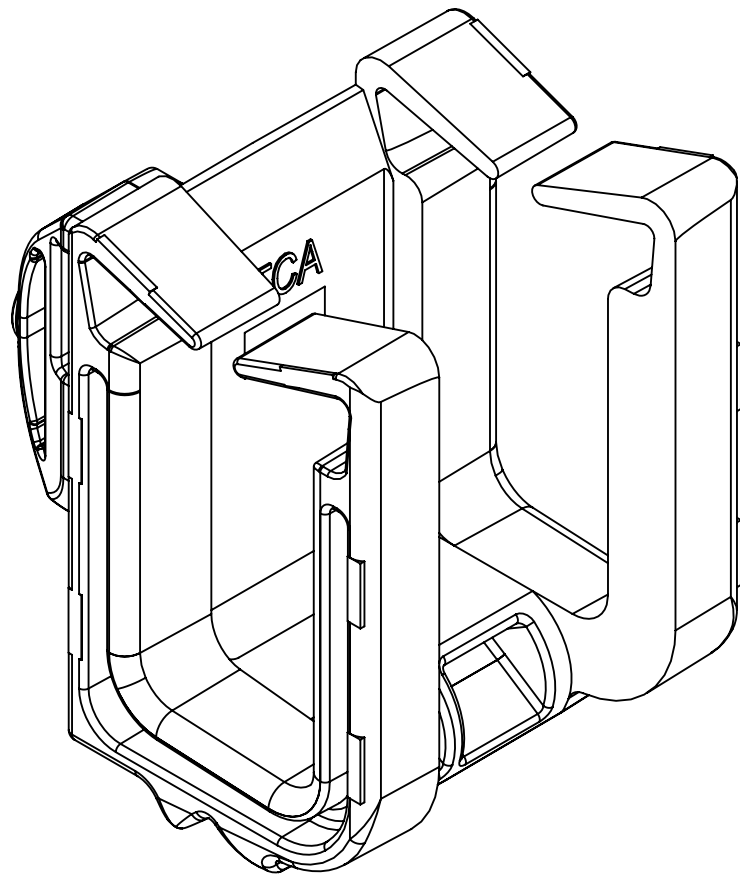
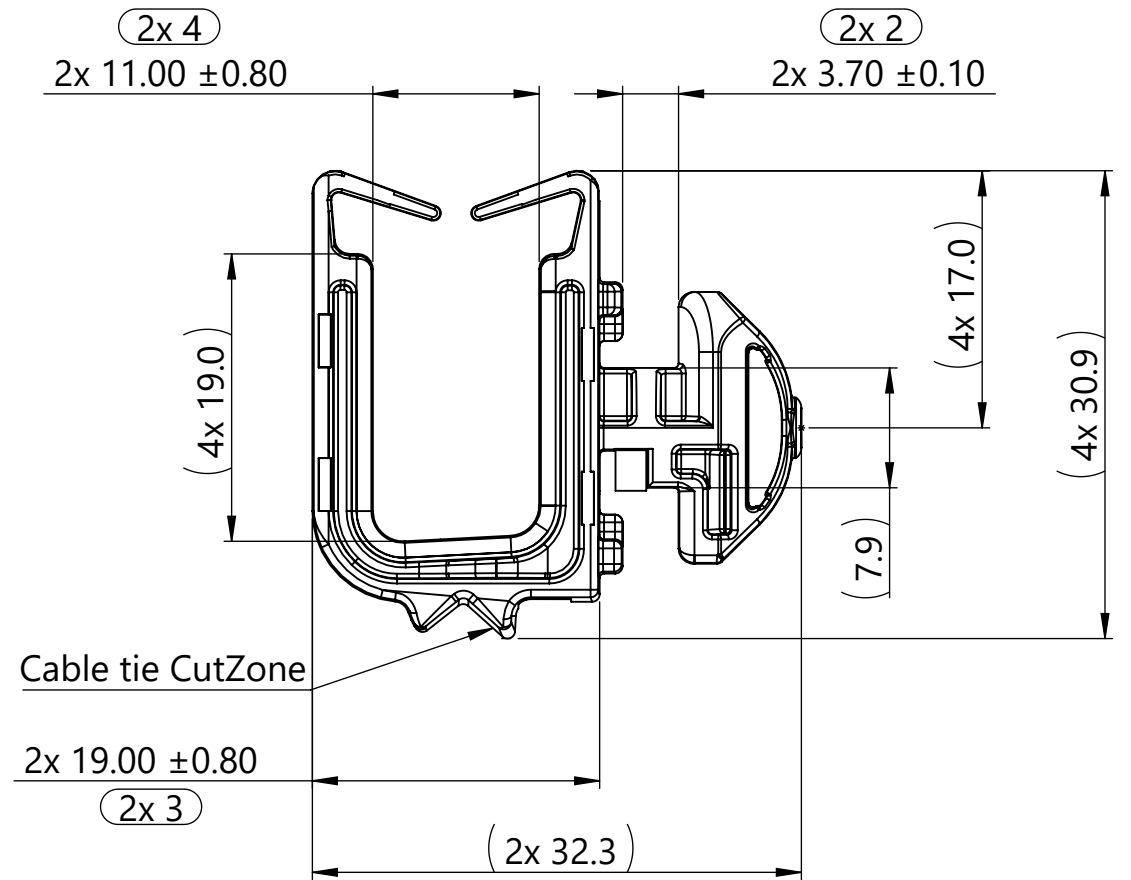
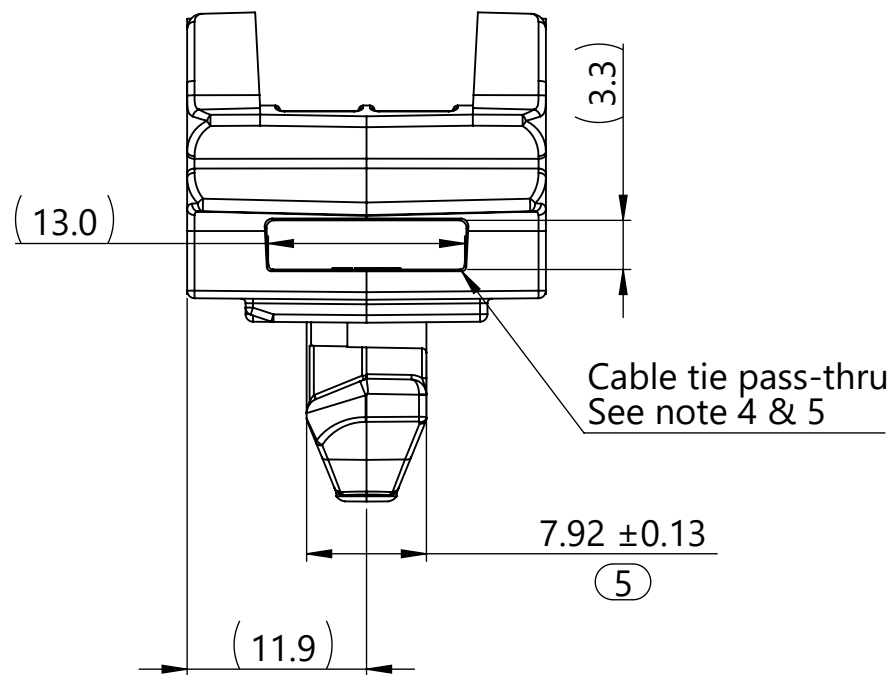
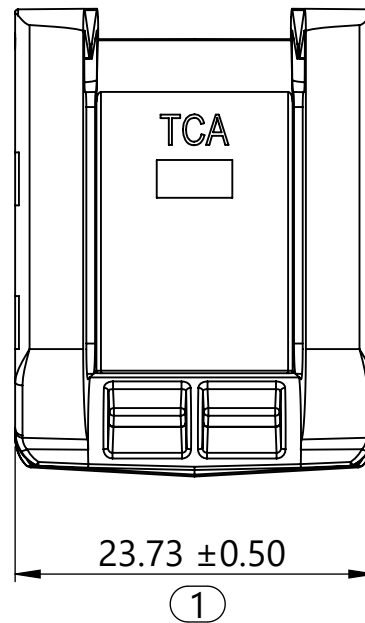




