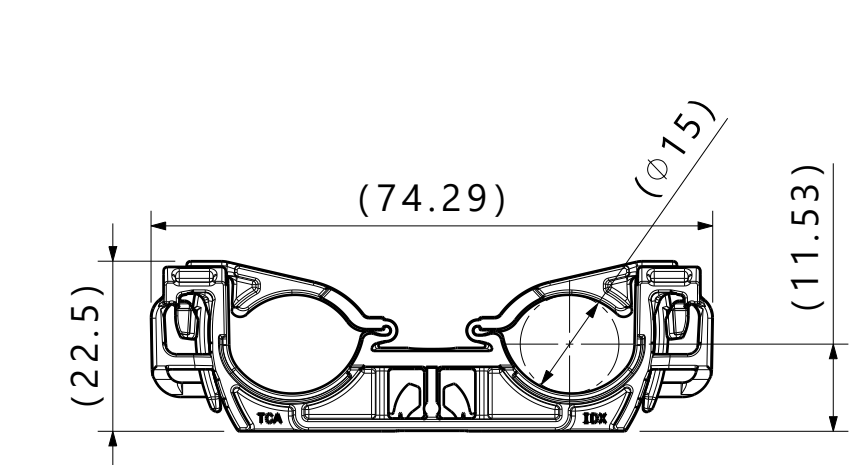
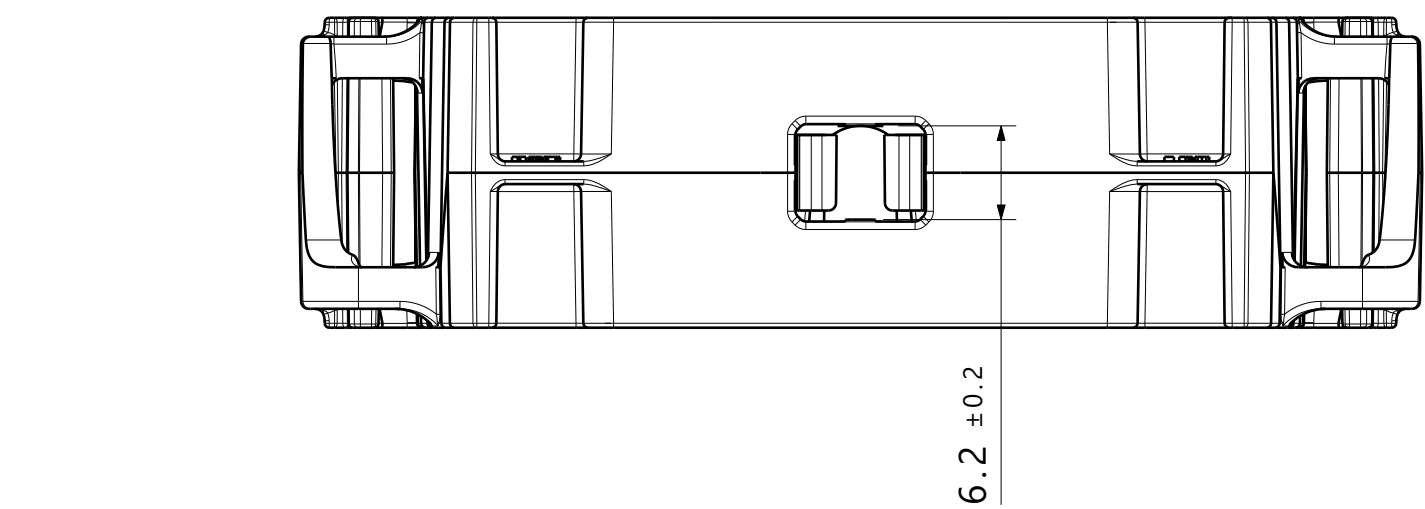
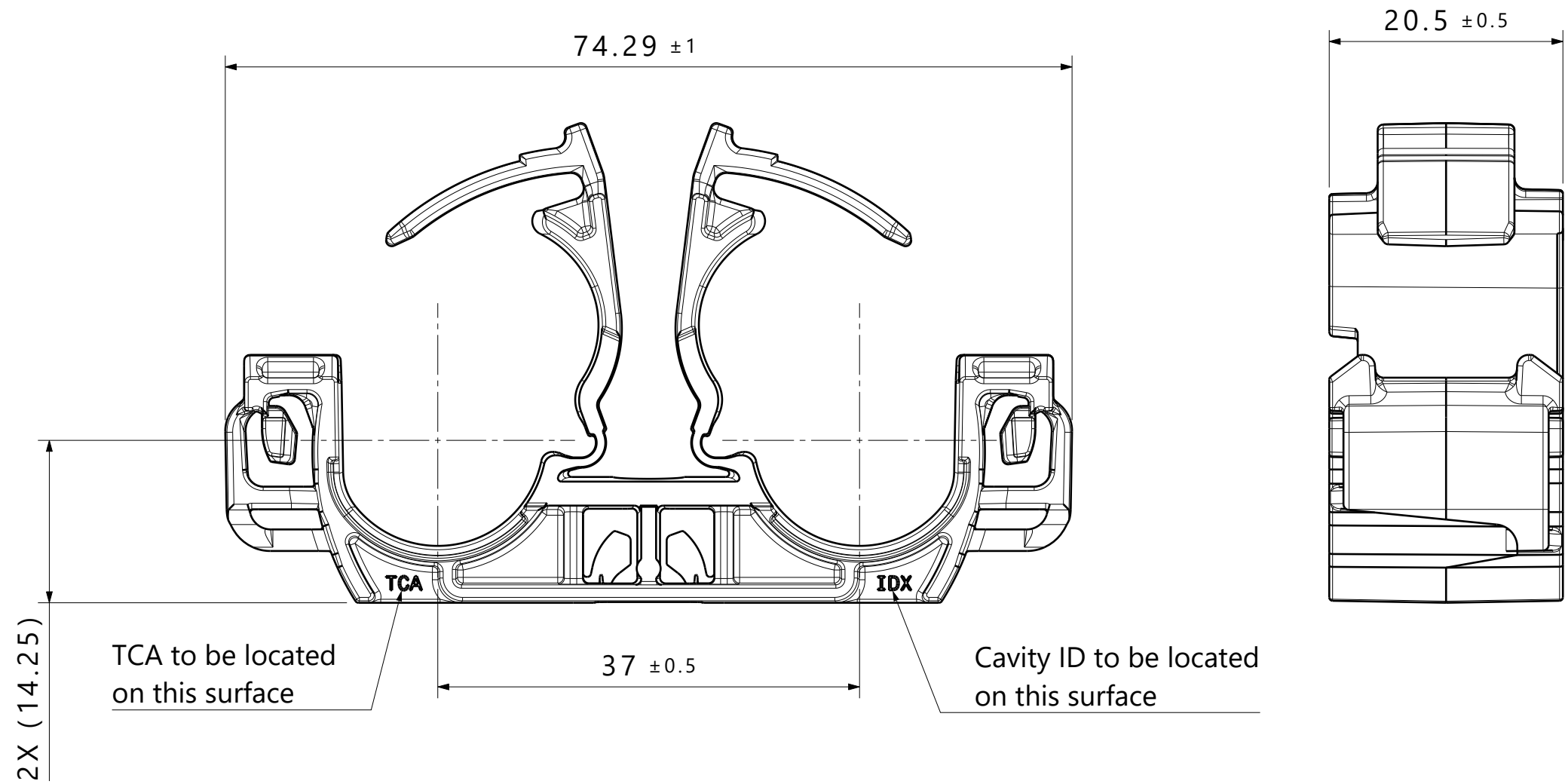
