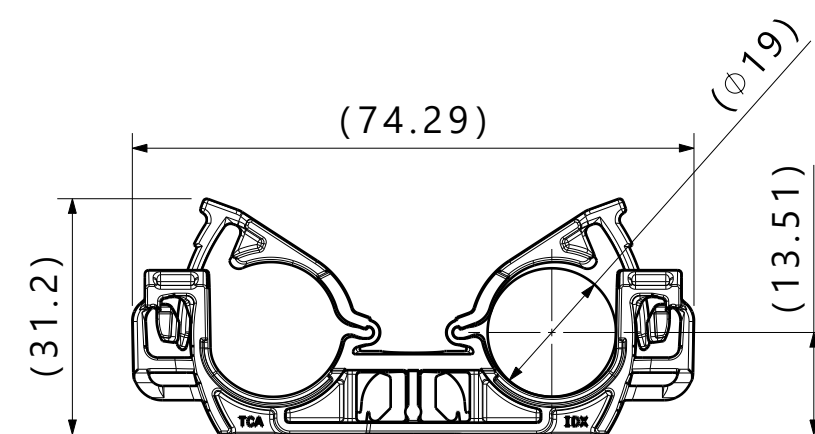
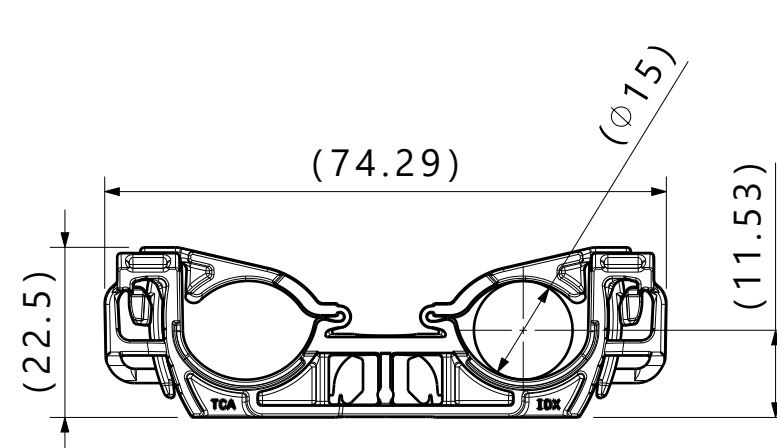
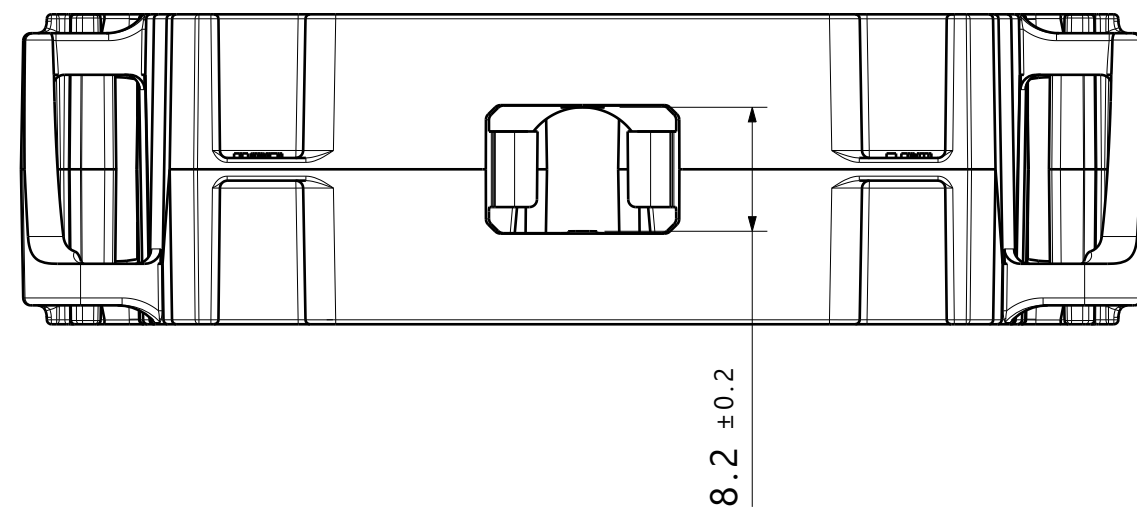
