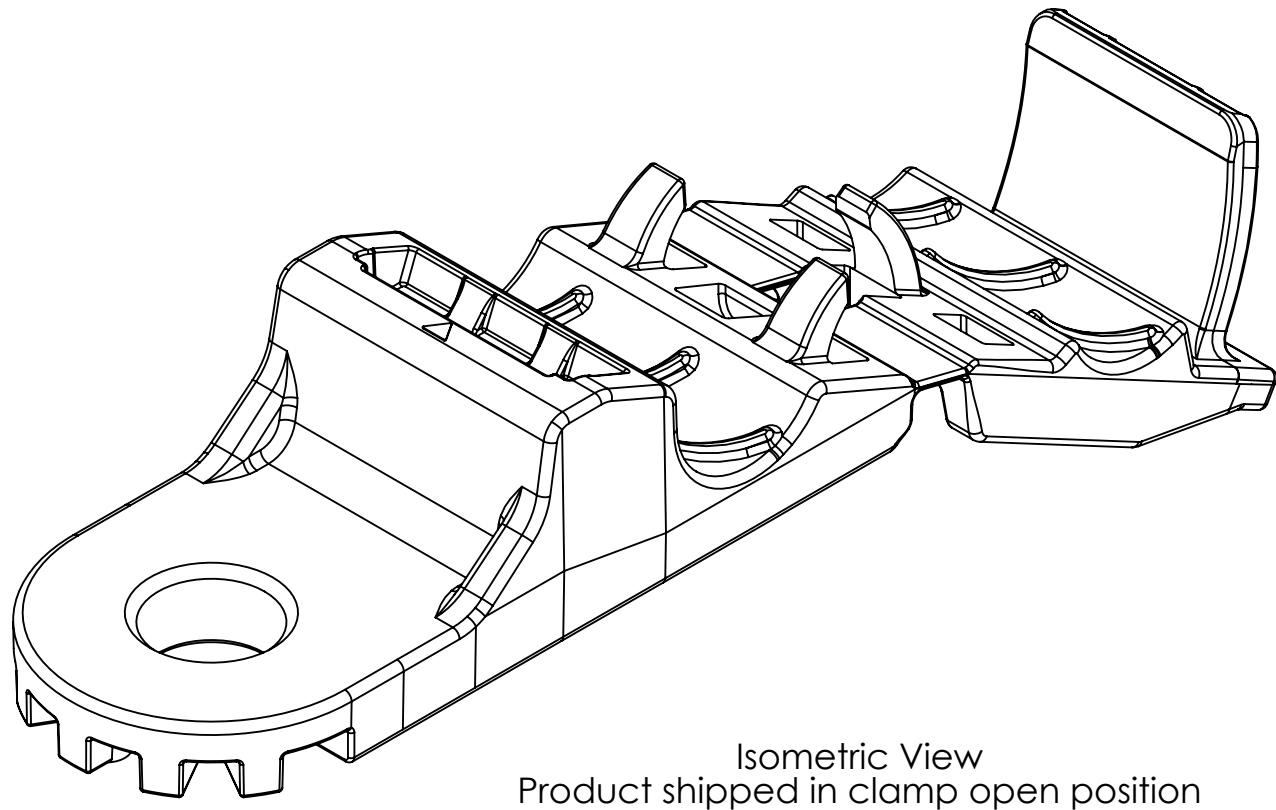
