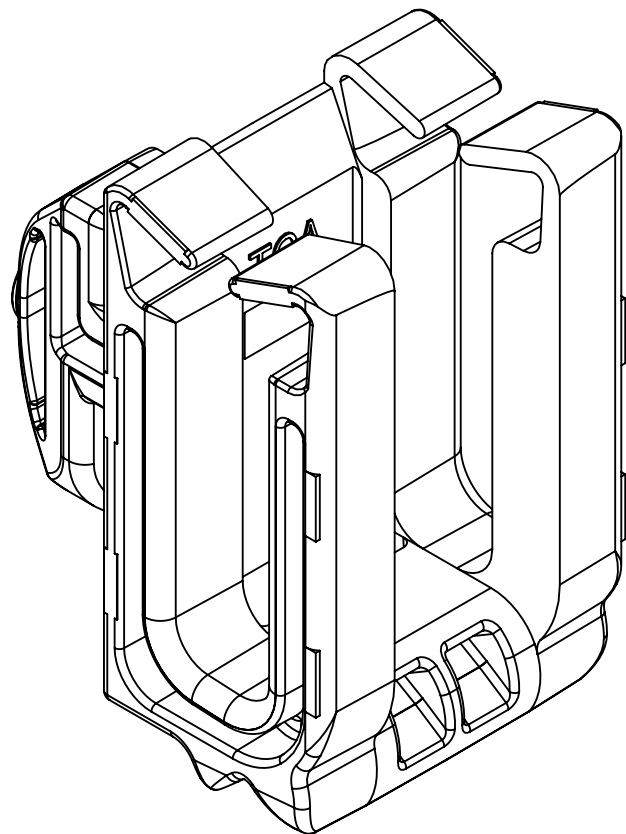
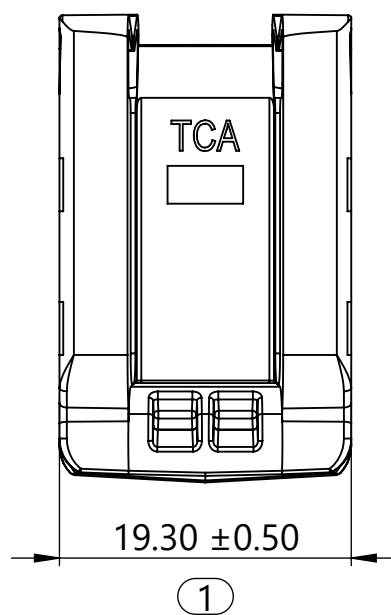
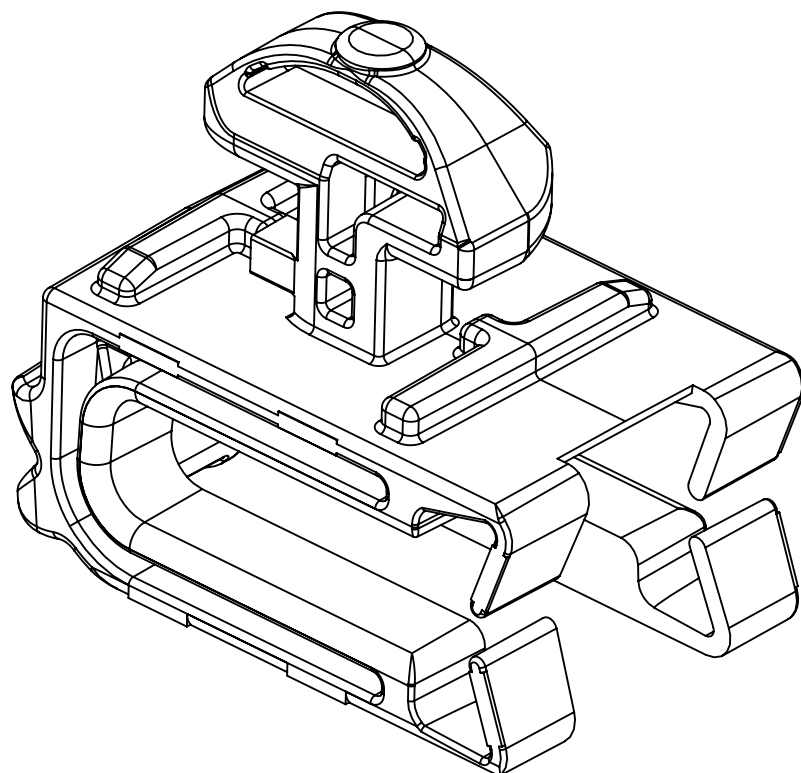
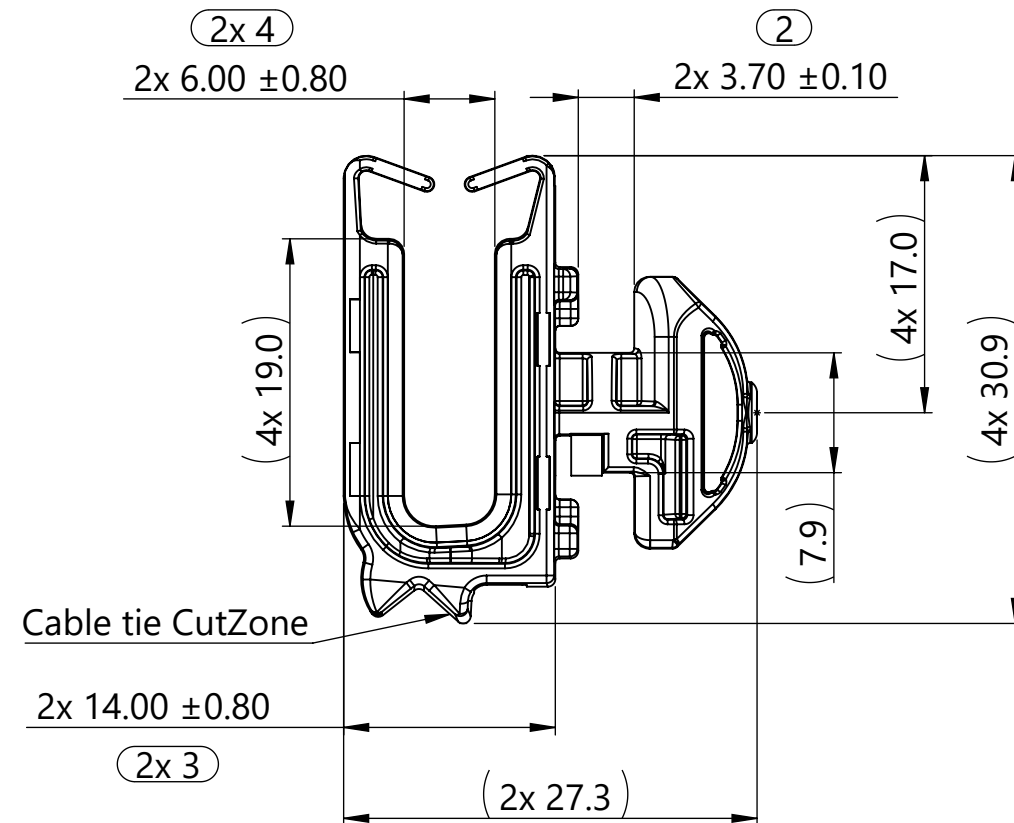




