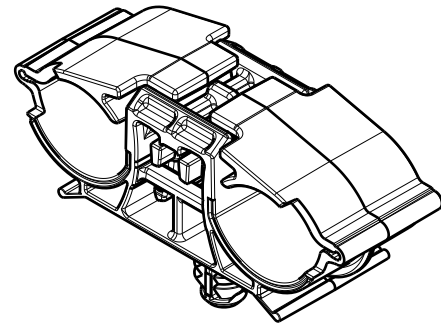
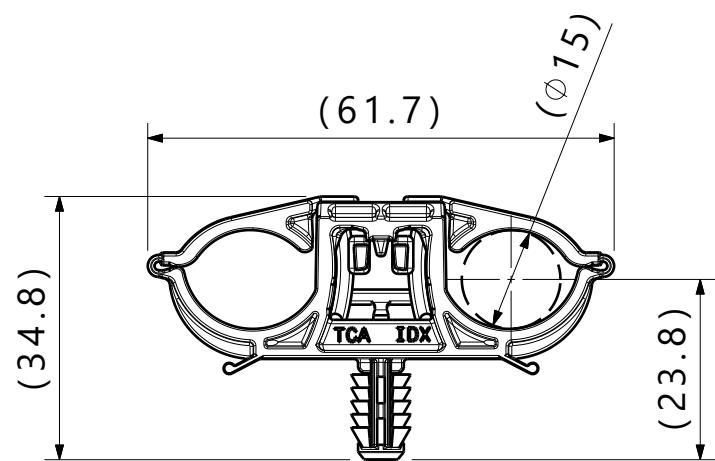
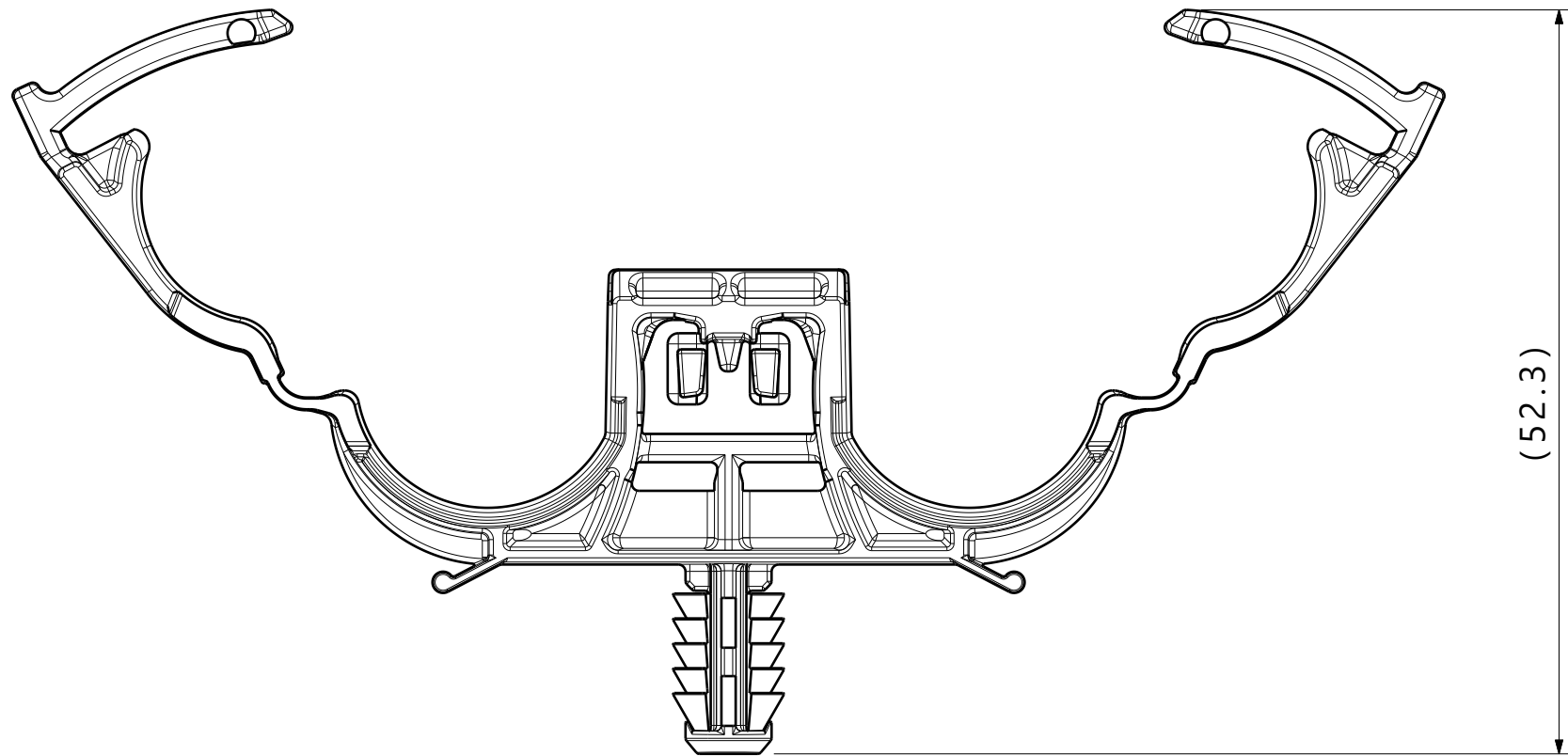