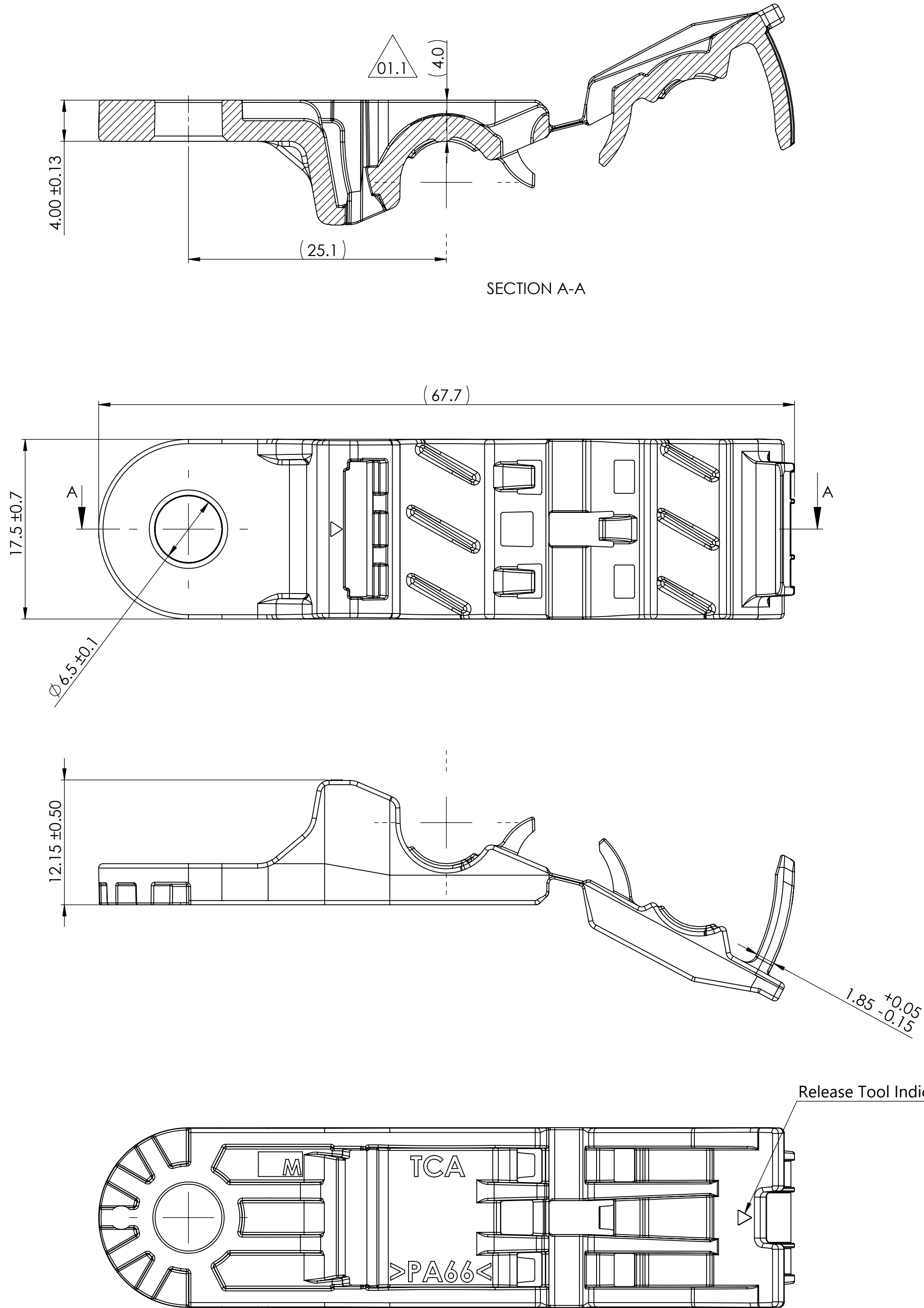




