

LES EVENTUELLES ADAPTATIONS DE GEOMETRIES RELATIVES AUX PROCEDES DE FABRICATION ET LES DEFAUTS D'INJECTION SANS IMPACT FONCTIONNEL SUIVANTS SONT ADMIS ET A L'APPRECIATION DE HELLERMANNTYTON:

SEUIL D'INJECTION, BAVURES NON DETACHABLES, DEFAUT MANQUE MATIERE, TRACES ET BAVURES SUR EJECTEURS, DECALAGES DE PLANS DE JOINT, BRULURES ET AUTRES DEFAUTS D'ASPECT.

THE MANUFACTURING-RELATED GEOMETRY CHANGES AND THE INJECTION DEFECTS WITHOUT FONCTIONAL IMPACT ARE ADMITTED AND SUBMITTED TO THE APPRECIATION OF HELLERMANNTYTON :

INJECTION POINT, NO REMOVABLE FLASH, LACK OF MATERIAL, MARK AND FLASH ON EJECTOR, PARTING LINE OFFSET, BURN AND OTHER DEFAULT ASPECT.

TABLEAU DE RESERVES	RESERVES TABLE
DEVELOPEMENT: DIMENSIONS FINALES ET TOLERANCES APRES ESSAIS	DEVELOPMENT: FINAL DIMENSIONS AND TOLERANCE AFTER TEST
ESSAI: *SOUS RESERVE D'ESSAIS PHYSIQUES	TEST: *SUBJECT TO PHYSICAL TESTING

MASSE TOTALE TOTAL MASS (g)	MASSE UNITAIRE MASS PER UNIT (g)	COULEUR COLOUR	QUANTITE QUANTITY	TENUE AU SERRAGE TENSILE FORCE	MATIERE MATERIAL	NUMERO DE PROJET PROJECT NUMBER	PIECE SEMI-FINIE SEMI-FINISHED PART
3.7	3.7	NOIR / BLACK	1	-	PA66 HIRHS	GPN 21-0669	IAHC2T
0.7	0.7	NOIR / BLACK	1	-	PA66 HIRHS	GPN 10-0016	PONTET P333 CRADLE
1.4	1.4	NOIR / BLACK	1	225N	PA66 HIRHS	GPN 12-0123	T50R
							a
							b
							c

