



Harness Clip for Heavy Duty Applications, for Screws or threaded Bolts

These heavy duty mounts (HDM) have been primarily designed for use in the automotive and truck industry. Nowadays they can be found in a variety of applications requiring heavy duty mounting in areas like the railway, defence and/or agriculture industry.

Features and benefits

- Design offers secure alignment to the bundle
- Possible replacement of cushion clamps and/or metal clamps
- Eliminates the needs for multiple sized fix diameter clamps
- For heavy duty cable ties up to 12.7 mm width
- High tightening torque
- Easy maintenance of bundle by simply changing the cable tie



Heavy Duty Mounts HDM-Series, patent number US5820083.

Standard Torque Mounts

PART DESCRIPTION	Drawing	Width (W)	Length (L)	Height (H)	Hole Ø (FH)	Strap Width max. (G)
HDM19-PA66HIRHSUV-BK		19.3	36.3	16.7	4.7	12.7
HDM25-PA66HIRHSUV-BK		19.3	36.3	16.7	6.2	12.7
HDM312-PA66HIRHSUV-BK		19.3	36.3	16.7	7.8	12.7

All dimensions in mm. Subject to technical changes.

Medium Torque Mounts

PART DESCRIPTION	Drawing	Width (W)	Length (L)	Height (H)	Hole Ø (FH)	Strap Width max. (G)
HDM321-PA66HIRHSUV-BK		24.0	46.0	20.7	8.31	12.7
HDM401-PA66HIRHSUV-BK		24.0	46.0	20.7	10.29	12.7
HDM501-PA66HIRHSUV-BK		24.0	46.0	20.7	12.7	12.7

All dimensions in mm. Subject to technical changes.

High Torque Mounts

PART DESCRIPTION	Drawing	Width (W)	Length (L)	Height (H)	Hole Ø (FH)	Strap Width max. (G)
HDM400BR-PA66HIRHSUV-BK		25.0	47.0	20.7	10.29	12.7

All dimensions in mm. Subject to technical changes.



Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour*	Flammability
Aluminium alloy	AL	-40 °C to +180 °C	Natural (NA)	
Chloroprene Rubber	CR	-20 °C to +80 °C	Black (BK)	
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB
Polyamide 11, UV-resistant	PA11W	-40 °C to +105 °C	Black (BK)	UL 94 HB
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB
Polyamide 4.6	PA46	-40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h)	Natural (NA), Grey (GY)	UL 94 V2
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2
Polyamide 6, glass-fibre reinforced	PA6GF30	-40 °C to +100 °C	Black (BK)	UL 94 HB
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB
Polyamide 6, high impact modified, heat stabilised	PA6HIRHS	-80 °C to +110 °C	Black (BK)	UL 94 HB
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2
Polyamide 6.6, glass-fibre reinforced	PA66GF13	-40 °C to +105 °C	Black (BK)	UL 94 HB
Polyamide 6.6, glass-fibre reinforced	PA66GF15	-40 °C to +105 °C	Black (BK)	UL 94 HB
Polyamide 6.6, heat and UV stabilised	PA66HSUV	-40 °C to +105 °C	Black (BK), Natural (NA)	UL 94 V2
Polyamide 6.6, heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL 94 V2
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL 94 V2
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSUV	-40 °C to +110 °C	Black (BK)	UL 94 HB
Polyamide 6.6, high impact modified, heat and UV stabilised (only for cable ties for Autotool System 3080)	PA66HIRHSUV	-40 °C to +95 °C, (+105 °C, 5000 h; +145 °C, 500 h)	Black (BK), Natural (NA)	UL 94 HB
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL 94 HB
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL 94 HB
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

*Further colours available on request.



**Minimum Loop Tensile Strength
for Cable Ties (Newton)**

MATERIAL	Material Shortcut	Operating Temperature	Colour*	Flammability
Polyamide 6.6, UV resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2
Polyamide 6.6, UV-stabilised	PA66UV	-40 °C to +85 °C	Black (BK), Natural (NA)	UL 94 V2
Polyamide 6.6, with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB
Polyamide 6.6, with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame retardant
Polyamide 6.6 V0	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0
Polyaryletherketone	PAEK	-55 °C to +200 °C	Beige (BGE)	UL 94 V0
Polyester	SP	-50 °C to +150 °C	Black (BK)	
Polyetheretherketone	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0
Polyethylene	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB
Polyolefin	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0
Polyphenylene Sulfide	PPS	-40 °C to +150 °C	Black (BK), Grey (GY)	UL 94 V0
Polypropylene, Ethylene Propylene Diene Terpolymer rubber free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB
Polypropylene 20% Talkum	PPT20	-40 °C to +65 °C	Black (BK)	UL 94 HB
Polypropylene with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB
Polypropylene with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame retardant
Polyvinylidene Fluoride	PVDFX	-50 °C to +150 °C	Natural (NA)	UL 94 V0
Polyvinylchloride	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0
Stainless Steel	SS304, SS316	-80 °C to +538 °C	Natural (NA)	non-burning
Thermoplastic Polyurethane	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB

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*Further colours available on request.



= Minimum Loop Tensile Strength
for Cable Ties (Newton)

Tip: Material shortcut is part of our Part Description name

Product series name (indicating tie type, clip and harness routing variant)

Material code

Colour code (details on page 326)

T50ROSEC5A-PA66HS/PA66HIRHS-BK