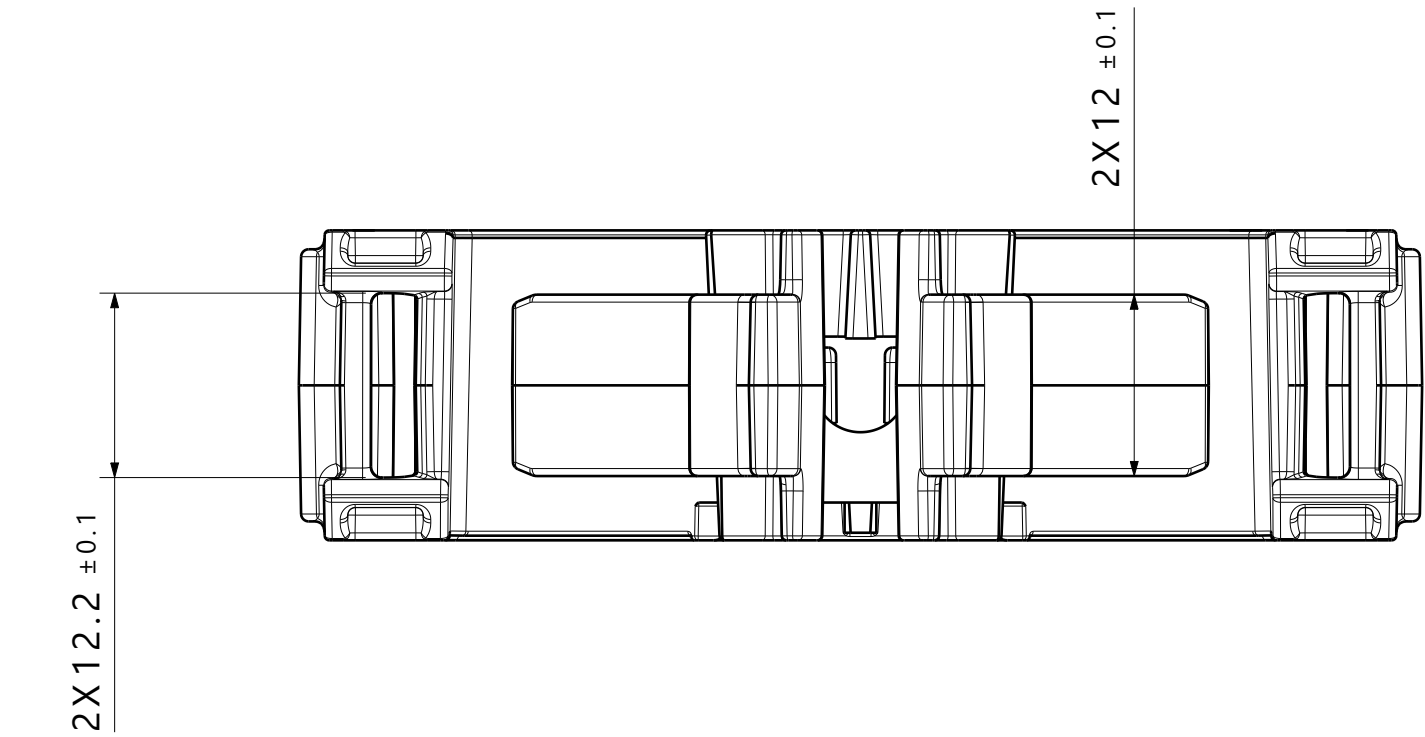
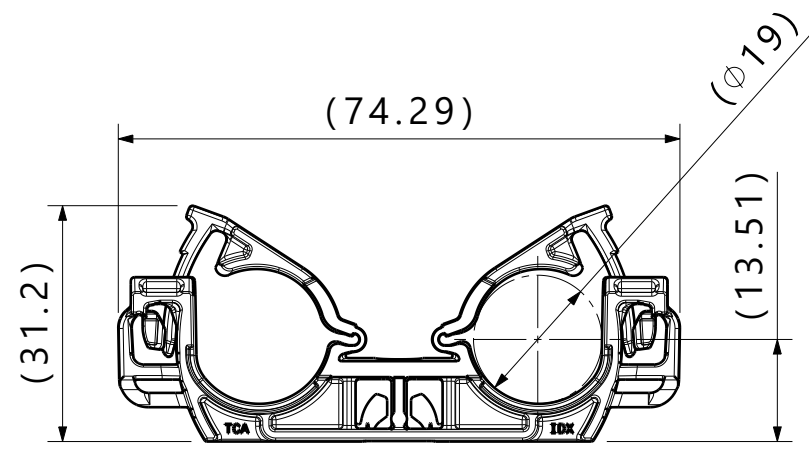
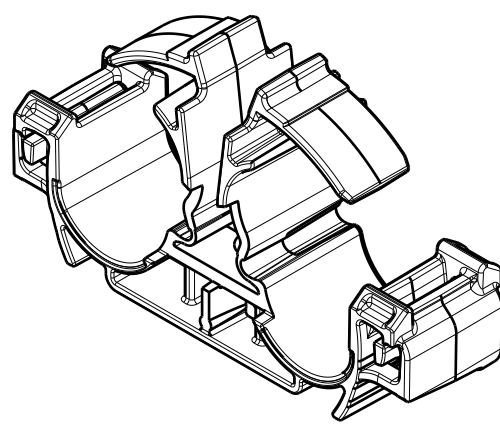




