

2-piece fixing ties for edges

EdgeClip-Series, 1.0 - 3.0 mm, top fixing

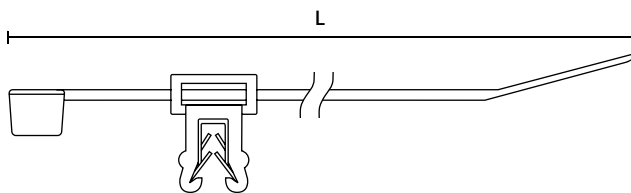
These cable ties and EdgeClip assemblies are ideal for use where holes are not acceptable or where due to temperature problems adhesives will fail. These assemblies are widely used for fixing and bundling cables, pipes and hoses within the automotive industry, harness making, panel building and electrical industry.

Features and benefits

- Pre-assembled 2-piece fixing tie with EdgeClip
- Cable tie head can be moved after bundling
- EC9, EC10, EC21 and EC22 are for minimum bundle diameters of 1 mm
- For edges of 1 - 3 mm



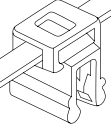
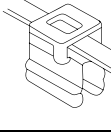
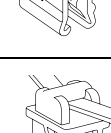
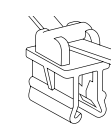
T50ROSEC10 fitted onto a plastic panel to hold a Ø 6 mm harness.



Fixing Tie with EC4



**Material specification
please see page 26.**

TYPE	Drawing	Width (W)	Length (L)	Bundle Ø max.		Material	Colour	Tools	Article-No.
T30REC4A		3.6	148.0	33.0	135	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-76090
T50SOSEC4A		4.6	150.0	35.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-76093
T50ROSEC4A		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-76099
		4.6	200.0	45.0	225	PA66W	Black (BK)	1-2;4-6;25	156-00570
T50REC4A		4.6	202.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-76091
Q50REC4A		4.7	210.0	45.0	220	PA66W	Black (BK)	1-2;4-6;25	156-01085
T30REC4B		3.6	148.0	35.0	135	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-76080
T50SOSEC4B		4.6	150.0	35.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-00109
T50ROSEC4B		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	150-76079
Q50REC4B		4.7	210.0	45.0	220	PA66W	Black (BK)	1-2;4-6;25	156-01086
T18REC10SD		2.5	100.0	22.0	80	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	155-38304
T50SOSEC10		4.6	150.0	31.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-00015
T50ROSEC10		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-05904
T18REC9SD		2.5	100.0	22.0	80	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	155-37104
T50SOSEC9SD		4.6	150.0	31.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-00019
T50ROSEC9		4.6	200.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-05903
T50REC9		4.6	202.0	45.0	225	PA66HS, PA66HIRHS	Black (BK)	1-2;4-6;25	156-01280

All dimensions in mm. Subject to technical changes.

Recommended Tools						
	1	2	4	5	6	25
	MK10-SB	MK20	MK3PNSP2	EVO7i	MK7P	EVOcut
	550	550	551	553	555	563

For more information on toolings please refer to the Application Tooling chapter.



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Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium alloy	AL	-40 °C to +180 °C	Natural (NA)		- Corrosion resistant - Antimagnetic	RoHS
Chloroprene rubber	CR	-20 °C to +80 °C	Black (BK)		- Weather resistant - High yield strength	RoHS
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	- Resistance to radioactivity - UV resistant, not moisture sensitive - Good chemical resistance to acids, bases, oxidizing agents	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	- Limited brittleness sensitivity - Flexible at low temperature - Not moisture sensitive - Robust on impact	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Bio-plastic, derived from vegetable oil - Strong impact resistance at low temperature - Very low moisture absorption - Weather resistant - Good chemical resistance	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Good chemical resistance to acids, bases, oxidizing agents - UV resistant	HF RoHS
Polyamide 4.6	PA46	-40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h)	Natural (NA), Grey (GY)	UL 94 V2	- Resistance to high temperatures - Very moisture sensitive - Low smoke sensitivity	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	High yield strength	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	High yield strength	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	Good resistance to lubricants, fuels, salt water and solvents	HF RoHS
Polyamide 6.6, heat and UV-stabilised	PA66HSUV	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 V2	- High yield strength - Modified elevated maximum temperature - UV resistant	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK), Natural (NA)	UL 94 V2	- High yield strength - Modified elevated maximum temperature	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6, high impact modified, heat and UV-stabilised	PA66HIRHSUV	-40 °C to +110 °C	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated maximum temperature - High yield strength, UV resistant	RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated maximum temperature	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	- High yield strength - UV resistant	HF RoHS
Polyamide 6.6, with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	- High yield strength - Metal and X-Ray detectable	HF RoHS
Polyamide 6.6, with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame- retardant	- High yield strength - Metal and X-Ray detectable	HF RoHS

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Polyamide 6.6 V0	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	- High yield strength - Low smoke emission	HF LFH RoHS
Polyester	SP	-50 °C to +150 °C	Black (BK)		- UV resistant - Good chemical resistance to most acids, bases and oils	HF LFH RoHS
Polyetheretherketone	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	- Resistance to radioactivity - Not moisture sensitive - Good chemical resistance to acids, bases, oxidising agents	HF LFH RoHS
Polyethylene	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	- Low moisture absorption - Good chemical resistance to most acids, bases, alcohol, oils	HF RoHS
Polyolefin	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	Low smoke emissions	HF LFH RoHS
Polypropylene	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	- Floats in water - Moderate yield strength - Good chemical resistance to acids, bases and solvents	HF RoHS
Polypropylene, Ethylene Propylene Diene Terpolymer rubber free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB	- Good resistance to high temperature - Good chemical and abrasion resistance	HF RoHS
Polypropylene with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	- Metal and X-Ray detectable - Heat resistant - Moderate yield strength - Good chemical resistance	RoHS
Polypropylene with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame-retardant	- High yield strength - Metal and X-Ray detectable	HF RoHS
Polyvinylchloride	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	- Low moisture absorption - Good chemical resistance to acids, bases, salts, alcohol, oils	RoHS
Stainless Steel	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	- Corrosion resistant - Antimagnetic - Weather resistant - Chemical resistance - SS316 also resistant against seawater, salt spray and anorganic acids	HF LFH RoHS
Thermoplastic Polyurethane	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	- High elasticity - Good chemical resistance to: acids, bases and oxidizing agents	HF RoHS

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

**Further colours available on request.

*These details are only guide values. They should not be regarded as a exhaustive material specification and are no substitute for suitability tests. Please see our datasheets for further details.

HF = Halogen Free

LFH = Limited Fire Hazard

RoHS = Restriction of Hazardous Substances

 = Minimum Loop Tensile Strength for Cable Ties (newton)