



2-piece fixing ties for strong hold on smooth bundles

with arrowhead, with disc, for round holes

Soft Grip mounts are especially designed for use with Soft Grip ties. The versatile combinations provide a variety of flexible fastening options for fluid management / cooling systems in vehicles. The Soft Grip Series is a unique semi-customised part solution and designed to save time, money and development effort. The foot parts of the mounts can be adjusted to individual customer requirements.

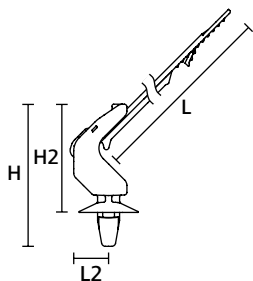
In the event of maintenance, the cable tie can be easily removed using a screwdriver. Only the cable tie then needs to be replaced, not the whole fixing element.

Features and benefits

- Suitable for a variety of fastening requirements thanks to different foot parts (for holes, for studs, for screw fixings)
- Soft Grip cable ties assure high protection of sensitive harnesses and fluid system tubes
- Soft TPE inner layer inhibits lateral movements of the bundle, especially on smooth tubing
- Pre-locking feature holds the cable tie in place before it is tensioned
- Soft Grip cable ties can be removed with a screwdriver for maintenance
- EVO9SG application tool with adjusted nose piece available



**Material specification
please see page 26.**



SGT100SAHD6.5S2.0



Soft Grip Cable Tie assembled with Soft Grip Mount for holes (arrowhead) and a hose for fluid management.



Soft Grip Cable Tie assembled with Soft Grip Mount for holes (arrowhead).



**Please find more Soft Grip Products
on page 67, 158 and 164.**

TYPE	Hole Ø (FH)	Panel Thickness	Height (H)	Height (H2)	Length (L)	Length (L2)	Bundle Ø max.	Material	Colour	Tools	Article-No.
SGT100SAHD6.5S2.0	6.3 - 6.7	1.7 - 2.3	38.7	29.5	140.0	9.5	25.4	PA66HS, TPE, PA66HS	Black (BK), Blue (BU), Black (BK)	8	156-04097

All dimensions in mm. Subject to technical changes.

Recommended Tools							
	1	2	4	5	6	8	25
	MK10-SB	MK20	MK3PNSP2	EVO7i	MK7P	EVO9SG	EVOcut
	550	550	551	553	555	554	563

For more information on toolings please refer to the Application Tooling chapter.



Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium alloy	AL	-40 °C to +180 °C	Natural (NA)		- Corrosion resistant - Antimagnetic	RoHS
Chloroprene rubber	CR	-20 °C to +80 °C	Black (BK)		- Weather resistant - High yield strength	RoHS
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	- Resistance to radioactivity - UV resistant, not moisture sensitive - Good chemical resistance to acids, bases, oxidizing agents	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	- Limited brittleness sensitivity - Flexible at low temperature - Not moisture sensitive - Robust on impact	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Bio-plastic, derived from vegetable oil - Strong impact resistance at low temperature - Very low moisture absorption - Weather resistant - Good chemical resistance	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Good chemical resistance to acids, bases, oxidizing agents - UV resistant	HF RoHS
Polyamide 4.6	PA46	-40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h)	Natural (NA), Grey (GY)	UL 94 V2	- Resistance to high temperatures - Very moisture sensitive - Low smoke sensitivity	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	High yield strength	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	High yield strength	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	Good resistance to lubricants, fuels, salt water and solvents	HF RoHS
Polyamide 6.6, heat and UV-stabilised	PA66HSUV	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 V2	- High yield strength - Modified elevated maximum temperature - UV resistant	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK), Natural (NA)	UL 94 V2	- High yield strength - Modified elevated maximum temperature	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6, high impact modified, heat and UV-stabilised	PA66HIRHSUV	-40 °C to +110 °C	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated maximum temperature - High yield strength, UV resistant	RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated maximum temperature	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	- High yield strength - UV resistant	HF RoHS
Polyamide 6.6, with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	- High yield strength - Metal and X-Ray detectable	HF RoHS
Polyamide 6.6, with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame- retardant	- High yield strength - Metal and X-Ray detectable	HF RoHS

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Polyamide 6.6 V0	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	- High yield strength - Low smoke emission	HF LFH RoHS
Polyester	SP	-50 °C to +150 °C	Black (BK)		- UV resistant - Good chemical resistance to most acids, bases and oils	HF LFH RoHS
Polyetheretherketone	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	- Resistance to radioactivity - Not moisture sensitive - Good chemical resistance to acids, bases, oxidising agents	HF LFH RoHS
Polyethylene	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	- Low moisture absorption - Good chemical resistance to most acids, bases, alcohol, oils	HF RoHS
Polyolefin	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	Low smoke emissions	HF LFH RoHS
Polypropylene	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	- Floats in water - Moderate yield strength - Good chemical resistance to acids, bases and solvents	HF RoHS
Polypropylene, Ethylene Propylene Diene Terpolymer rubber free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB	- Good resistance to high temperature - Good chemical and abrasion resistance	HF RoHS
Polypropylene with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	- Metal and X-Ray detectable - Heat resistant - Moderate yield strength - Good chemical resistance	RoHS
Polypropylene with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame-retardant	- High yield strength - Metal and X-Ray detectable	HF RoHS
Polyvinylchloride	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	- Low moisture absorption - Good chemical resistance to acids, bases, salts, alcohol, oils	RoHS
Stainless Steel	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	- Corrosion resistant - Antimagnetic - Weather resistant - Chemical resistance - SS316 also resistant against seawater, salt spray and anorganic acids	HF LFH RoHS
Thermoplastic Polyurethane	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	- High elasticity - Good chemical resistance to: acids, bases and oxidizing agents	HF RoHS

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

**Further colours available on request.

*These details are only guide values. They should not be regarded as a exhaustive material specification and are no substitute for suitability tests. Please see our datasheets for further details.

HF = Halogen Free

LFH = Limited Fire Hazard

RoHS = Restriction of Hazardous Substances

 = Minimum Loop Tensile Strength for Cable Ties (newton)