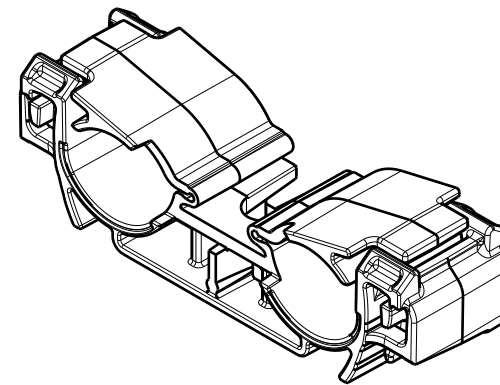
Closed position
Minimum bundle diameter
Scale 1:1



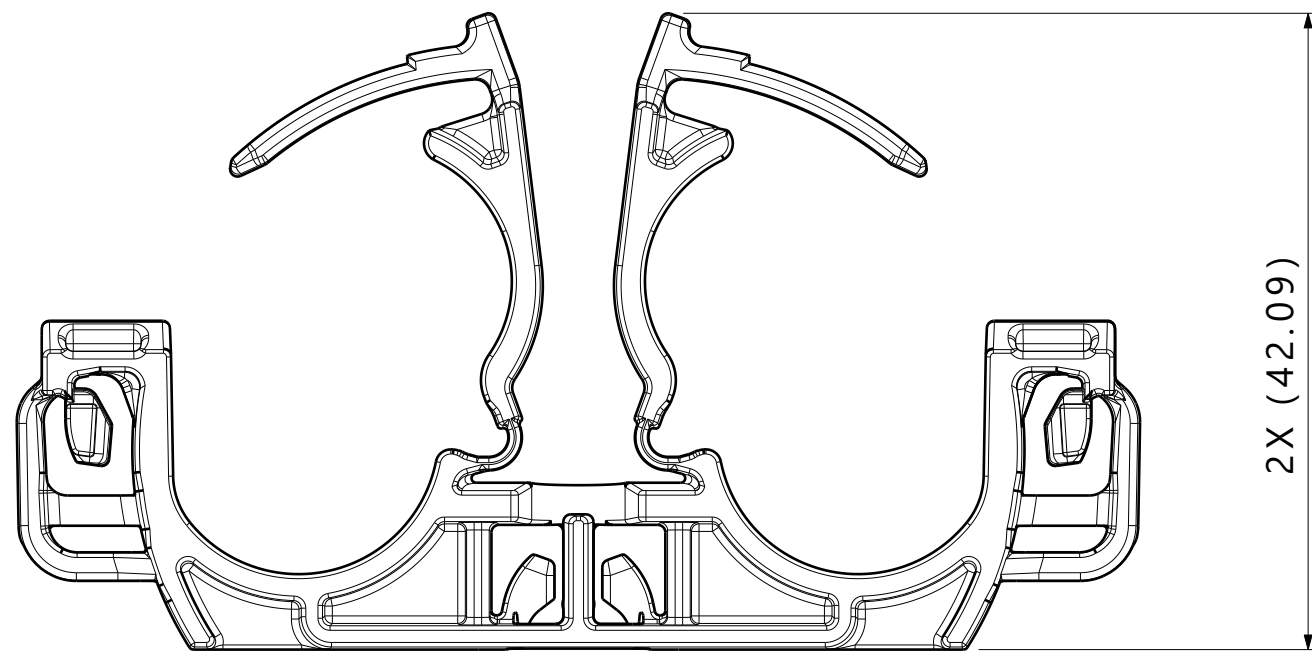
Closed position
Maximum bundle diameter
Scale 1:1



