.5mm	± 0.7mm	± 1.5mm	± 5mm	± 10mm

Revision Level			Revision Record					The copyright of this drawing is reserved by HellermannTyton.		Drawn		Date (YYYY/MM/DD)		Title		Scale	
Drawing	State	Part	INITIAL DRAWING					D.Nampon		2020/12/15							
00.0	En cours de traitement	00.0	All drawing revisions are stored in CAD PDM database					Units mm		Approved		Date (YYYY/MM/DD)		IAHC1TFT6LGSTUD5		Global Project Number 20-2245	
Changed	Date (YYYY/MM/DD)	P.Cherdo								2020/12/15							
D.Nampon	2020/12/15																
Approved	Date (YYYY/MM/DD)																
P.Cherdo	2020/12/15																
									HellermannTyton		Drawing-No		20-2245-001-CSF		Format A2		
									www.HellermannTyton.com						Sheet 1 / 1		