



Cable ties for food industry, detectable, corrosion resistant

MCTS-Series, PA66MP+

Our MCTS cable ties have been specifically developed to be used in the food and beverage as well as in the pharmaceutical industry. A unique manufacturing process in combination with a unique material formulation offers outstanding performance in line with high corrosion resistance. This makes the MCTS an ideal product even for very humid environments. In addition the MCTS ties manufactured from a polypropylene base material offer very good chemical resistance.

Features and benefits

- Total metal dispersion throughout the tie
- Can support quality assurance in the production of food stuffs, for example HACCP
- Blue colour for easy visual detection
- Greatly reduces risk of contamination
- Magnetic and X-Ray detectable (detection level depending on specific application and equipment)
- MCTS ties have very good corrosion resistance



Our detectable MCT(S) cable ties are used in the food and pharmaceutical industry.



Can support quality assurance in the production of food stuffs, for example HACCP.



MCTS-Series

TYPE	Width (W)	Length (L)	Bundle Ø max.	N	Material	Colour	Pack Cont.	Tools	Article-No.
MCTS100	2.5	100.0	22.0	60	PA66MP+	Blue (BU)	100 pcs.	2;4-6	111-01341
	2.5	100.0	22.0	60	PA66MP+	Mint Green (MGN)	100 pcs.	2;4-6	111-01377
	2.5	100.0	22.0	60	PA66MP+	Mustard (MST)	100 pcs.	2;4-6	111-01380
	2.5	100.0	22.0	60	PA66MP+	Russet (RUS)	100 pcs.	2;4-6	111-01383
MCTS150	3.5	153.0	36.0	110	PA66MP+	Blue (BU)	100 pcs.	2;4-6	111-01342
	3.5	153.0	36.0	110	PA66MP+	Mint Green (MGN)	100 pcs.	2;4-6	111-01378
	3.5	153.0	36.0	110	PA66MP+	Mustard (MST)	100 pcs.	2;4-6	111-01381
	3.5	153.0	36.0	110	PA66MP+	Russet (RUS)	100 pcs.	2;4-6	111-01384
MCTS200	4.7	202.0	50.0	150	PA66MP+	Blue (BU)	100 pcs.	2-10	111-01343
	4.7	202.0	50.0	150	PA66MP+	Mint Green (MGN)	100 pcs.	2-10	111-01379
	4.7	202.0	50.0	150	PA66MP+	Mustard (MST)	100 pcs.	2-10	111-01382
	4.7	202.0	50.0	150	PA66MP+	Russet (RUS)	100 pcs.	2-10	111-01385
MCTS300	4.8	301.0	80.0	150	PA66MP+	Blue (BU)	100 pcs.	2-10	111-01399
	4.8	301.0	80.0	150	PA66MP+	Mint Green (MGN)	100 pcs.	2-10	111-01400
	4.8	301.0	80.0	150	PA66MP+	Mustard (MST)	100 pcs.	2-10	111-01401
	4.8	301.0	80.0	150	PA66MP+	Russet (RUS)	100 pcs.	2-10	111-01402

All dimensions in mm. Subject to technical changes.

Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

Recommended Tools									
	2	3	4	5	6	7	8	9	10
	MK20	MK21	MK3SP	MK3PNSP2	EVO7	MK7HT	MK7P	MK6	EVO9
	545	545	546	546	548	549	550	551	549

For more information on toolings please refer to the Application Tooling chapter.

Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium alloy	AL	-40 °C to +180 °C	Natural (NA)		- Corrosion resistant - Antimagnetic	RoHS
Chloroprene rubber	CR	-20 °C to +80 °C	Black (BK)		- Weather resistant - High yield strength	RoHS
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	- Resistance to radioactivity - UV resistant, not moisture sensitive - Good chemical resistance to acids, bases, oxidizing agents	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	- Limited brittleness sensitivity - Flexible at low temperature - Not moisture sensitive - Robust on impact	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Bio-plastic, derived from vegetable oil - Strong impact resistance at low temperature - Very low moisture absorption - Weather resistant - Good chemical resistance	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Good chemical resistance to acids, bases, oxidizing agents - UV resistant	HF RoHS
Polyamide 4.6	PA46	-40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h)	Natural (NA), Grey (GY)	UL 94 V2	- Resistance to high temperatures - Very moisture sensitive - Low smoke sensitivity	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	High yield strength	RoHS
Polyamide 6 high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	High yield strength	HF RoHS
Polyamide 6.6 glass-fibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL 94 HB	Good resistance to lubricants, fuels, salt water and solvents	HF RoHS
Polyamide 6.6 heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL 94 V2	- High yield strength - Modified elevated maximum temperature - UV resistant	HF RoHS
Polyamide 6.6 heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL 94 V2	- High yield strength - Modified elevated maximum temperature	HF RoHS
Polyamide 6.6 high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6 high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated maximum temperature - High yield strength, UV resistant	RoHS
Polyamide 6.6 high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated maximum temperature	RoHS
Polyamide 6.6 high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6 UV resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	- High yield strength - UV resistant	HF RoHS

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Polyamide 6.6 with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	• High yield strength • Metal and X-Ray detectable	HF RoHS
Polyamide 6.6 with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	• High yield strength • Metal and X-Ray detectable	HF RoHS
Polyamide 6.6 V0	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	• High yield strength • Low smoke emission	HF LFH RoHS
Polyester	SP	-50 °C to +150 °C	Black (BK)		• UV resistant • Good chemical resistance to most acids, bases and oils	HF LFH RoHS
Polyetheretherketone	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	• Resistance to radioactivity • Not moisture sensitive • Good chemical resistance to acids, bases, oxidising agents	HF LFH RoHS
Polyethylene	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	• Low moisture absorption • Good chemical resistance to most acids, bases, alcohol, oils	HF RoHS
Polyolefin	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	• Low smoke emissions	HF LFH RoHS
Polypropylene	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	• Floats in water • Moderate yield strength • Good chemical resistance to acids, bases and solvents	HF RoHS
Polypropylene, Ethylene Propylene Diene Terpolymer rubber free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB	• Good resistance to high temperature • Good chemical and abrasion resistance	HF RoHS
Polypropylene with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	• Metal and X-Ray detectable • Heat resistant • Moderate yield strength • Good chemical resistance	RoHS
Polypropylene with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	• High yield strength • Metal and X-Ray detectable	HF RoHS
Polyvinylchloride	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	• Low moisture absorption • Good chemical resistance to acids, bases, salts, alcohol, oils	RoHS
Stainless Steel, Stainless Steel	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	• Corrosion resistant • Antimagnetic • Weather resistant • Chemical resistance • SS316 also resistant against seawater, salt spray and anorganic acids	HF LFH RoHS
Thermoplastic Polyurethane	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	• High elasticity • Good chemical resistance to acids, bases and oxidising agents	HF RoHS

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

**Further colours available on request.

*These details are only guide values. They should not be regarded as an exhaustive material specification and are no substitute for suitability tests. Please see our datasheets for further details.



**Minimum Loop Tensile Strength
for Cable Ties (Newton)**

HF = Halogenfree

LFH = Limited Fire Hazard

RoHS = Restriction of Hazardous Substances