

## 1-piece fixing ties for edges EdgeClip-Series

These cable ties and EdgeClip assemblies are ideal for use where holes are not acceptable or where due to temperature problems adhesives will fail. Once the cable tie is fastened around the cables the EdgeClip is presented ready for attaching to the panel. Widely used within the automotive and panel building industries these cable ties and EdgeClips save time and money.

## Features and benefits

- Easy assembly, just clip on per hand
- For edges of 1 3 mm, 3 6 mm, 4 6 mm or 6 8 mm
- Integrated metal clamp holds clip firmly in place
- · Clamp consists of double tempered steel spring
- Ideal for applications where holes or adhesives are not suitable



T50ROSEC10 fitted onto a plastic panel to hold a Ø 6 mm harness.



1-Piece Fixing Tie T50SOSEC12 can be pushed easily on edges.



www.HellermannTyton.co.uk/EdgeClip-cat22



Material specification please see page 26.

The silver-grey clamp, the heart of our EdgeClips, consists of doubletempered spring steel in accordance with DIN EN 10132-4 C75S. The spring steel gives the clamp both the necessary rigidity to provide high pull-off forces and also sufficient flexibility for various possible applications. The double coating is applied initially with a zinc plate system followed by inorganic surface sealing. Naturally, no chromium (VI) is used in this process. The clamp therefore complies with the current EU

Directive 200/53/EC on end of life vehicles and the prohibition on heavy metals. The refined spring-steel clamp also fulfils the requirements for resistance to salt spray stipulated in DIN EN ISO 9227 NSS (min. 840 h without corrosion of base metal) and DIN EN ISO 6270-Z-CH (min. 720 h without corrosion of base material). This solution has therefore been approved by many OEMs for exposed installation locations, e.g. in engine compartments and the running-gear area.

Cable Ties and Fixings Fixing products for edges

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## 1-piece fixing ties for edges

EdgeClip-Series

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\* AS Anti-Slip Ties inhibit sideways movement on the bundle.

T50SOSEC12E

ТҮРЕ	Drawing	Panel Thickness	Width (W)	Length (L)	Bundle Ø max.	ך ₪	Material	Colour	Tools	Article-No.
		1.0 - 3.0	4.6	160.0	35.0	150	PA46	Grey (GY)	1-2;4-6;25	126-00253
T50SOSEC12E		1.0 - 3.0	4.6	160.0	35.0	180	PA66HS	Black (BK)	1-2;4-6;25	148-00200
T50SOSEC13E		1.0 - 3.0	4.6	160.0	35.0	180	PA66HS	Black (BK)	1-2;4-6;25	126-00000
T40XEC5SP-E		1.0 - 3.0	4.0	85.0	15.0	178	PA66HS	Black (BK)	1-2;4-6;25	133-00059
T50SOSEC34E		1.0 - 3.0	4.6	155.0	35.0	180	PA66HS	Black (BK)	1-2;4-6;25	126-00426
T50SOSEC20-E		3.0 - 6.0	4.6	150.0	35.0	180	PA66HS	Black (BK)	1-2;4-6;25	126-00235
T50SOSAS-EC1.5-4TVE*		1.5 - 4.0	4.6	162.5	35.0	180	PA66HIRHS	Black (BK)	1-2;4-6;25	126-00354

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All dimensions in mm. Subject to technical changes.

Rec	Recommended Tools								
	1	2	4	5	6	25			
	MK10-SB	MK20	MK3PNSP2	EVO7i	MK7P	EVOcut			
	550	550	551	553	555	563			

For more information on toolings please refer to the Application Tooling chapter.