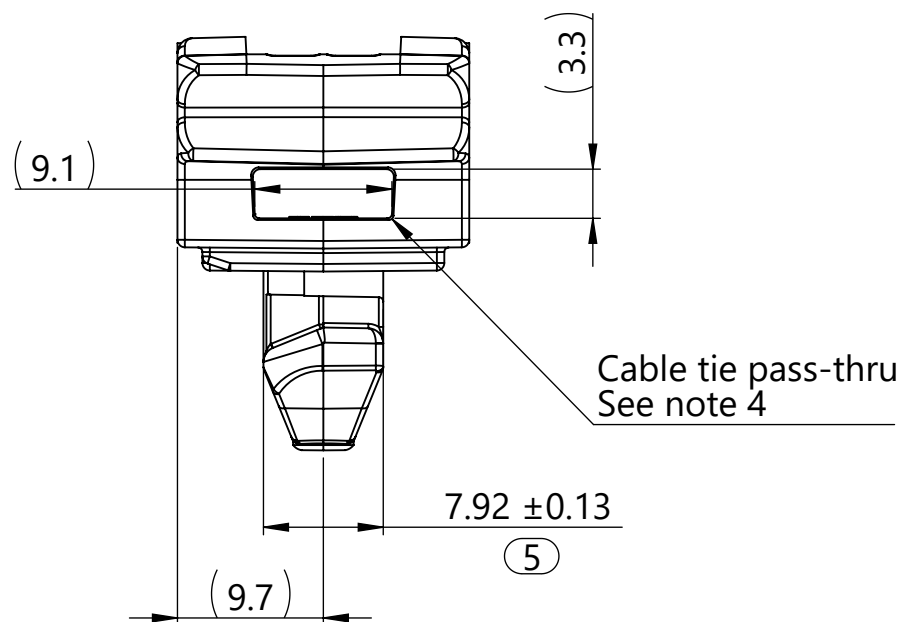
Vertical Face Orientation
Scale 3 : 1



①



Downward Face Orientation
Scale 3 : 1

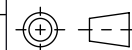


⑤

- ⑥ Performance notes:
- PA66HIRHS(REC100) performance requirements are validated at dry as molded ($\leq 0.5\%$ H₂O by weight)
 - Load testing
 - Downward Face
 - 31 N [7 lbf] minimum without cable tie
 - 67 N [15 lbf] minimum with cable tie
 - Vertical Face
 - 67 N [15 lbf] minimum without cable tie
 - Applicable aluminum framing T-slot width: 8mm [.320in]
 - Accommodates cable tie series: T18 - T120
- Notes:
- Material: See chart
 - Material color: See chart
 - Maximum percent regrind permissible: 0%
 - Maximum allowable flash to be: 0.25mm
 - Maximum allowable mismatch to be: 0.10mm
 - A dimension without an inspection report symbol  does not require inspection. It may be controlled on the individual component drawing.
 - Total number of inspection required: 6
 - Last number used: 6
 - Missing symbols: -

Revision level		
Drawing	State	Part
00.2	Design Release	-
Changed	Date (YYYY/MM/DD)	
Mann	2024/09/11	
Approved	Date (YYYY/MM/DD)	
Johnson	2024/09/17	

Revision Record	
ECN 311446	



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All drawing revision are stored in CAD PDM database

Units
mm

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Part Description		Material	Color
CTCM6CZF AE-PA66HIRHS(REC100)-BK		PA66HIRHS(REC100)	Black
Title CTCM6CZF AE 6mm Cradle with Frame Mount, Retention Arms, CutZone		Scale 2:1	
		Global Project Number 24-1129	
		Format A3	
Drawing-No 24-1129-001-CSU		Sheet 1/1	