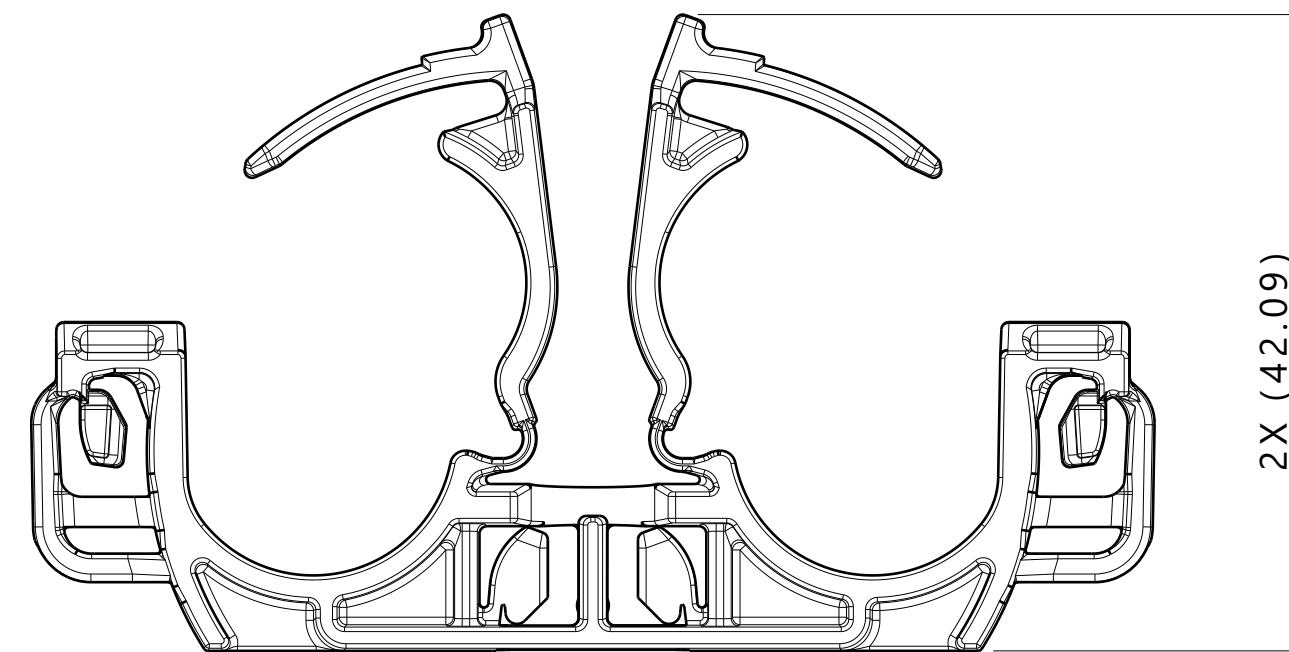
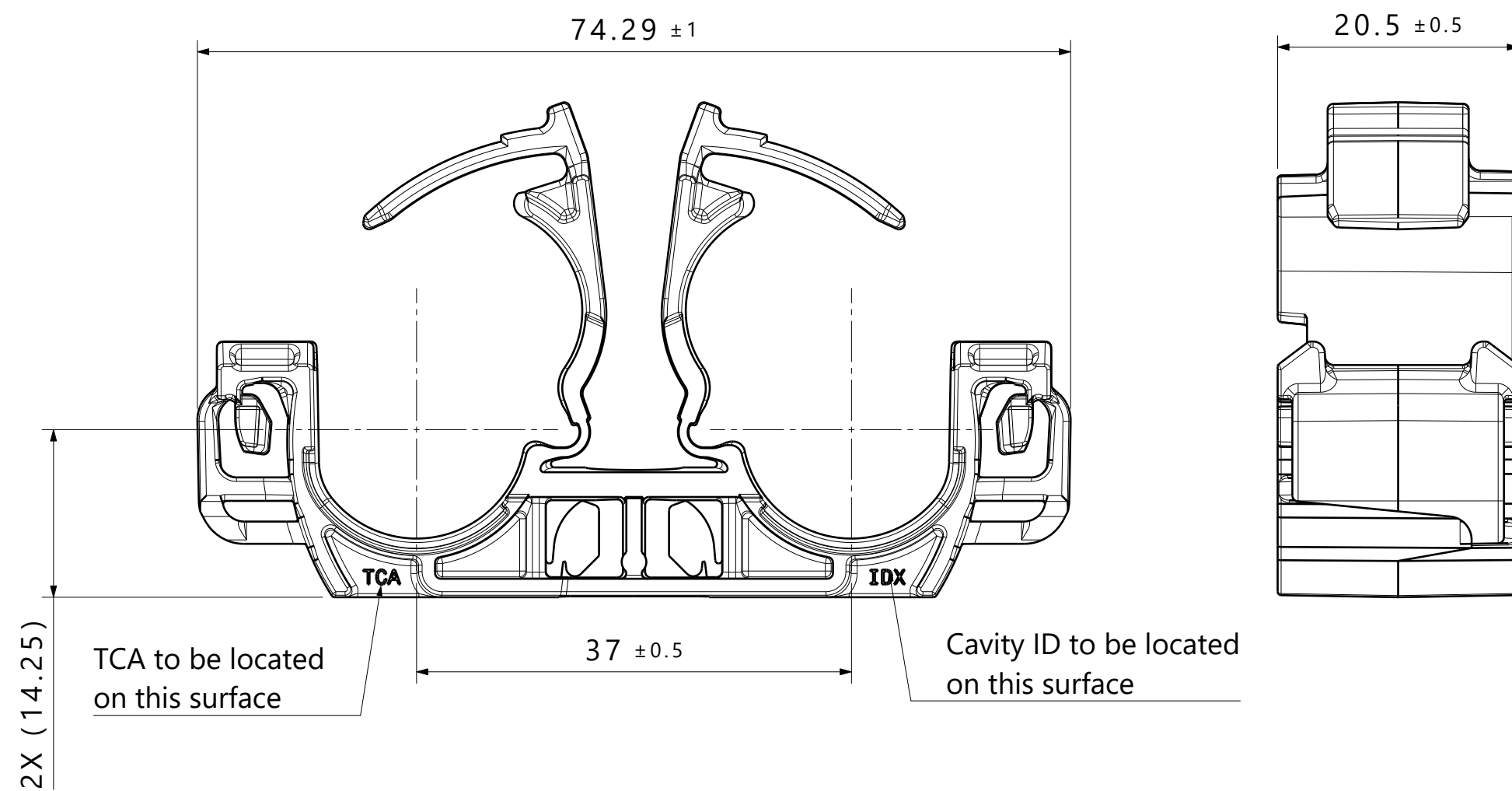