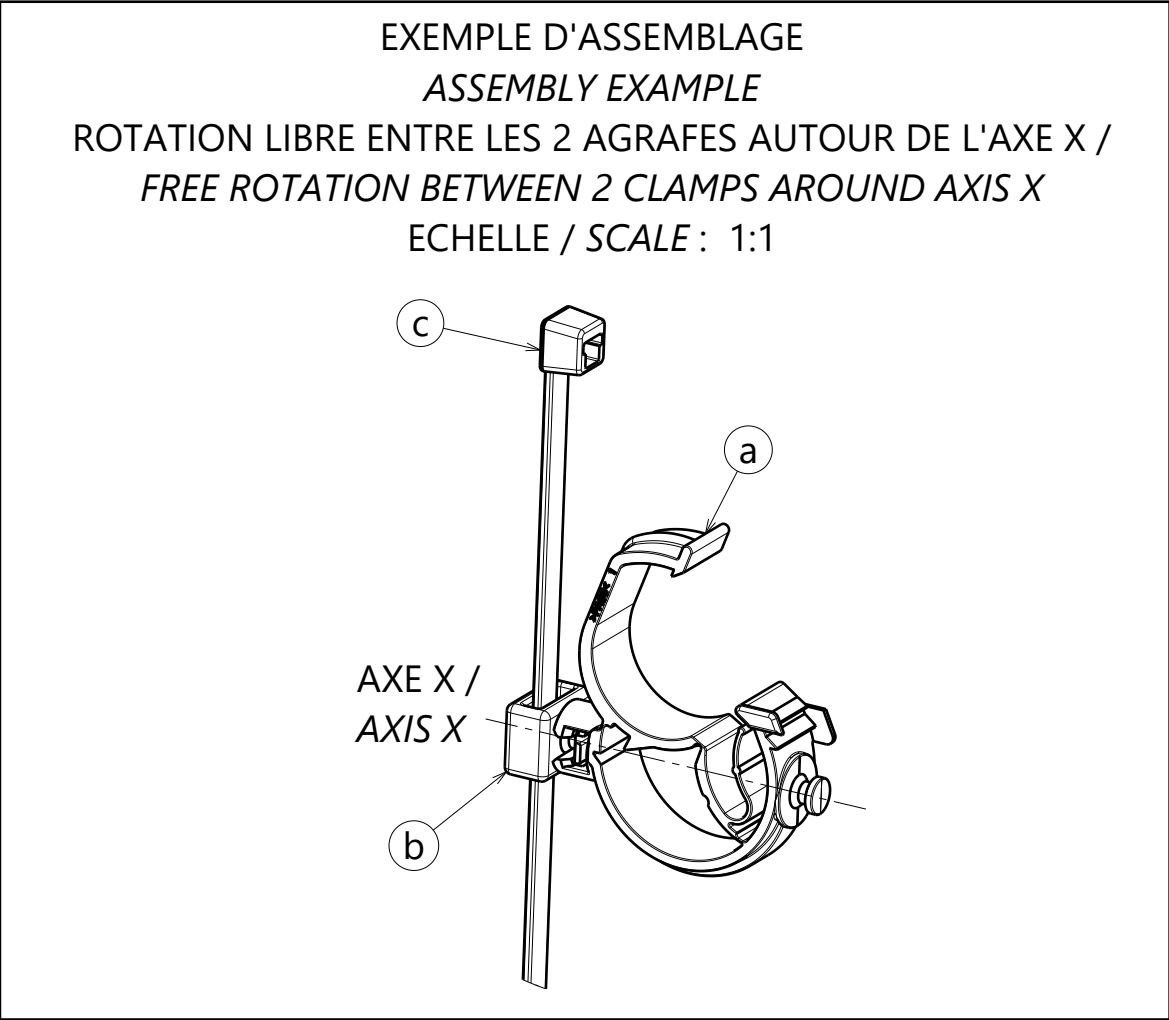
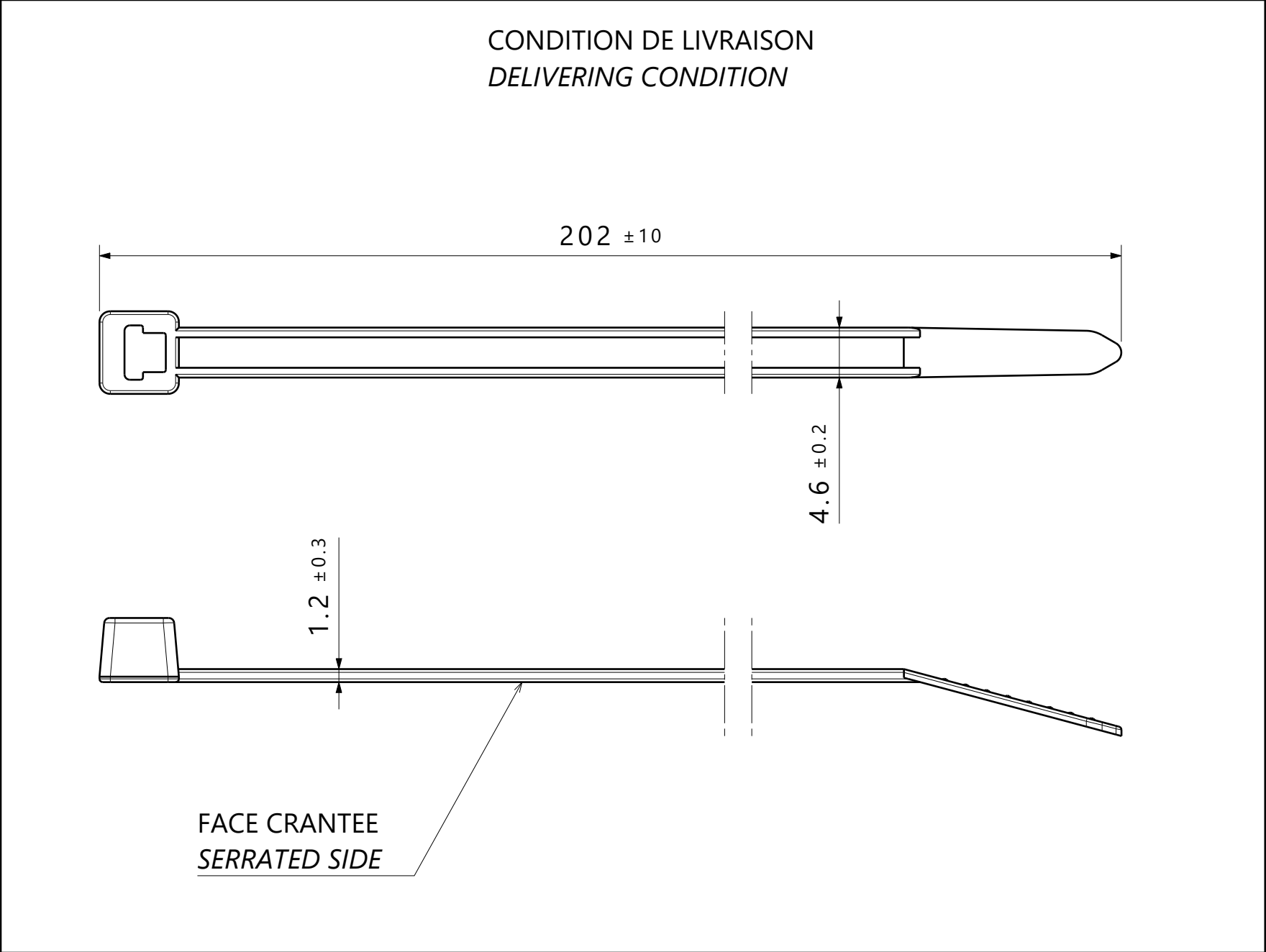
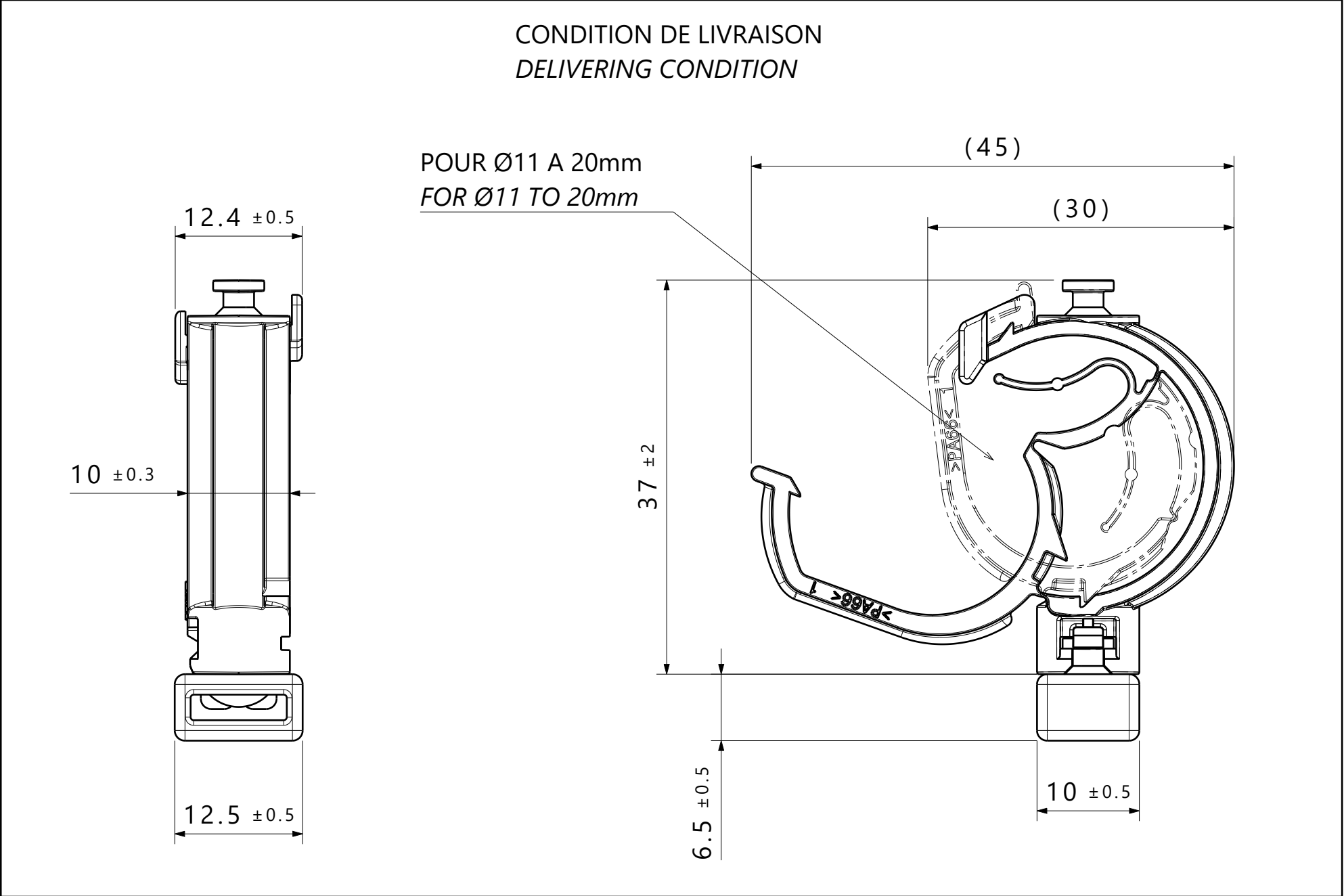