Isometric view
Open position
Scale 1:1



Isometric view
Closed position
Minimum bundle
Scale 1:1



Reference:
Performance requirements at dry as molded:
1. Stud mount push on force: 45 newtons (10 lbf) max on each applicable stud size.
2. Stud mount pull off force: 110 newtons (25 lbf) min on each applicable stud size.

Notes:
1. Material: See chart
2. Material color: See chart
3. Maximum percent regrind permissible: 25%
4. Max allowable flash to be: 0.5mm
5. Max allowable mismatch to be: 0.1mm
6. Applicable stud size:
A. M5 x 0.8
B. M6 x 1

Global Part Description	Material	Color
DROC15-19M5M6-PA66HIRHSUV-BK	PA66HIRHSUV	Black

Revision Level			Revision Record				The copyright of this drawing is reserved by HellermannTyton.		Drawn		Date (YYYY/MM/DD)	Title Dual Ratchet O-Clamp, 15-19mm, 5mm and 6mm stud mount			Scale	Global Project Num 24-1001			
Drawing	State	Part	ECN# 310196					All drawing revisions are stored in CAD PDM database	Van Hulst	2024/06/13	Approved				Date (YYYY/MM/DD)		Karabon	2024/07/23	Drawing-No
00.0	Design Release	-							Units	mm	HellermannTyton			www.HellermannTyton.com			Sheet	1 / 1	
Changed	Date (YYYY/MM/DD)																		
Van Hulst	2024/06/13																		
Approved	Date (YYYY/MM/DD)																		
Karabon	2024/07/23																		