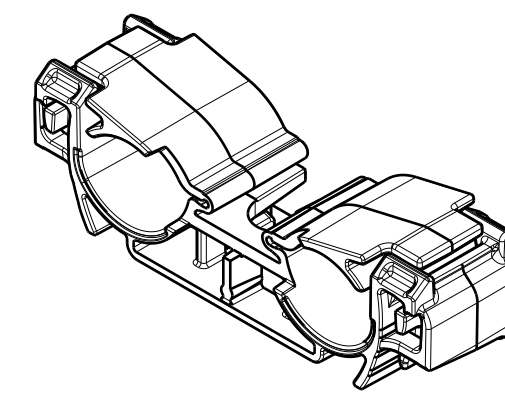
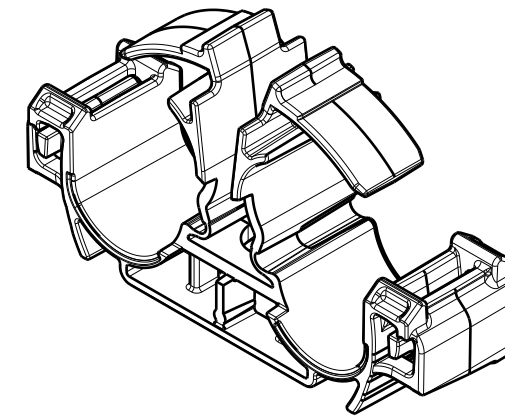
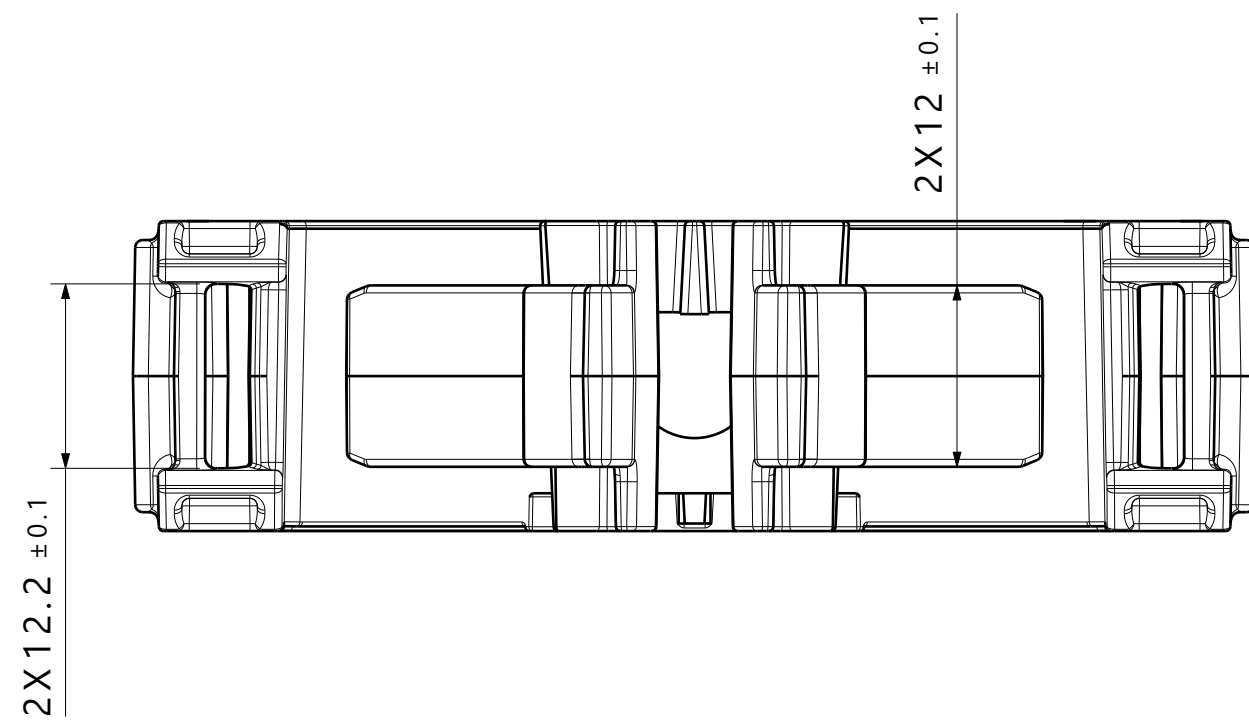