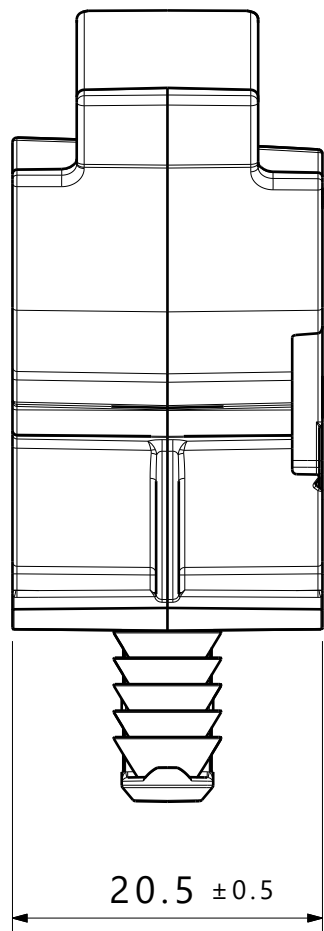
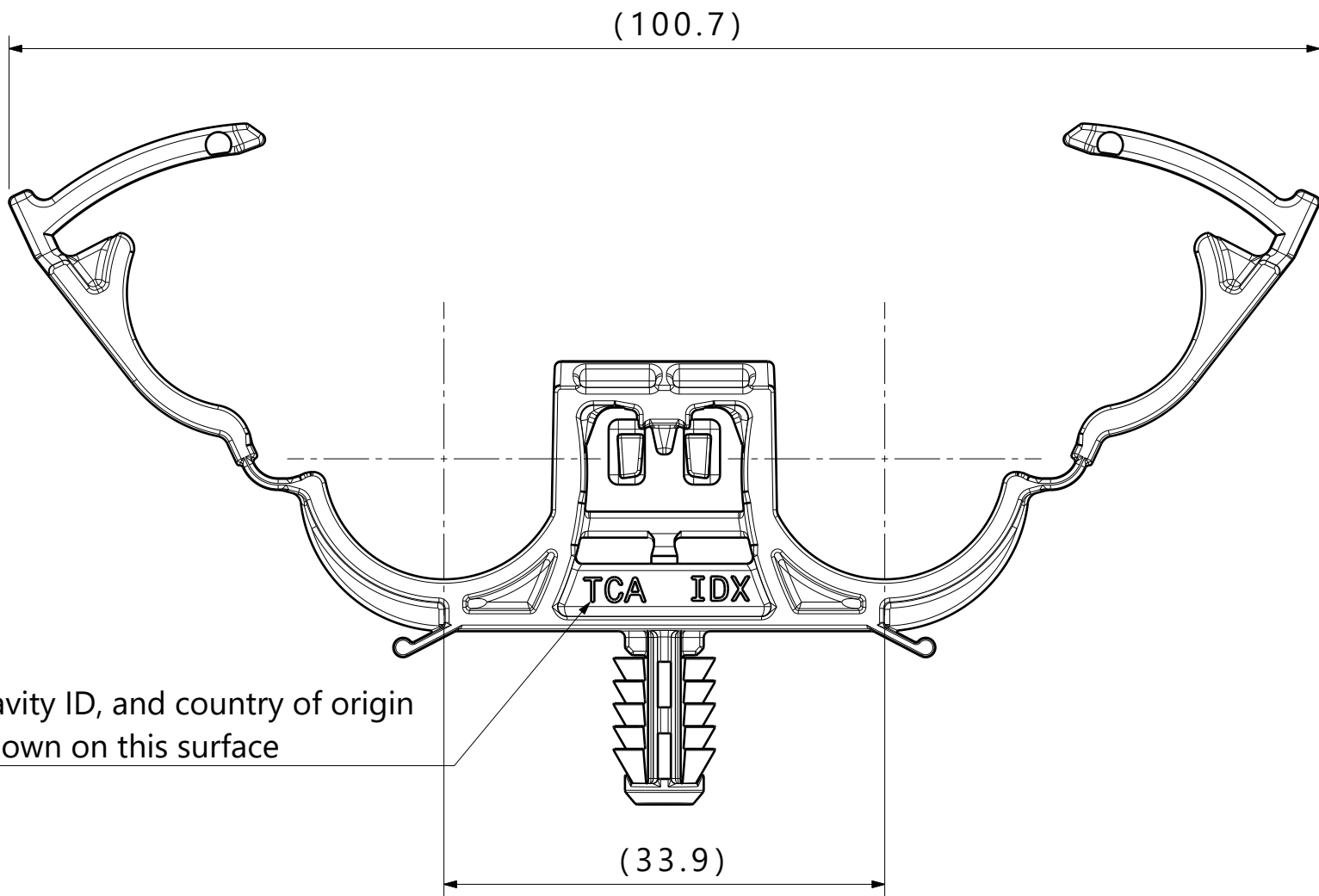