TABLEAU DES MATIERES / MATERIAL TABLE

DESIGNATION DESCRIPTION				NUMERO DE PROJET PROJECT NUMBER		MASSE TOTALE TOTAL MASS (g)
	X	X	X	1	T50RIAHC2TSET	GPN 21-3089
						5.8

TOLERANCES DIMENSION WITHOUT TOLERANCES						
ANGLE	≤ 6mm	≤ 30mm	≤ 60mm	≤ 120mm	≤ 400mm	≤ 1000mm
± 3°	± 0.3mm	± 0.5mm	± 0.7mm	± 1.5mm	± 5mm	± 10mm

Revision Level			Revision Record			The copyright of this drawing is reserved by HellermannTyton.	Drawn	Date (YYYY/MM/DD)	Title T50RIAHC2TSET			Scale 2:1
Drawing	State	Part	INITIAL DRAWING				D.Nampon	2023/02/15				
00.0	En cours de traitement	00.0					Approved	Date (YYYY/MM/DD)				
Changed	Date (YYYY/MM/DD)						P.Cherdo	2023/02/15				
D.Nampon			2023/02/15			All drawing revisions are stored in CAD PDM database			Drawing-No 21-3089-003-CSF			Global Project Number 21-3089
Approved			Date (YYYY/MM/DD)									
P.Cherdo			2023/02/15									
Units		mm							Sheet 1 / 1			