Vertical Face Orientation
Scale 3 : 1

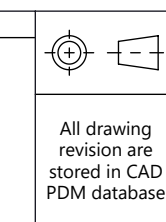


- ⑥ Performance notes:
- PA66HIRHS(REC100) performance requirements are validated at dry as molded ($\leq 0.5\%$ H₂O by weight)
 - Load testing
 - Downward Face
 - 31 N [7 lbf] minimum without cable tie
 - 67 N [15 lbf] minimum with cable tie
 - Vertical Face
 - 67 N [15 lbf] minimum without cable tie
 - Applicable aluminum framing T-slot width: 8mm [.320in]
 - Accommodates cable tie series: T18 - T120
 - Accommodates 3/8in grip tie: GT.375

- Notes:
- Material: See chart
 - Material color: See chart
 - Maximum percent regrind permissible: 0%
 - Maximum allowable flash to be: 0.25mm
 - Maximum allowable mismatch to be: 0.10mm
 - A dimension without an inspection report symbol  does not require inspection. It may be controlled on the individual component drawing.
 - Total number of inspection required: 6
 - Last number used: 6
 - Missing symbols: -

Revision level		
Drawing	State	Part
00.1	Design Release	-
Changed	Date (YYYY/MM/DD)	
Mann	2024/09/24	
Approved	Date (YYYY/MM/DD)	
Johnson	2024/09/25	

Revision Record	
ECN 311507	



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Drawn	Date (YYYY/MM/DD)
Mann	2024/09/24
Approved	Date (YYYY/MM/DD)
Johnson	2024/09/25

Part Description		Material	Color
CTCM11CZF AE-PA66HIRHS(REC100)-BK		PA66HIRHS(REC100)	Black
Title CTCM11CZF AE 11mm Cradle with Frame Mount, Retention Arms, CutZone		Scale	2:1
		Global Project Number	24-1131
		Format	A3
Drawing-No		Sheet	1/1

Downward Face Orientation
Scale 3 : 1