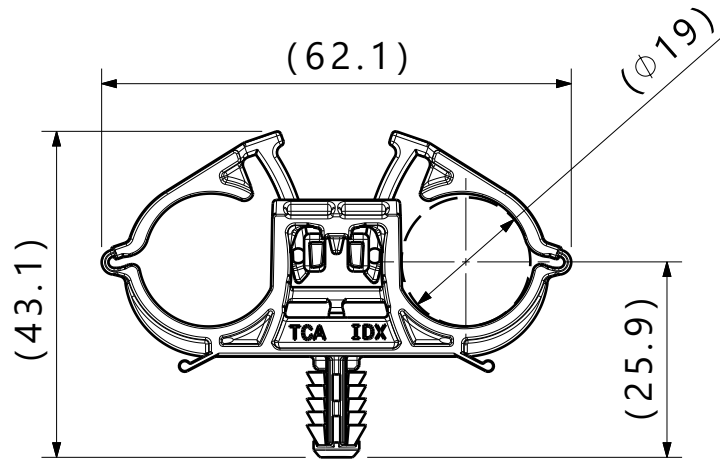
Isometric view  
Open  
Scale 1:1



Isometric view  
Closed minimum bundle diameter  
Scale 1:1



Reference view  
Closed minimum bundle diameter  
Scale 1:1




Reference view  
Closed maximum bundle diameter  
Scale 1:1


Performance requirements at dry as molded:

1. Fir tree push in force: 45 newtons (10 lbf) max in the applicable nominal hole size and plate thickness.
2. Fir tree pull out force: 110 newtons (25 lbf) min in the applicable nominal hole size and plate thickness.

Notes:

1. Material: See chart
2. Material color: See chart
3. Maximum percent regrind permissible: 25%
4. Max allowable flash to be: 0.5mm
5. Max allowable mismatch to be: 0.1mm
6. A dimension without an inspection report symbol  does not require inspection. It may be controlled on the individual component drawing.
  - a. Total number of inspections required: 3
  - b. Last number used: 3
  - c. Missing symbols: -
7. Applicable hole size and plate thickness:
  - A. 6.5mm +0.5/- 0.4 x 1.8mm
8. Sheet metal thickness range: 0.60mm - 6.00mm

Global Part Description			Material	Color
DROC15-19FT6.5LG-PA66HIRHSUV-BK			PA66HIRHSUV	Black

Revision Level				Revision Record						Drawn		Date (YYYY/MM/DD)		Title		Scale 2:1 Global Project Number 24-0998	
Drawing	State		Part	ECN 311921						Karabon		2025/02/28					
00.1	Design Release		-					Approved		Date (YYYY/MM/DD)							
Changed		Date (YYYY/MM/DD)						All drawing revisions are stored in CAD PDM database		Units mm		<div>Helle<span>mann</span>Tyton</div> <a href="http://www.Helle&lt;span&gt;mann&lt;/span&gt;Tyton.com">www.Helle<span>mann</span>Tyton.com</a>					
Karabon		2025/02/28															
Approved		Date (YYYY/MM/DD)		Van Hulst		2025/02/28											
Van Hulst		2025/02/28						Drawing-No		24-0998-001-CSU		Format A2		Sheet 1 / 1			