Date of issue: September 2022

## **Material Specification Overview**

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul><li>Corrosion resistant</li><li>Antimagnetic</li></ul>	RoHS
Chloroprene rubber	CR	-20 °C to +80 °C	Black (BK)		<ul><li>Weather resistant</li><li>High yield strength</li></ul>	RoHS
Ethylene Tetrafluoroethylene (Tefzel <sup>®</sup> )	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	<ul> <li>Resistance to radioactivity</li> <li>UV resistant, not moisture sensitive</li> <li>Good chemical resistance to acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impact</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather resistant</li> <li>Good chemical resistance</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul> <li>Good chemical resistance to acids, bases, oxidizing agents</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h)	Natural (NA), Grey (GY)	UL 94 V2	<ul> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitivity</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	High yield strength	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	<ul><li>Limited brittleness sensitivity</li><li>Higher flexibility at low temperature</li></ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	High yield strength	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	<ul> <li>Good resistance to lubricants, fuels, salt water and solvents</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV-stabilised	PA66HSUV	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 V2	<ul> <li>High yield strength</li> <li>Modified elevated maximum temperature</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK), Natural (NA)	UL 94 V2	<ul> <li>High yield strength</li> <li>Modified elevated maximum temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul><li>Limited brittleness sensitivity</li><li>Higher flexibility at low temperature</li></ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV-stabilised	PA66HIRHSUV	-40 °C to +110 °C	Black (BK)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated maximum temperature</li> <li>High yield strength, UV resistant</li> </ul>	RoHS
<b>Polyamide 6.6,</b> high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated maximum temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul><li>Limited brittleness sensitivity</li><li>Higher flexibility at low temperature</li></ul>	RoHS
<b>Polyamide 6.6,</b> UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	<ul><li>High yield strength</li><li>UV resistant</li></ul>	HF RoHS
<b>Polyamide 6.6,</b> with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	<ul> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS
<b>Polyamide 6.6,</b> with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame- retardant	<ul> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Polyamide 6.6 V0	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	<ul><li>High yield strength</li><li>Low smoke emission</li></ul>	HF LFH RoHS
Polyester	SP	-50 °C to +150 °C	Black (BK)		<ul> <li>UV resistant</li> <li>Good chemical resistance to most acids, bases and oils</li> </ul>	HF LFH RoHS
Polyetheretherketone	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	<ul> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to acids, bases, oxidising agents</li> </ul>	HF LFH RoHS
Polyethylene	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	<ul> <li>Low moisture absorption</li> <li>Good chemical resistance to most acids, bases, alcohol, oils</li> </ul>	HF RoHS
Polyolefin	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	Low smoke emissions	HF LFH RoHS
Polypropylene	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	<ul> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to acids, bases and solvents</li> </ul>	HF RoHS
Polypropylene, Ethylene Propylene Diene Terpolymer rubber free of Nitrosamine	pp, epdm	-20 °C to +95 °C	Black (BK)	UL 94 HB	<ul> <li>Good resistance to high temperature</li> <li>Good chemical and abrasion resistance</li> </ul>	HF RoHS
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	<ul> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	RoHS
<b>Polypropylene</b> with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame- retardant	<ul> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS
Polyvinylchloride	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	<ul> <li>Low moisture absorption</li> <li>Good chemical resistance to acids, bases, salts, alcohol, oils</li> </ul>	RoHS
Stainless Steel	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	<ul> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Chemical resistance</li> <li>SS316 also resistant against seawater, salt spray and anorganic acids</li> </ul>	HF LFH RoHS
Thermoplastic Polyurethane	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	<ul> <li>High elasticity</li> <li>Good chemical resistance to:</li> <li>acids, bases and oxidizing agents</li> </ul>	HF RoHS

\*\*Further colours available on request.

Tefzel<sup>®</sup> is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel<sup>®</sup>-Tie. In additon to Tefzel<sup>®</sup> from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

\*These details are only guide values. They should not be regarded as a exhaustive material specification and are no substitute for suitability tests. Please see our datasheets for further details.

HF = Halogen Free

LFH = Limited Fire Hazard

RoHS = Restriction of Hazardous Substances

= Minimum Loop Tensile Strength for Cable Ties (newton) [N]