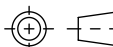
Performance Requirements:

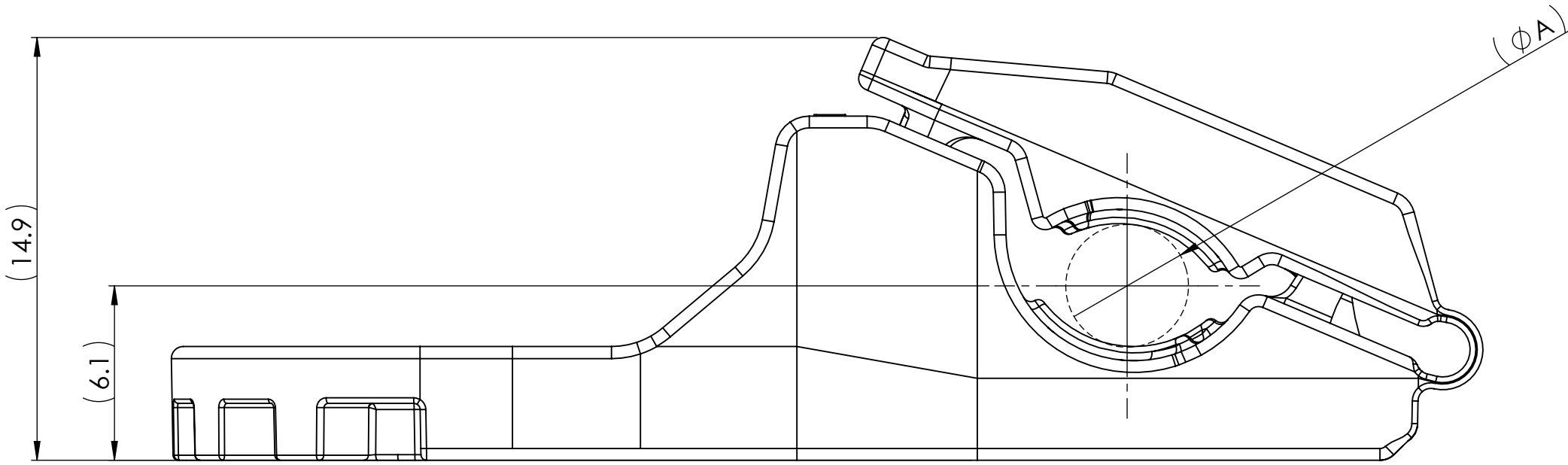
Dry as molded with ≤0.5% moisture content:

- ITS-0001 Ratchet Clamp Split Mandrel Test: 223 newtons (50lbf) minimum at a nominal bundle diameter of 6.35 (0.250in)