Closed position
Minimum bundle diameter
Scale 1:1

Closed position
Maximum bundle diameter
Scale 1:1

Reference:

Performance requirements at dry as molded:

1. Stud mount push on force: 45 newtons (10 lbf) max on each applicable stud size.
2. Stud mount pull off force: 110 newtons (25 lbf) min on each applicable stud size.

Notes:

1. Material: See chart
2. Material color: See chart
3. Maximum percent regrind permissible: 25%
4. Max allowable flash to be: 0.5mm
5. Max allowable mismatch to be: 0.1mm
6. Applicable stud size:
 - A. M8 x 1.25

Global Part Description	Material	Color
DROC15-19M8-PA66HIRHSUV-BK	PA66HIRHSUV	Black

Revision Level			Revision Record			The copyright of this drawing is reserved by HellermannTyton.	Drawn		Date (YYYY/MM/DD)		Title Dual Ratchet O-Clamp, 15-19mm, 8mm stud mount		Scale 2:1	
Drawing	State	Part	ECN# 310196	All drawing revisions are stored in CAD PDM database			Van Hulst		2024/06/27				Global Project Number 24-1002	
00.0	Design Release	-					Approved		Date (YYYY/MM/DD)					
Changed	Date (YYYY/MM/DD)						Karabon		2024/07/23					
Van Hulst	2024/06/27						Approved		Date (YYYY/MM/DD)					
Approved	Date (YYYY/MM/DD)		Karabon		2024/07/23		Drawing-No 24-1002-001-CSU		Format A2					
					Units mm		HellermannTyton www.HellermannTyton.com		Sheet 1 / 1					