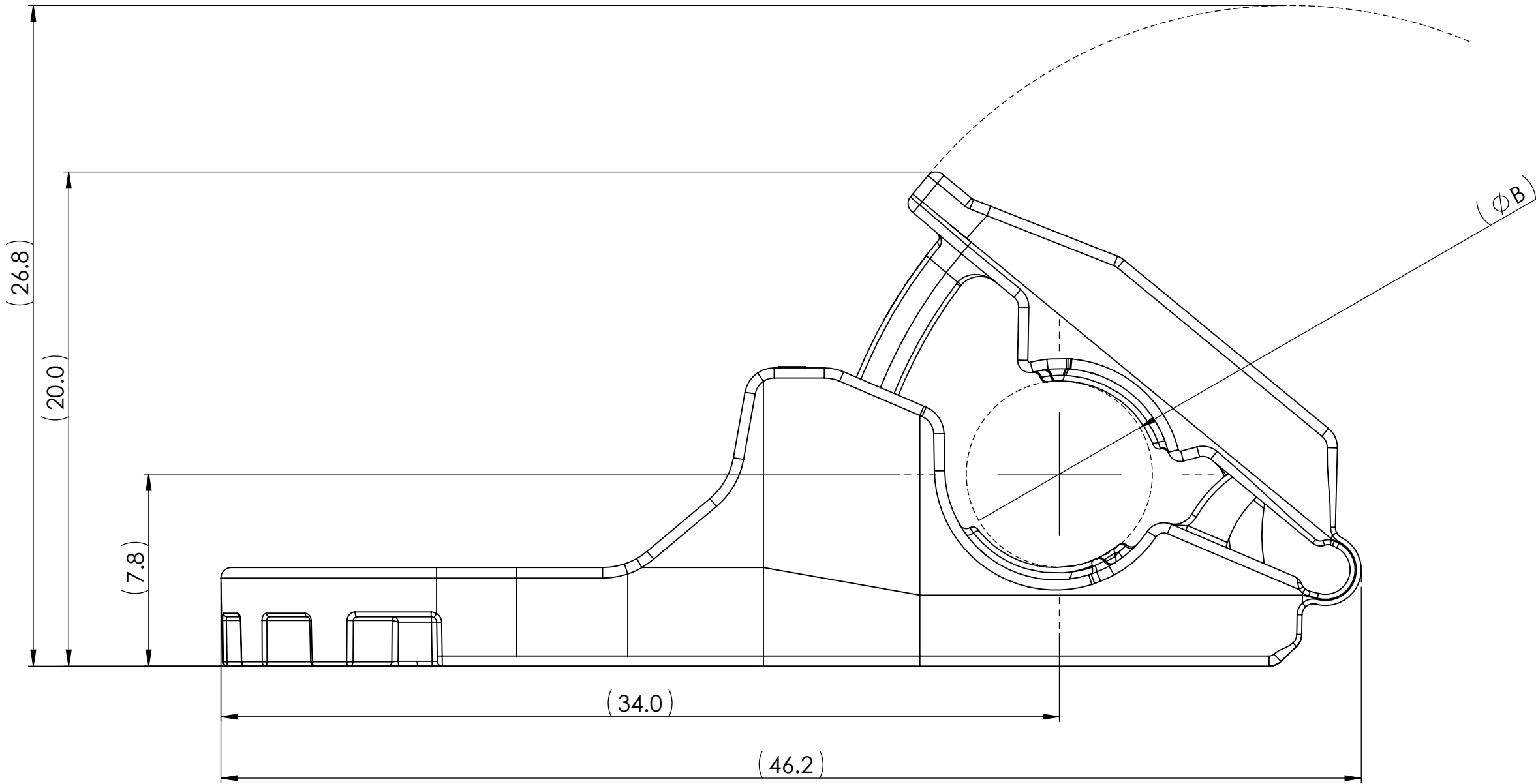
Notes:

- Material: See chart
- Material color: See chart
- Maximum in-process regrind permissible: 25%
- Maximum allowable flash to be: 0.25
- Maximum allowable mismatch to be: 0.25

Revision level			Revision Record				The copyright of this drawing is reserved by HellermannTyton.		Drawn	Date (YYYY/MM/DD)	Title4-8mm P-Clamp with 6.5mm Thru Hole			Scale	3:1				
Drawing	State	Part	ECN 017254				All drawing revision are stored in CAD PDM database	Unitsmm	Vaughn	2021/12/20				FormatA2					
01.1	Design Release	-							Approved	Date (YYYY/MM/DD)									
Changed	Date (YYYY/MM/DD)								Uhlr	2021/12/20									
Vaughn		2022/11/16									Drawing-No		FormatA2						
Approved		Date (YYYY/MM/DD)									21-0327-001-CSU		Sheet1/2						
Toll		2022/11/16																	



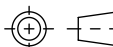
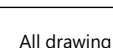
Minimum Bundle Diameter



Maximum Bundle Diameter

01.1

Bundle Type	A Minimum Diameter (Reference)	B Maximum Diameter (Reference)
Soft	5.2	8.7
Hard	4.3	8.0

Revision level				Revision Record			The copyright of this drawing is reserved by HellermannTyton.	Drawn	Date (YYYY/MM/DD)	Title4-8mm P-Clamp with 6.5mm Thru Hole	Scale	
Drawing	State	Part	ECN 017254					Vaughn	2021/12/20		Global Project Number	
01.1	Design Release	-						Approved	Date (YYYY/MM/DD)			
Changed	Date (YYYY/MM/DD)							Uhlr	2021/12/20			
Vaughn	2022/11/16											
Approved	Date (YYYY/MM/DD)					All drawing revision are stored in CAD PDM database			Drawing-No21-0327-001-CSU		Format	
Toll	2022/11/16						Unitsmm	HellermannTytonwww.HellermannTyton.com			Sheet	